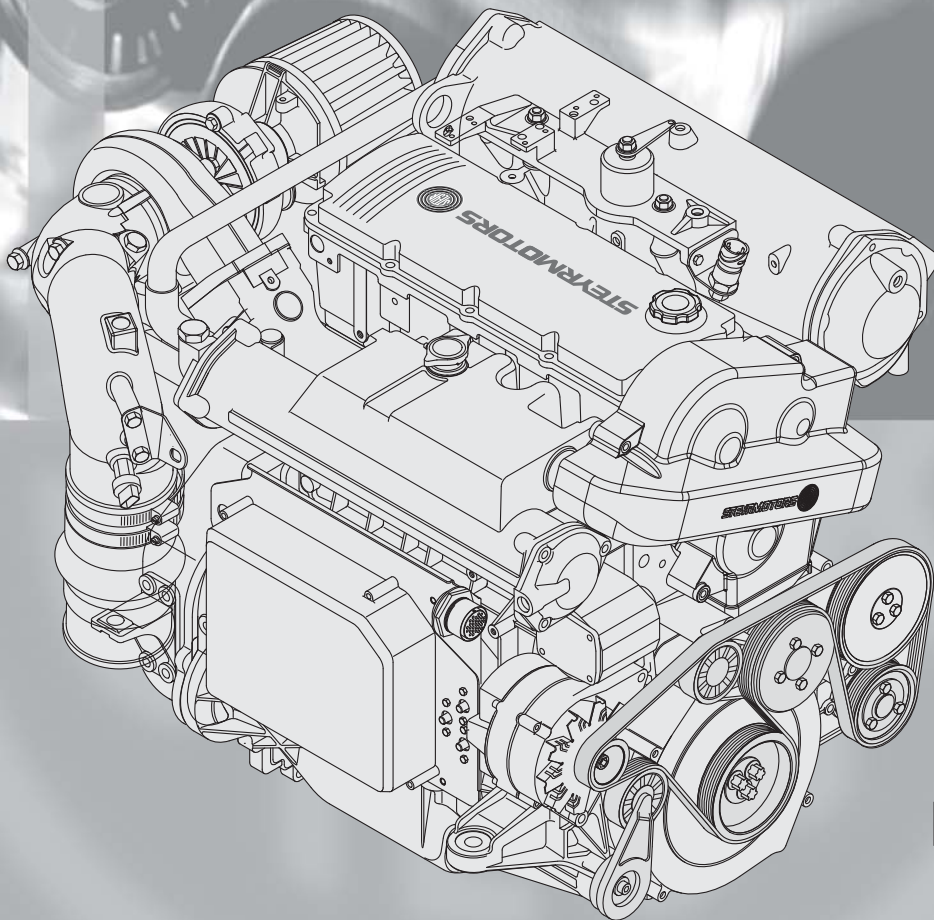




STEYR MARINE ENGINES

174 MARINE
TURBO DIESEL
+ SOLAS



MO174V40

Serial no.: 48223071 --> 48226081

SPARE PARTS CATALOGUE

P/N Z001011-0 2nd Edition, May 2009

TEL ++43 / 7252 / 222 / 20

FAX ++43 / 7252 / 222 / 29

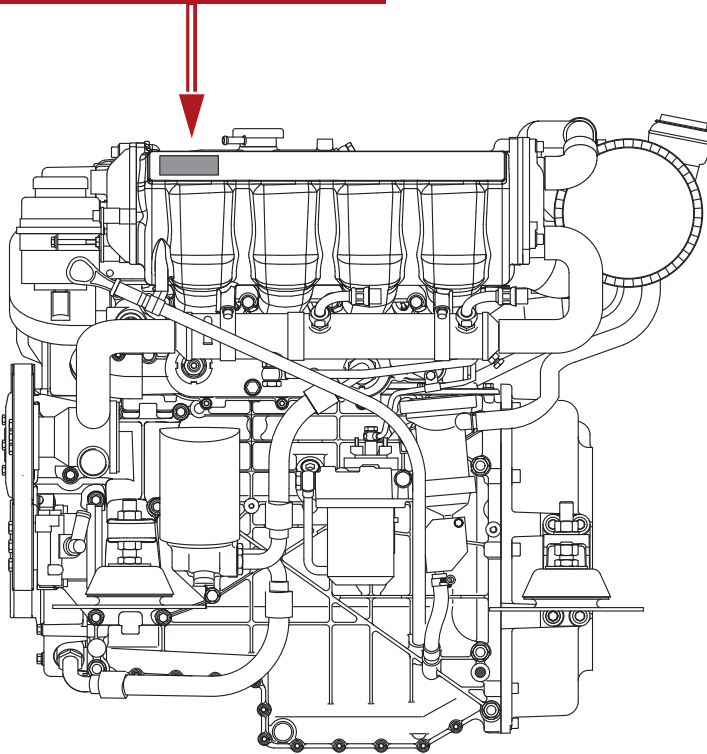
@ e.sales@steyr-motors.com



When ordering spare parts are always indicate serial engine number.
This will speed up delivery and help to avoid mistakes.

The primary model and serial number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.

Model identification



07001

Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

We reserve the right to make changes in design and execution which incorporate advances in technology!

SIGNS AND SYMBOLS

1



TA 0101

CYLINDERBLOCK

174 MARINE
TURBO DIESEL
+ **SOLAS**

2

01014084-0

3	4	5	6	8	9	7
Pos.	Part.-No.	Qty	Designation			Step
24	Z002676-0	1	SPARE PART COVER T-BELT —>48226146			.2
26	2203711-1	1	COVER T-BELT, UPPER PART 48226147—>			.2
28	9000538-0	3	HEX.FLANGE BOLT EN 1665-M6x50 A2-70			.2

1

Table number

2

Partlist number for whole table/
functional groups

3

Positions number

4

Spare part number

5

Quantity for one engine respectively
assembly group

6

Designation and description of spare part

7

Groupparts are marked with a circle around the
position number. Parts in the list below these,
which had an increased step number by one, will
be included at delivery.

8

—> 4..... Arrow before engine number:
Spare part UNTIL and LOWER

9

4..... —> Arrow past engine number:
Spare part FROM and HIGHER

ACROBAT

... back to "starting point"

... one page back

... one page forward

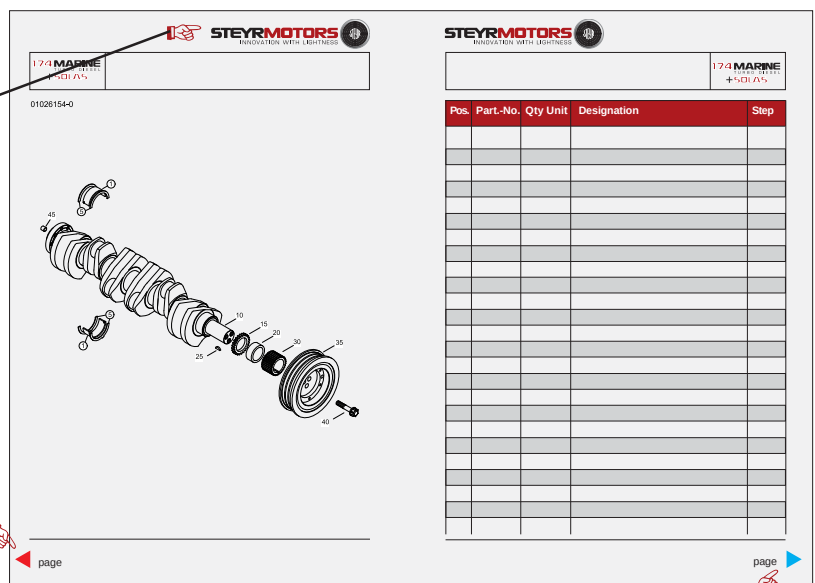
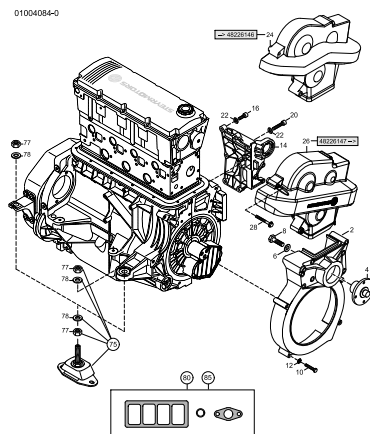




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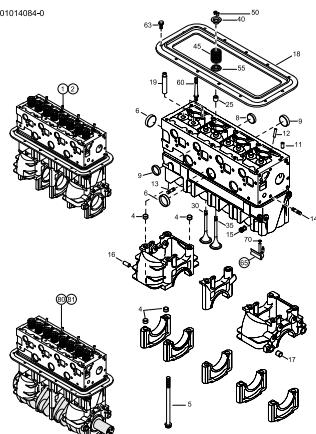
TA 0100 Page 10

MOUNT BRACKET, LIFTING EYE, GASKET SET



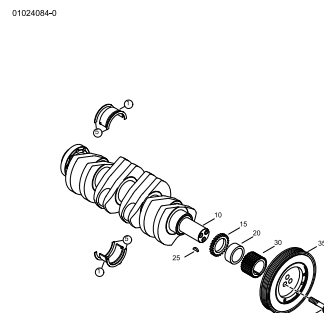
TA 0101 Page 12

CRANKCASE



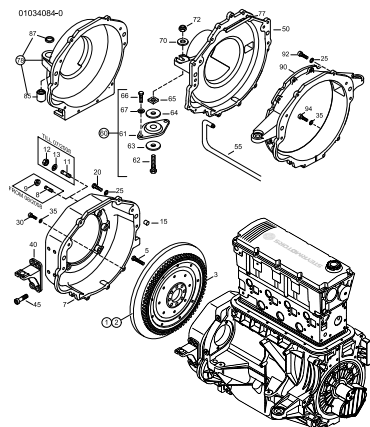
TA 0102 Page 14

CRANKSHAFT, BEARING, DAMPER



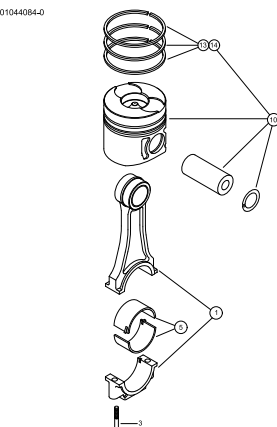
TA 0103 Page 16

FLYWHEEL, FLYWHEELHOUSING



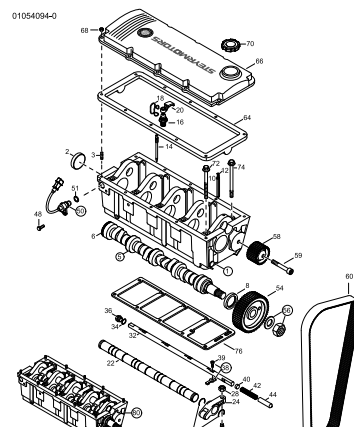
TA 0104 Page 20

PISTON, RINGS AND PIN, CONNECTION ROD



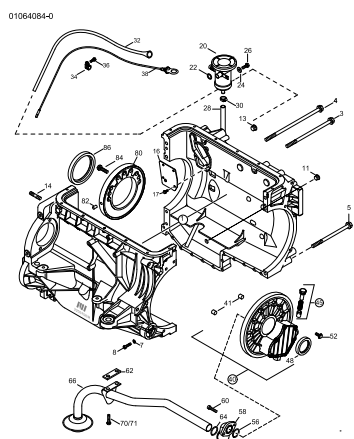
TA 0105 Page 22

CAMSHAFT, HOUSING



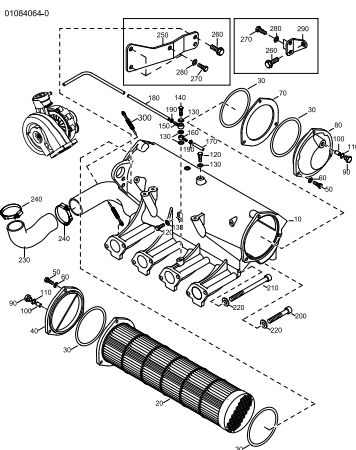
TA 0106 Page 26

OILPUMP, OILPIPE, OILPAN



TA 0108 Page 30

INTERCOOLER



TA 0109 Page 32

POWER TAKE OFF FRONT

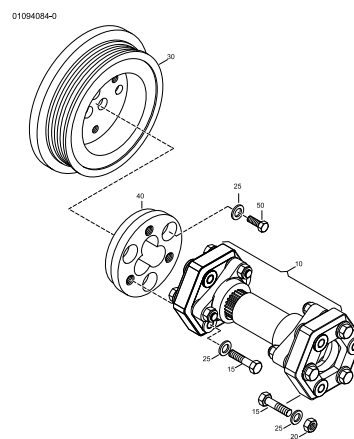




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TURBO DIESEL
+ SOLAS

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TA 0201 Page 44 COUPLER 02014084-3	TA 0302 Page 46 FUEL PUMP, UNIT INJECTOR, PIPE 03024094-0	TA 0304 Page 48 AIRFILTER - BALL VALVE SOLAS 03044064-0
TA 0305 Page 50 TURBOCHARGER 03054064-0	TA 0308 Page 52 CONTR. SOL. SENSOR CONTR. RACK POS 03084084-1	TA 0309 Page 54 FUEL FILTER 03094084-1

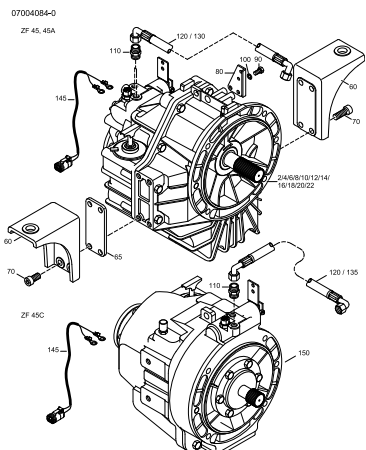
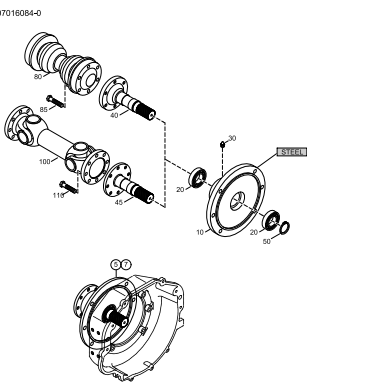
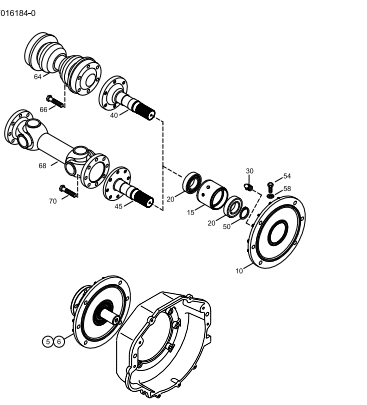
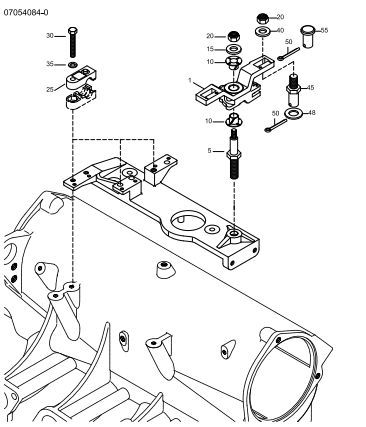
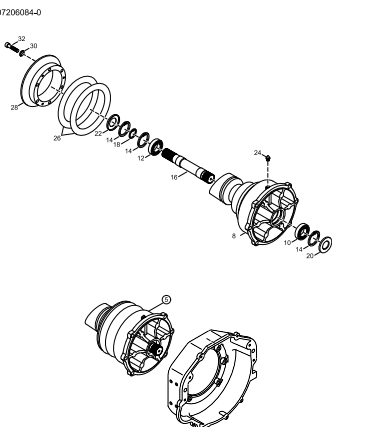
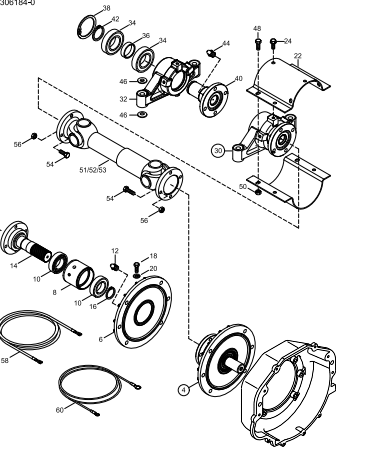
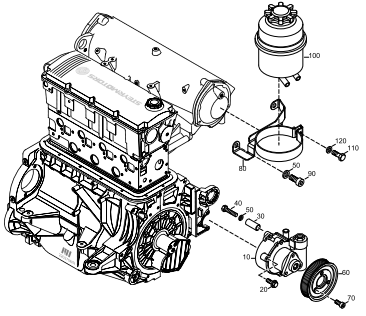
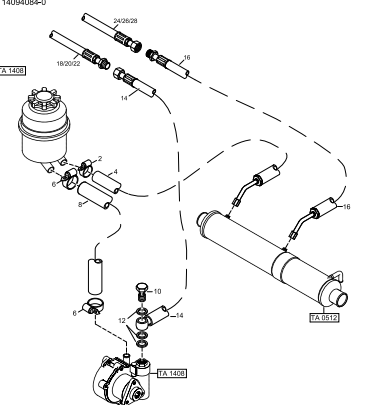
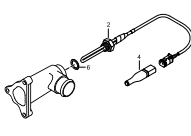
Z001011-0_02



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TURBO DIESEL
+SOLAS

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TA 0608 Page 80 INSTRUMENTPANEL (STANDARD)	TA 0609 Page 82 INSTRUMENTPANEL SOLAS (STANDARD)	TA 0610 Page 84 DISPLAY
TA 0611 Page 86 SWITCH PANEL FOR DISPLAY	TA 0612 Page 88 PUSH BUTTON PANEL SOLAS FOR DISPLAY	TA 0613 Page 90 EXTENSION CABLE INSTRUMENTS

TA 0700 Page 92 TRANSMISS., MOUNTING BRACKETS, PIPES 	TA 0701 Page 94 TRANSMISSION-SHAFT, PTO-SHAFT (STEEL) 	TA 0701 Page 96 TRANSMISSION-SHAFT, PTO-SHAFT (ALU) 
TA 0705 Page 98 TRANSMISSION GEAR SHIFT, CONTROLS 	TA 0720 Page 100 DRIVE ADAPTOR VOLVO STERNDRIVE (ACCESSORY) 	TA 0730 Page 102 DRIVE SHAFT EXT. MERCURY STERNDRIVE (ACCESSORY) 
TA 1408 Page 104 HYDRAULIC PUMP 	TA 1409 Page 106 HYDRAULIC PIPES 	TA 2207 Page 108 ENGINE PREHEATING (ACCESSORY) 

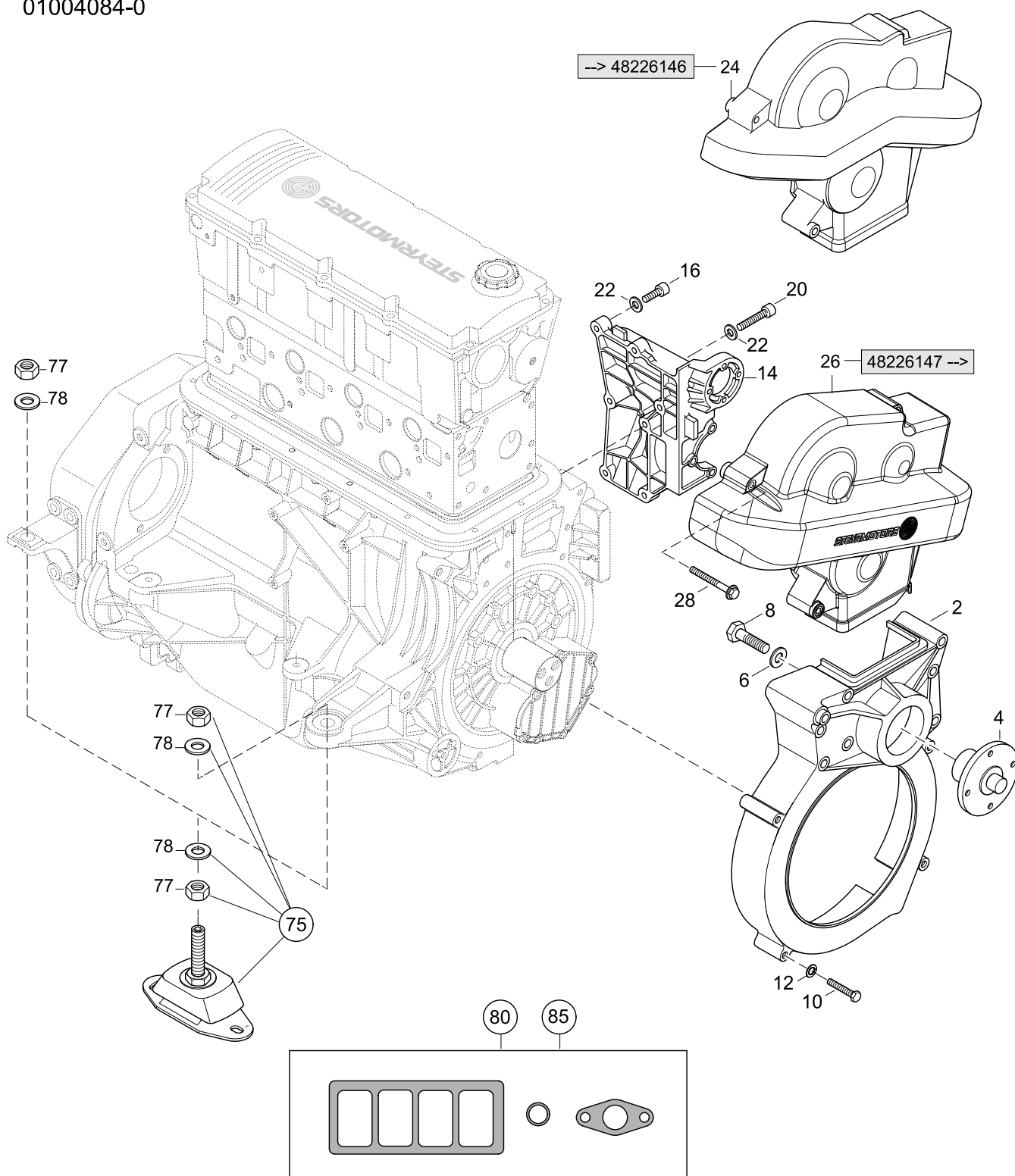
174 MARINE
TURBO DIESEL
+ SOLAS

Z001011-0_02



MOUNT BRACKET, LIFTING EYE, GASKET SET

01004084-0



174 MARINE
TURBO DIESEL
+ SOLAS

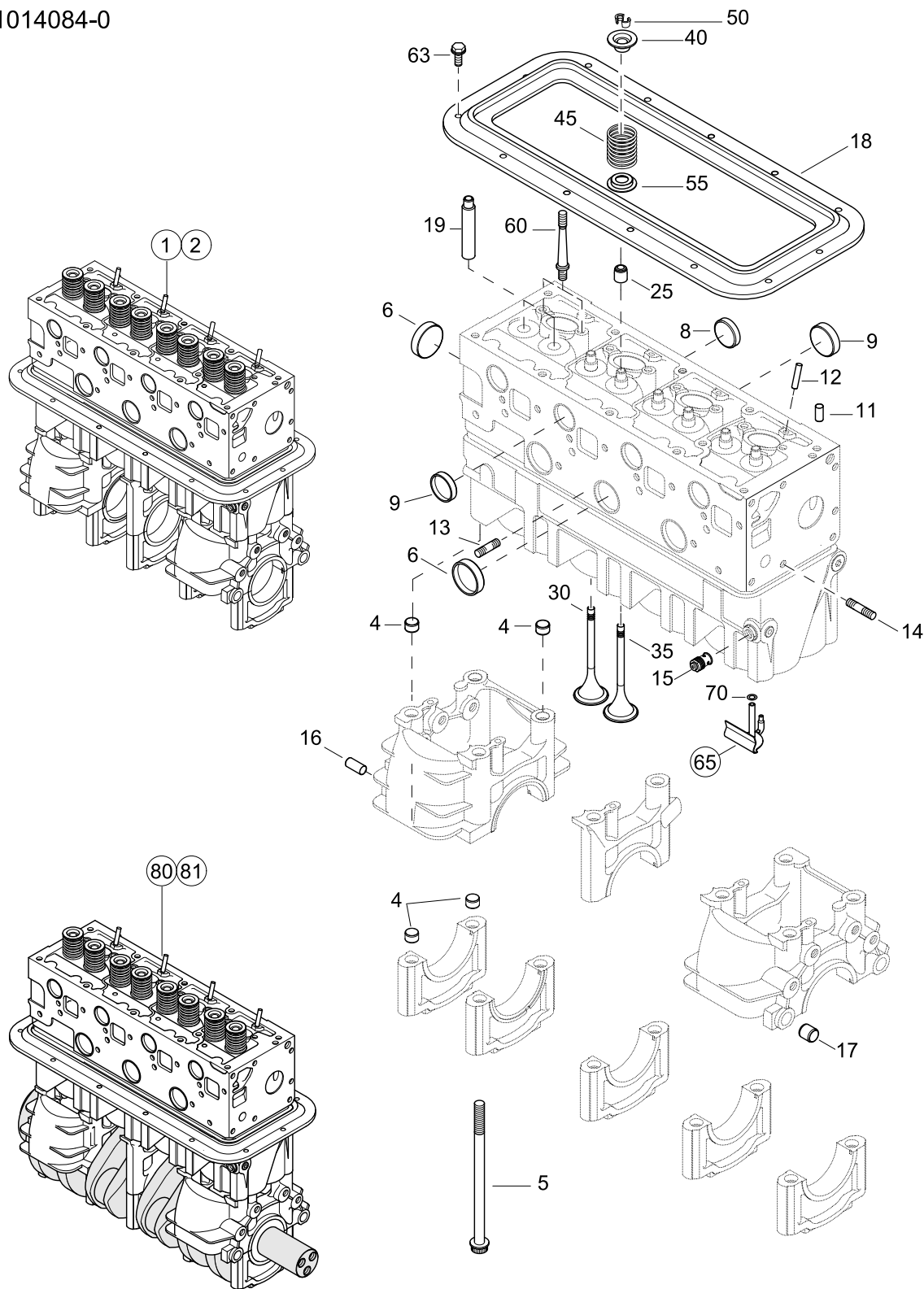
01004084-0

Z001011-0 02



CRANKCASE

01014084-0





CRANKCASE

174 MARINE
TURBO DIESEL
+ SOLAS

01014084-0

Pos.	Part.-No.	Qty	Designation	Step
1	MZ40084-0	1	CYLINDER BLOCK ASSY. MARINE (INCL. VALVES) —>48227163	.2
2	MZ40084-1	1	CYLINDER BLOCK ASSY. MARINE (INCL. VALVES) 48227164—>	.2
4	2172799-0	16	FITTING SLEEVE DM14.5 (TO M12)	..3
5	2174329-0	10	BOLT, MAIN BEARING	..3
6	2170309-0	4	CORE HOLE PLUG 40/8	..3
8	2172676-0	2	CORE HOLE PLUG 35/8	..3
9	2172170-0	3	CORE HOLE PLUG 28/7	..3
11	3901416-0	2	PARALLEL PIN ISO 2338-8m6x16-ST	..3
12	3901328-0	4	PARALLEL PIN ISO 2338-6m6x30-ST	..3
13	9000327-0	2	STUD DIN 939-M6x20-8.8-A2C	..3
14	3812435-0	1	STUD DIN 938-M8x35-8.8-A3C	..3
15	2178525-1	1	COOLING OIL VALVE ASSY.	..3
16	3901509-0	2	PARALLEL PIN ISO 2338-10m6x20-ST	..3
17	2170298-0	2	FITTING SLEEVE DM12.5 (TO M10)	..3
18	2040217-0	1	FRAME SEAL	..3
19	2172133-N	8	VALVE GUIDE	..3
25	2172096-1	8	VALVE STEM SEAL	..3
30	2177577-1	4	EXHAUST VALVE	..3
35	2177576-6	4	INTAKE VALVE	..3
40	2177349-0	8	VALVE-SPRING RETAINER	..3
45	2172362-0	8	VALVE SPRING	..3
50	2170171-0	16	VALVE COLLET	..3
55	2177415-0	8	VALVE SPRING WASHER	..3
60	2174321-1	8	STUD UNIT INJECTOR	.2
63	9000287-0	13	HEX.FLANGE BOLT EN 1665-M6x12-8.8	.2
65	2178478-0	4	SPRAYING NOZZLE ASSY	.2
70	2173533-0	4	O-RING 5,23 x 2,62	..3
80	MT40084-0	1	PARTIAL ENGINE (BLOCK, PISTON, CR.S. & VALVES) —>48227163	.2
81	MT40084-1	1	PARTIAL ENGINE (BLOCK, PISTON, CR.S. & VALVES) 48227164—>	.2

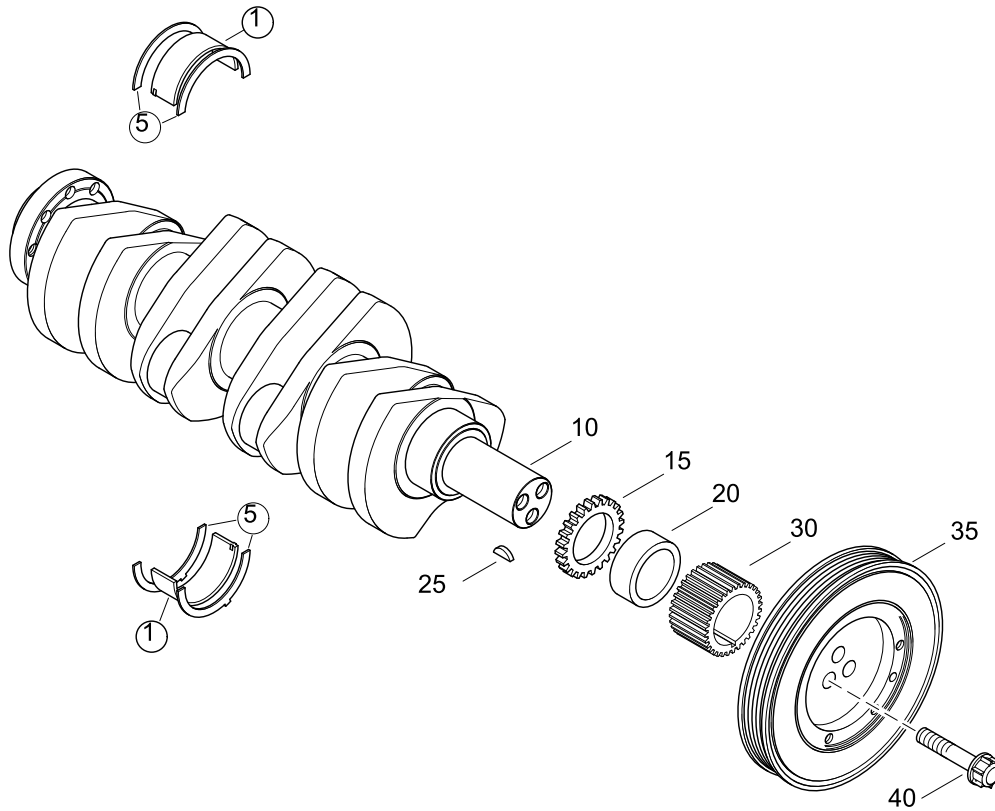
TA 0102



174 MARINE
TURBO DIESEL
+ SOLAS

CRANKSHAFT, BEARING, DAMPER

01024084-0



CRANKSHAFT, BEARING, DAMPER

174 MARINE
TURBO DIESEL
+ SOLAS

01024084-0

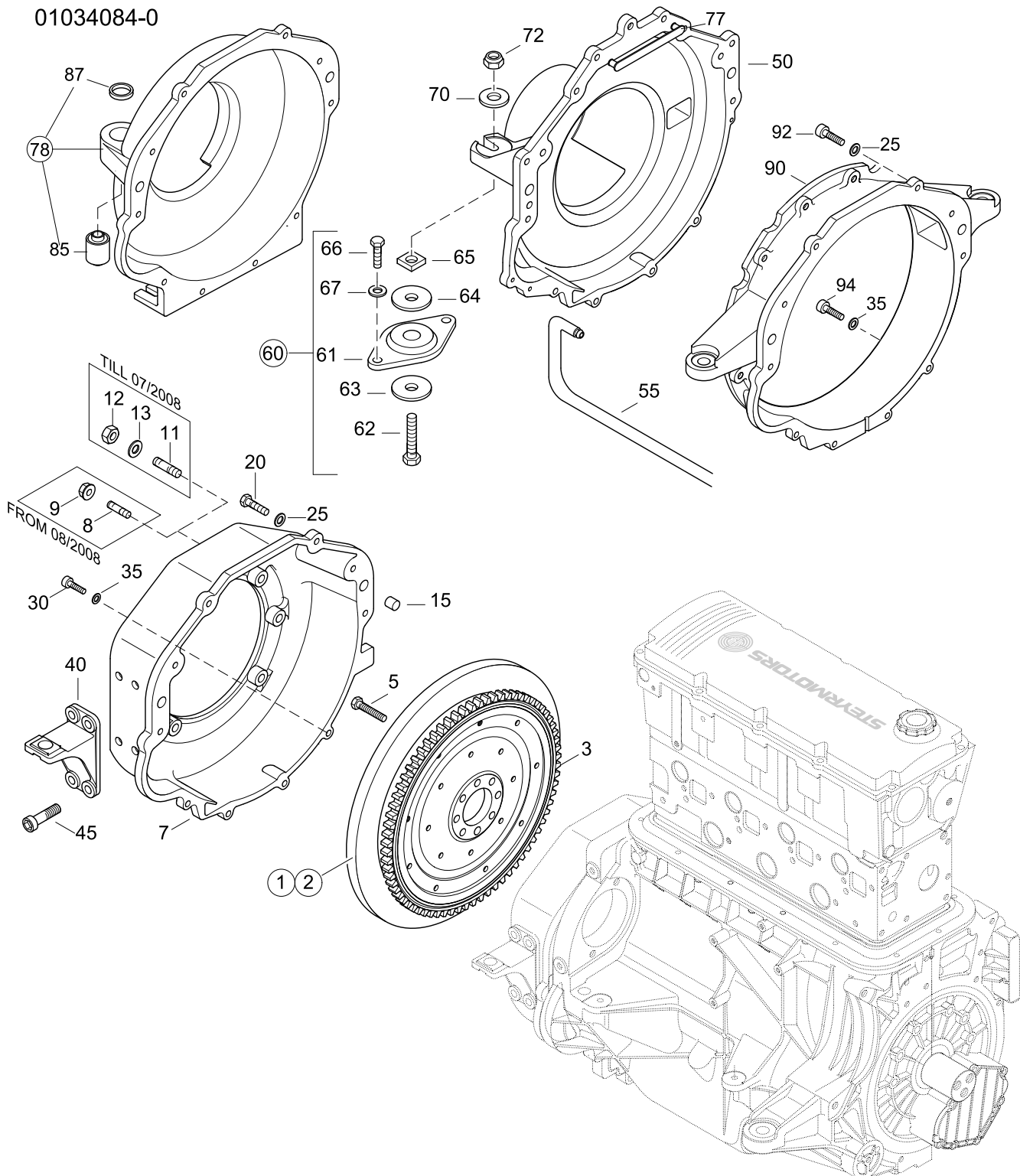
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174 MARINE
TURBO DIESEL
+ SOLAS

FLYWHEEL, FLYWHEELHOUSING

01034084-0





FLYWHEEL, FLYWHEELHOUSING

174 MARINE
TURBO DIESEL
+ SOLAS

01034084-0

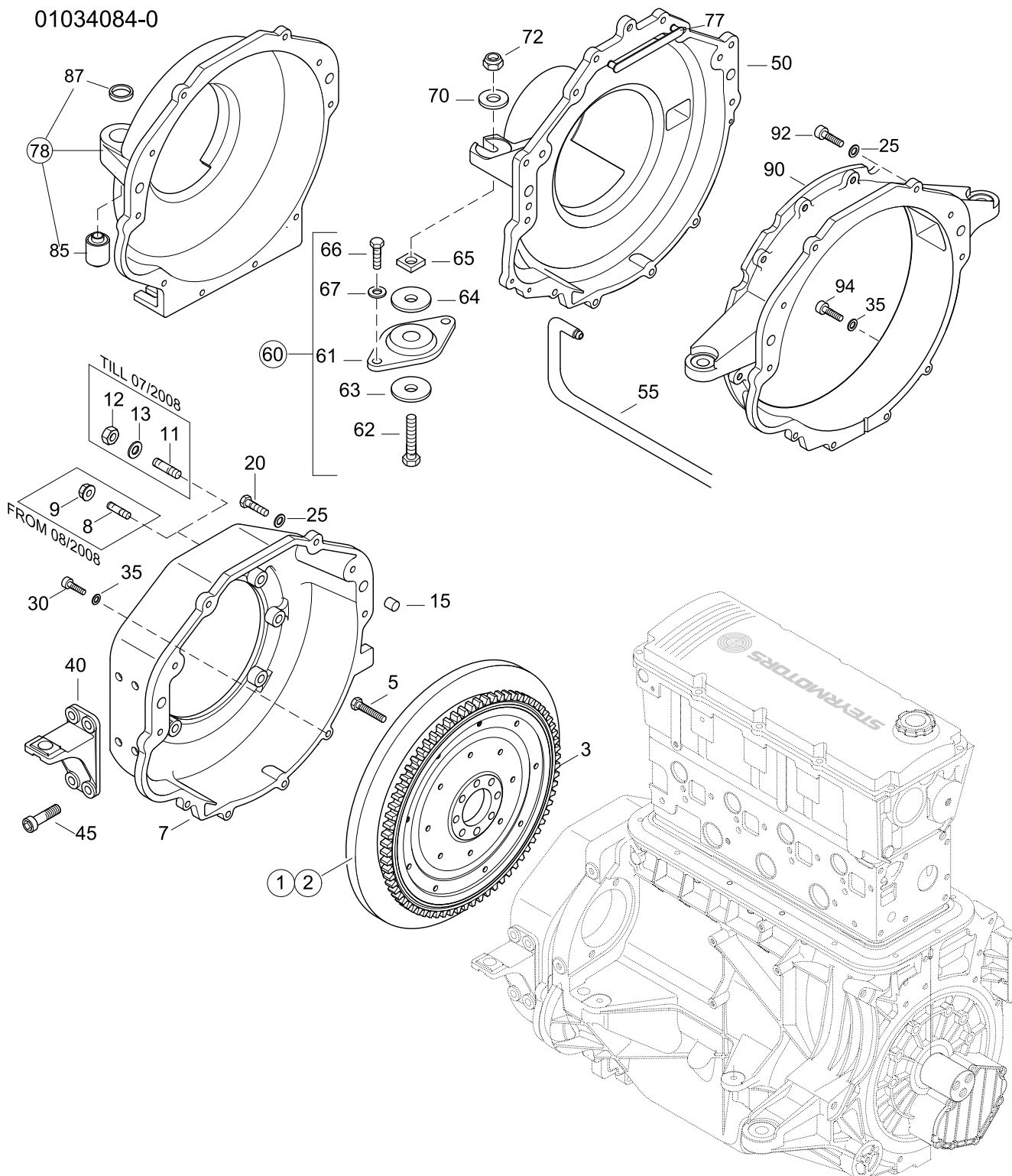
Pos.	Part.-No.	Qty	Designation	Step
1	2203739-1	1	FLYWHEEL ASSY. - DM56 —>48225999	.2
2	2203739-2	1	FLYWHEEL ASSY. - DM40 48226001—>	.2
3	2205031-0	1	STARTER RING GEAR, FLYWHEEL	..3
5	2174592-0	8	HEX. HEAD SCREW M10x30-12.9	.2
7	Z002165-0	1	SPARE FLYWHEEL HOUSING B/W FLANGE PAINTED	.2
8	9000371-0	6	STUD DIN 835-M10x25-8.8-A3C	.2
9	9000042-1	6	HEX.FLANGE NUT DIN 6923-M10-8-A3C	.2
11	9000082-0	6	STUD DIN 835-M12x25-8.8-A3C	.2
12	3871319-0	6	HEX.NUT ISO 4032-M12-8-A3C	.2
13	3930282-0	6	WASHER DIN 125-A13-140HV-A3C	.2
15	3900184-0	2	SPRING PIN, SLIGHT TYPE DIN 7346-16x22	.2
20	3862545-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M10x35-A2-70	.2
25	3930075-0	5	WASHER DIN 125 A10.5-140HV-A2	.2
30	3862433-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
35	3930103-0	4	WASHER DIN 125-8.4-140HV-A2	.2
40	2178722-1	2	BRACKET FLYWHEEL HOUSING	.2
45	9000081-0	8	HEX.SOCK.HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
50	2203733-9	1	FLYWHEEL HOUSING OMC/VOLVO SX PAINTED	.2
55	O913787-0	1	HOSE-FLYWHEEL HOUSING	.2
60	O986712-0	1	SMALL PARTS REAR MOUNTS	.2
61	O983932-0	2	REAR MOUNT ASSY	..3
62	O318573-0	2	BOLT, REAR MOUNT	..3
63	O911780-0	2	WASHER-REAR MOUNT-LOWER	..3
64	O912889-0	2	WASHER REAR MOUNT	..3
65	O911776-0	2	SQUARE NUT-REAR MOUNT	..3
66	O309484-0	4	HEX. SCREW 3/8-16UNCx1-1/4"	..3
67	O319453-0	4	WASHER	..3
70	O911778-0	2	WASHER, REAR MOUNT	.2
72	O313623-0	2	LOCK NUT, REAR MOUNT	.2
77	2178504-0	2	COVER	.2



174 MARINE
TURBO DIESEL
+ SOLAS

FLYWHEEL, FLYWHEELHOUSING

01034084-0



FLYWHEEL, FLYWHEELHOUSING

174 MARINE
TURBO DIESEL
+ SOLAS

01034084-0

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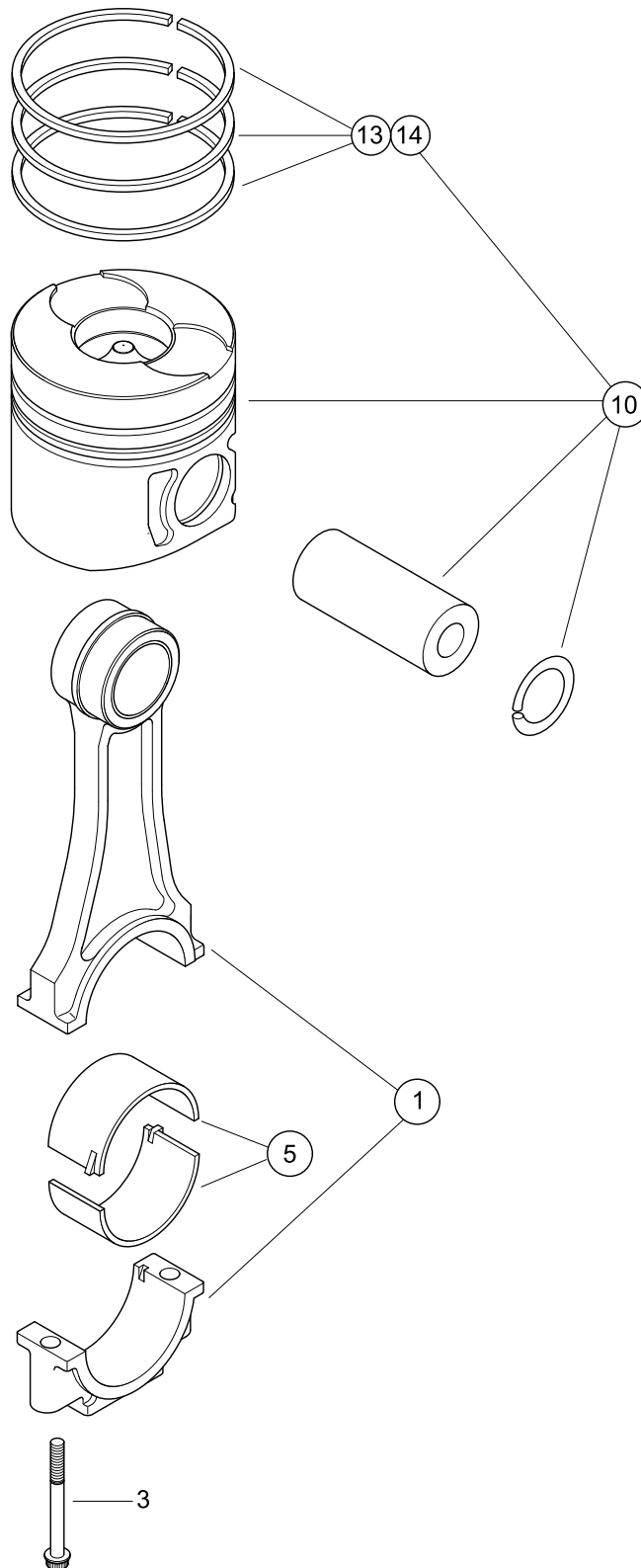
TA 0104



174 MARINE
TURBO DIESEL
+ SOLAS

PISTON, RINGS AND PIN, CONNECTION ROD

01044084-0



174 MARINE
TURBO DIESEL
+ SOLAS

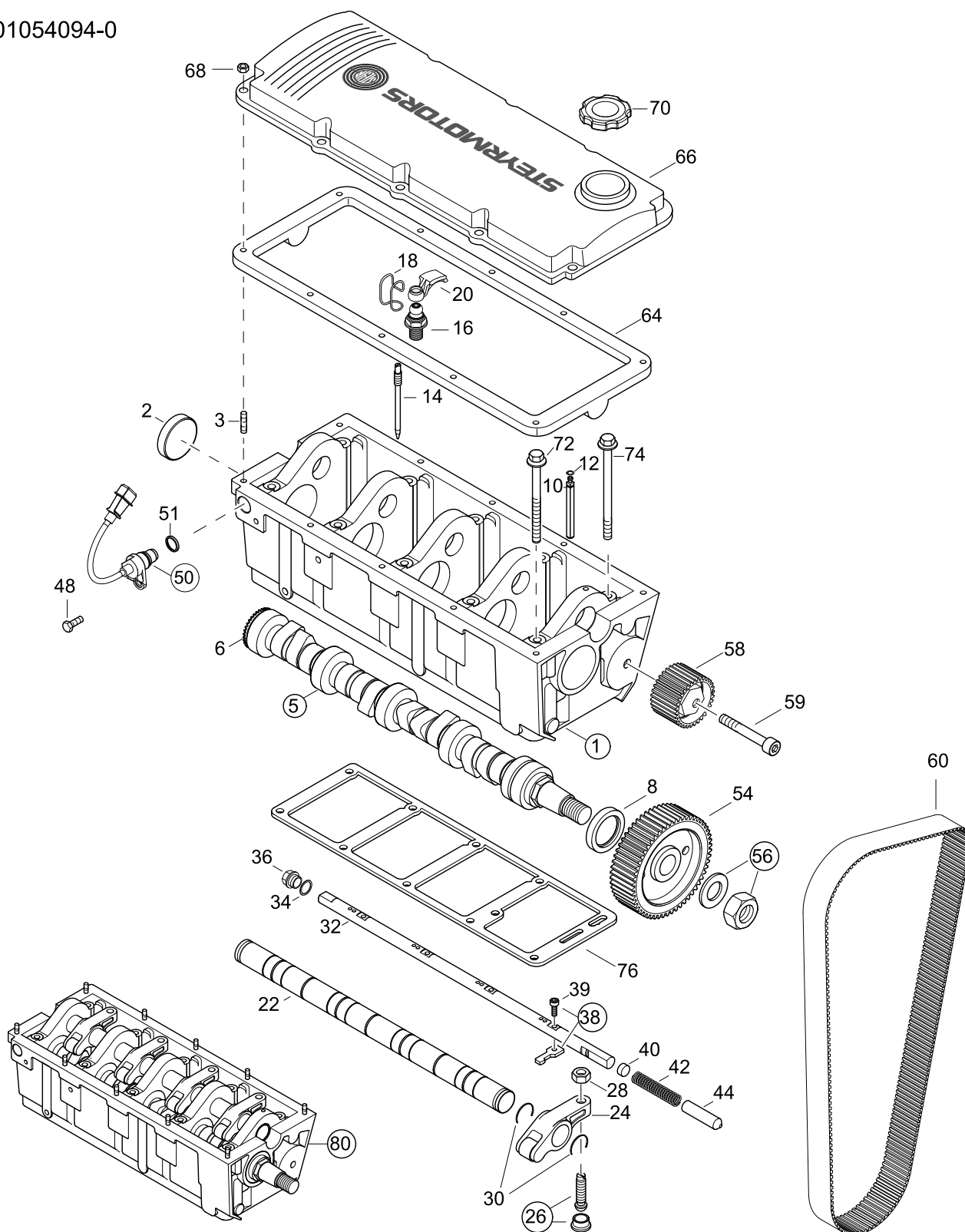
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CAMSHAFT, HOUSING

01054094-0





CAMSHAFT, HOUSING

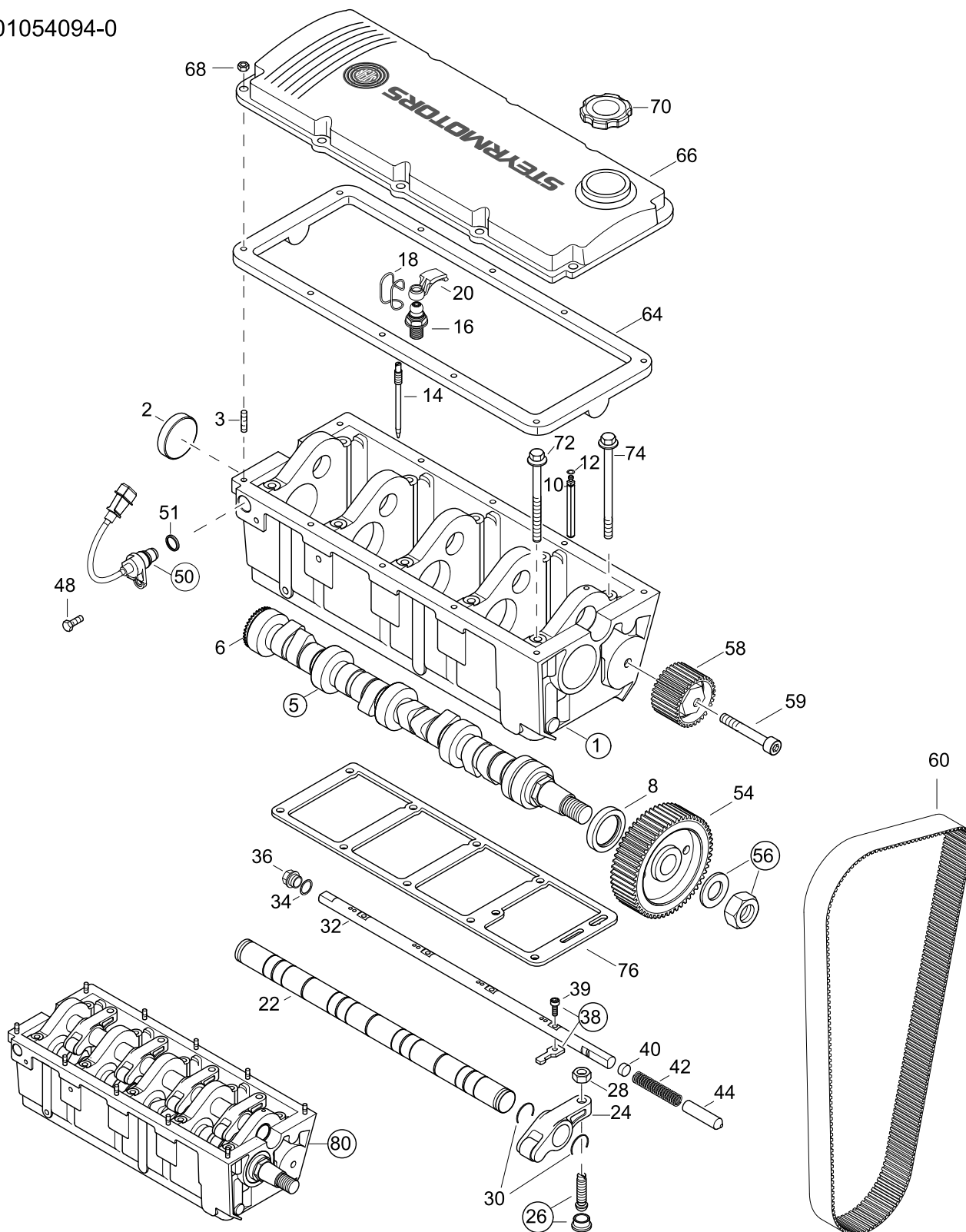
174 MARINE
TURBO DIESEL
+ SOLAS

01054094-0

Pos.	Part.-No.	Qty	Designation	Step
1	Z002407-0	1	CAMSHAFT HOUSING ASSY. (PAINTED)	.2
2	2178083-0	1	CORE HOLE PLUG 50/7	..3
3	2309101-0	10	STUD DIN 835-M6x25-A2-70	..3
5	2203267-6	1	CAMSHAFT ASSY.	.2
6	2203280-1	1	SENSOR DISK 24 TEETH	..3
8	2172086-1	1	ROTARY SHAFT SEAL, CAMSHAFT	.2
10	2178486-1	1	AXLE SUPPORT	.2
12	2178498-0	1	QUAD RING 1,78 x 5,28	.2
14	2177513-2	1	GUIDE PIN CONTROL RACK	.2
16	2174546-2	8	VALVE TAPPET ADJ. SCREW ASSY.	.2
18	2174552-0	8	RETAINER, CAM FOLLOWER	.2
20	2177139-1	8	CAM FOLLOWER	.2
22	2173694-1	1	ROCKER ARM SHAFT ASSY.	.2
24	Z002094-0	4	ROCKER ARM ASSY. (SPARE PART)	.2
26	Z002010-0	4	TAPPET ADJUSTER ASSY.	.2
28	3871310-0	4	HEX.NUT DIN 934-M10x1-8	.2
30	2174036-0	8	CRESCENT RING 28x1,5	.2
32	2203289-0	1	CONTROL ROD	.2
34	3098031-0	1	SEALING RING DIN 7603-A26x31-CU	.2
36	3962043-0	1	HEX.HD.SCR.PLUG DIN 7604-C-M26x1.5-ST-A3C	.2
38	Z002009-0	4	CONTROL LINK & BOLT	.2
39	3860140-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M5x20-LH-10.9	..3
40	2203337-0	1	SPACER	.2
42	2203338-0	1	SPRING, CONTROL ROD	.2
44	2203460-0	1	BOLT	.2
48	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.2
50	2176734-2	1	REVOLUTION SENSOR	.2
51	2176729-0	1	O-RING 17,17 x 1,78	..3
54	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.2
56	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.2
58	2178548-5	1	IDLER PULLEY ASSY. DM50	.2



01054094-0



CAMSHAFT, HOUSING

174 MARINE
TURBO DIESEL
+ SOLAS

01054084-0

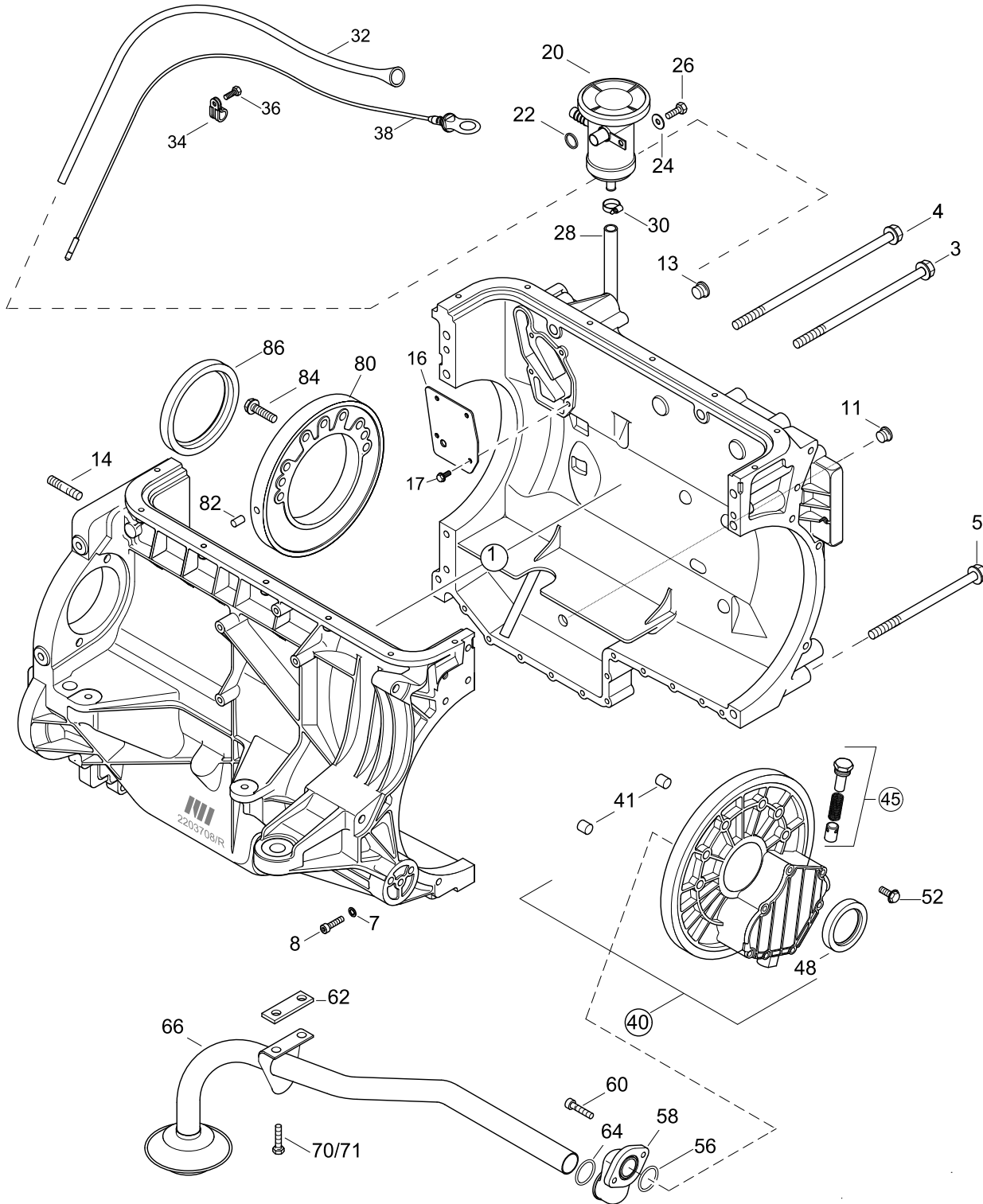
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TA 0106

174 MARINE
TURBO DIESEL
+ SOLAS

OILPUMP, OILPIPE, OILPAN

01064084-0





OILPUMP, OILPIPE, OILPAN

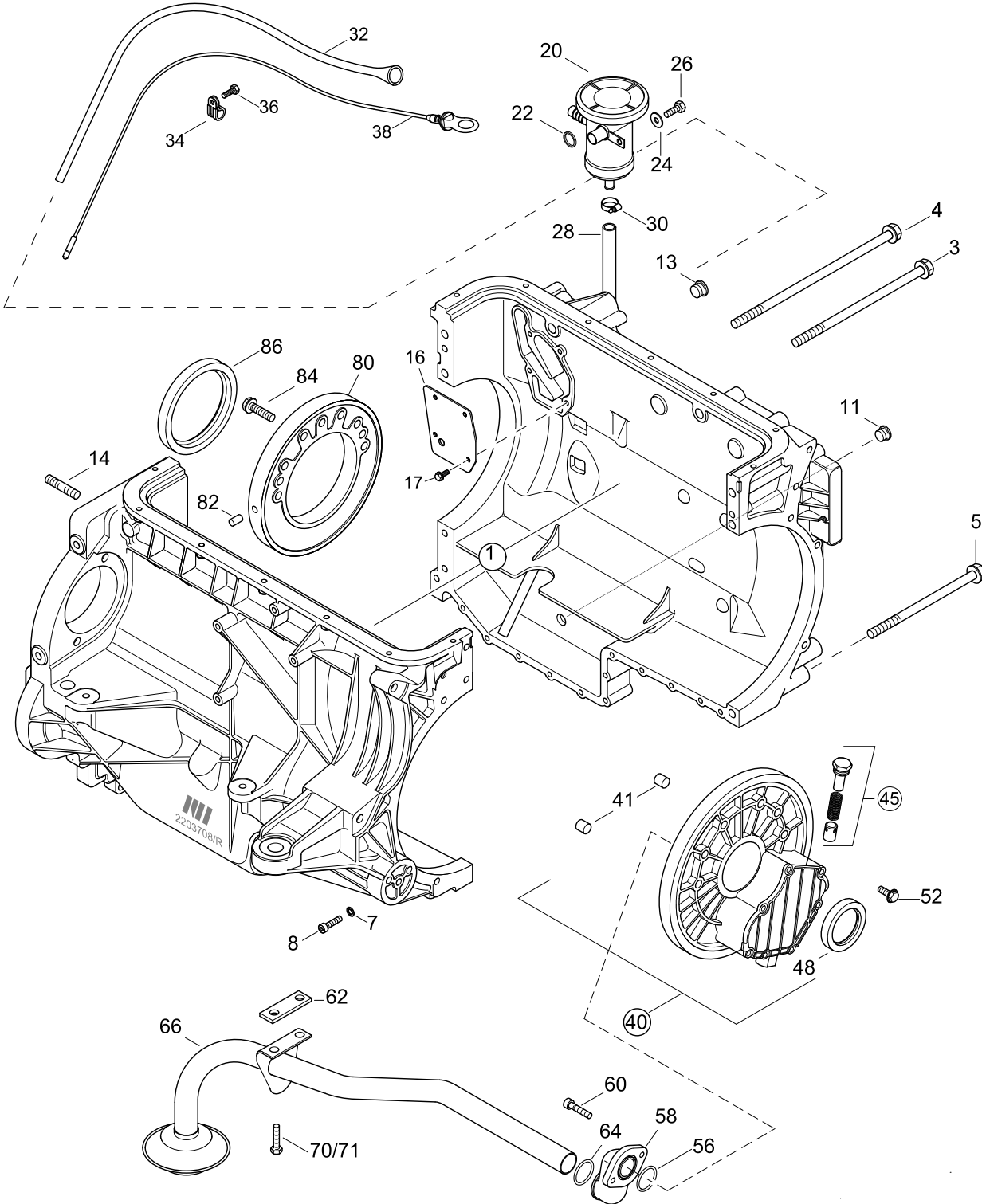
174 MARINE
TURBO DIESEL
+ **SOLAS**

01064084-0

Pos.	Part.-No.	Qty	Designation	Step
1	Z002424-0	1	ENGINE HSG ASSY. - PAINTED (INCL.PIPE OIL-DIPSTICK)	.2
3	9000464-0	2	HEX.FLANGE BOLT EN 1665-M10x200-8.8-A3C	..3
4	9000463-0	2	HEX.FLANGE BOLT EN 1665-M10x250-8.8-A3C	..3
5	9000392-0	3	HEX.FLANGE BOLT EN 1665-M10x160-8.8-A3C	..3
7	3932008-0	11	SPRING WASHER DIN 137-B6-FST-A3C	..3
8	3862352-0	11	HEX.SOCK. HD.CAP SCR. DIN 912-M6x50-8.8-A2C	..3
11	9000588-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M16x1,5	..3
13	9000590-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M22x1,5	..3
14	9000000-0	1	STUD DIN 939-M8x25-A2-70	..3
16	2203738-0	1	COVER PRE-OIL-SEPERATOR	..3
17	9000287-0	4	HEX.FLANGE BOLT EN 1665-M6x12-8.8	..3
20	Z002051-0	1	OIL SEPARATOR	.2
22	2178310-1	1	O-RING 17 X 3,53	.2
24	9000012-0	1	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
26	3800221-0	1	HEX.HD.SCR. ISO 4017-M6x20-A2-70	.2
28	2178287-0	1	HOSE, OIL DRAIN	.2
30	2174405-0	2	HOSE CLAMP 10-16/7,5	.2
32	2203757-0	1	PIPE OIL-DIPSTICK	.2
34	2178566-0	1	PIPE CLAMP DM15	.2
36	3800233-0	1	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
38	2203751-0	1	OIL DIP STICK ASSY	.2
40	Z002429-0	1	OIL PUMP ASSY. (PAINTED)	.2
41	2170298-0	2	FITTING SLEEVE DM12.5 (TOM10)	..3
45	Z002005-6	1	RELIEF VALVE, OIL PUMP 4 CYL.	..3
48	2170276-1	1	ROTARY SHAFT SEAL CRANKS. FR. 55x70x8	..3
52	9000278-0	6	HEX.FLANGE BOLT EN 1665-M8x35-8.8-A2C	.2
56	2040153-0	1	O-RING 25.12x1.78	.2
58	2040004-Z	1	OIL SUCTION MANIFOLD	.2
60	3862320-0	2	HEX.SOCK. HD.CAP SCR. DIN 912-M6x20-8.8-A2C	.2
62	2203513-1	1	SPACER, PIPE OIL SUCTION —>48223068	.2
64	2173705-1	1	O-RING 21,82 x 3,53	.2

OILPUMP, OILPIPE, OILPAN

01064084-0



174 MARINE
TURBO DIESEL
+ SOLAS

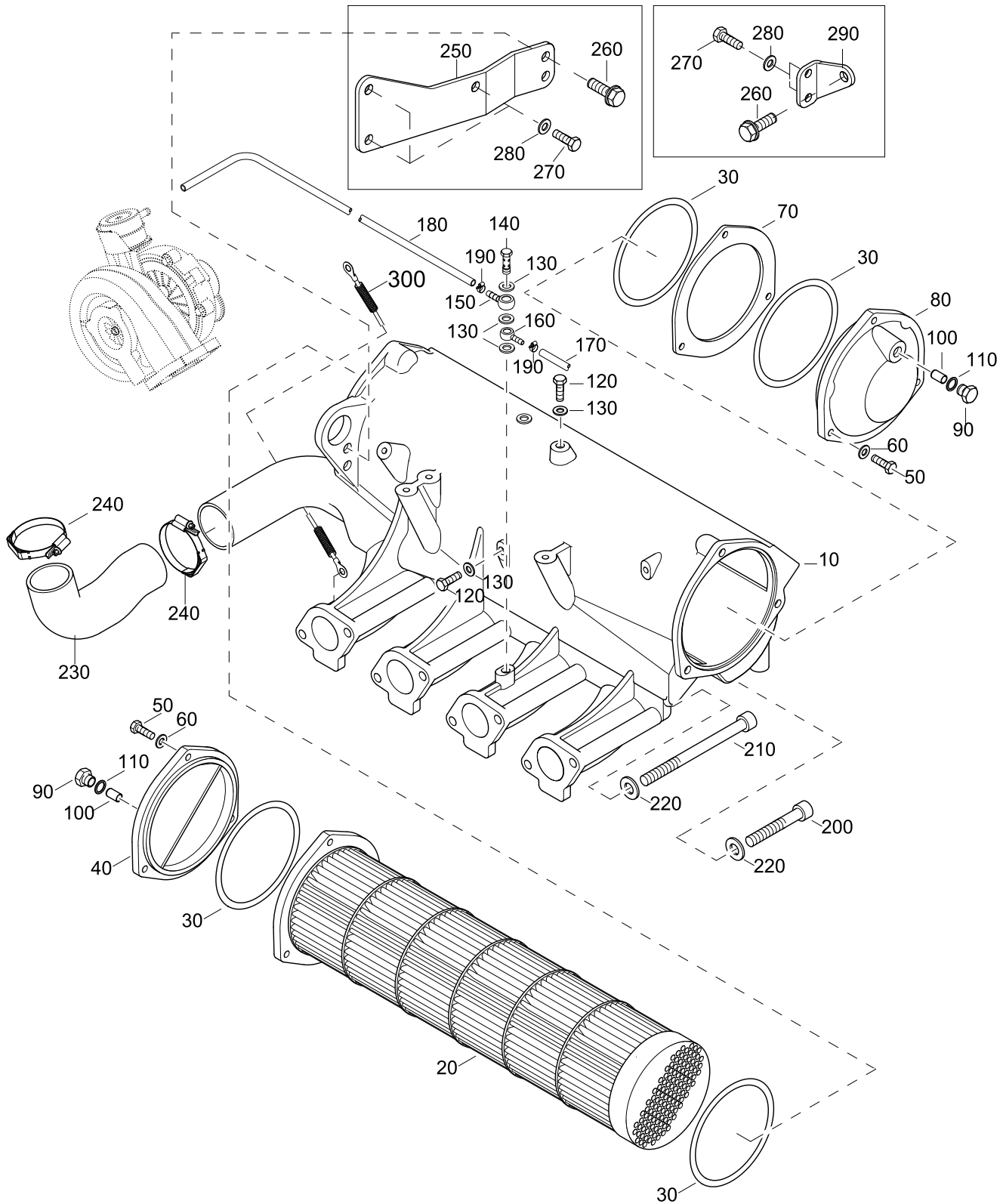
01064084-0

[illegible]



INTERCOOLER

01084064-0





INTERCOOLER	174 MARINE TURBO DIESEL + SOLAS
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01084064-0

Pos.	Part.-No.	Qty	Designation	Step
10	2203706-9	1	INTAKE MANIFOLD, PAINTED	.2
20	2177593-1	1	INTERCOOLER	.2
30	2178483-0	4	O-RING 120,24 x 3,53	.2
40	2178415-8	1	COVER INTERCOOLER REAR, PAINTED	.2
50	9000064-0	6	HEX.SOCK. HD.CAP SCR. DIN 912-M8x35-8.8-A3C	.2
60	3930261-0	6	WASHER DIN 125-A8.4-140HV-A3C	.2
70	2174270-0	1	SPACER, INTERCOOLER	.2
80	2174261-9	1	COVER INTERCOOLER FRONT, PAINTED	.2
90	2178412-1	2	PLUG M18x1.5	.2
100	2178413-1	2	ZINC ANODE	.2
110	3098020-0	2	SEALING RING DIN 7603-A18x22-CU	.2
120	3802411-0	2	HEX.HD.SCR. ISO 4017-M8x16 A4-70	.2
130	3098009-0	4	SEALING RING DIN 7603-A8x14-CU	.2
140	2203794-0	1	DUO HOLLOW SCREW M8x1	.2
150	2203795-0	1	BANJO 8-4	.2
160	2203796-0	1	BANJO NUT DM8	.2
170	2203665-1	1	HOSE	.2
180	2178552-2	1	HOSE	.2
190	2178893-0	2	HOSE CLAMP 8-12/7,5	.2
200	3862447-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x45-8.8-A2C	.2
210	9000312-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x120-8.8-A2C	.2
220	3930261-0	8	WASHER DIN 125-A8.4-140HV-A3C	.2
230	2203830-1	1	CHARGE AIR HOSE	.2
240	2179050-0	2	HOSE CLAMP WITH SPRING 40-60/9	.2
250	2203789-1	1	SHACKLE	.2
260	9000271-0	3	HEX.FLANGE BOLT EN 1665-M8x25-10.9	.2
270	3800233-0	5	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
280	3930070-0	5	WASHER DIN 125-6-140HV-A2	.2
290	2203789-2	1	SHACKLE	.2
300	2206210-1	1	GROUND WIRE ASSY.	.2

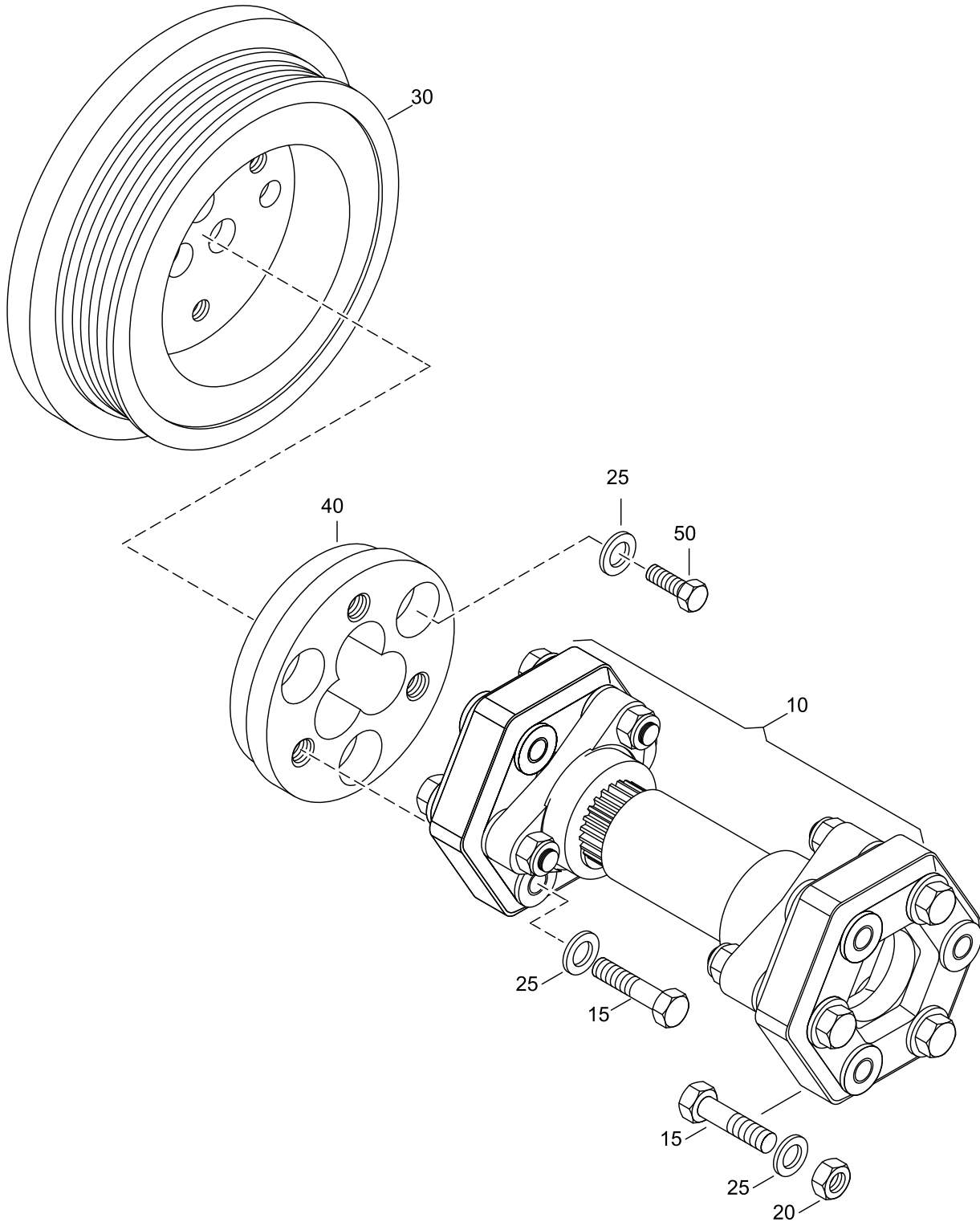
TA 0109



174 MARINE
TURBO DIESEL
+ SOLAS

POWER TAKE OFF FRONT

01094084-0



174 MARINE
TURBO DIESEL
+ SOLAS

01094084-0

[illegible]

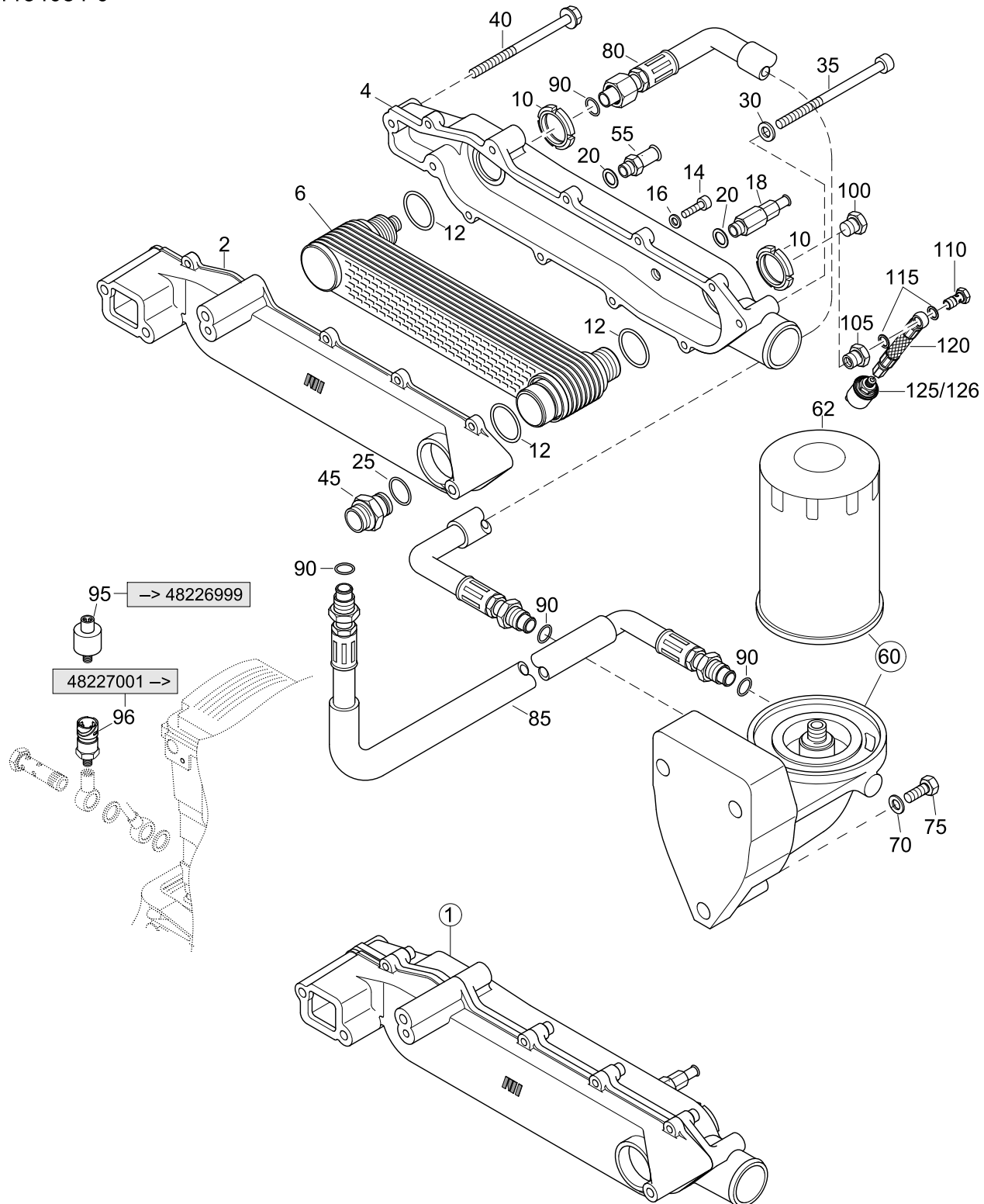
TA 0113



174 MARINE
TURBO DIESEL
+ SOLAS

OILCOOLER

01134084-0





OILCOOLER

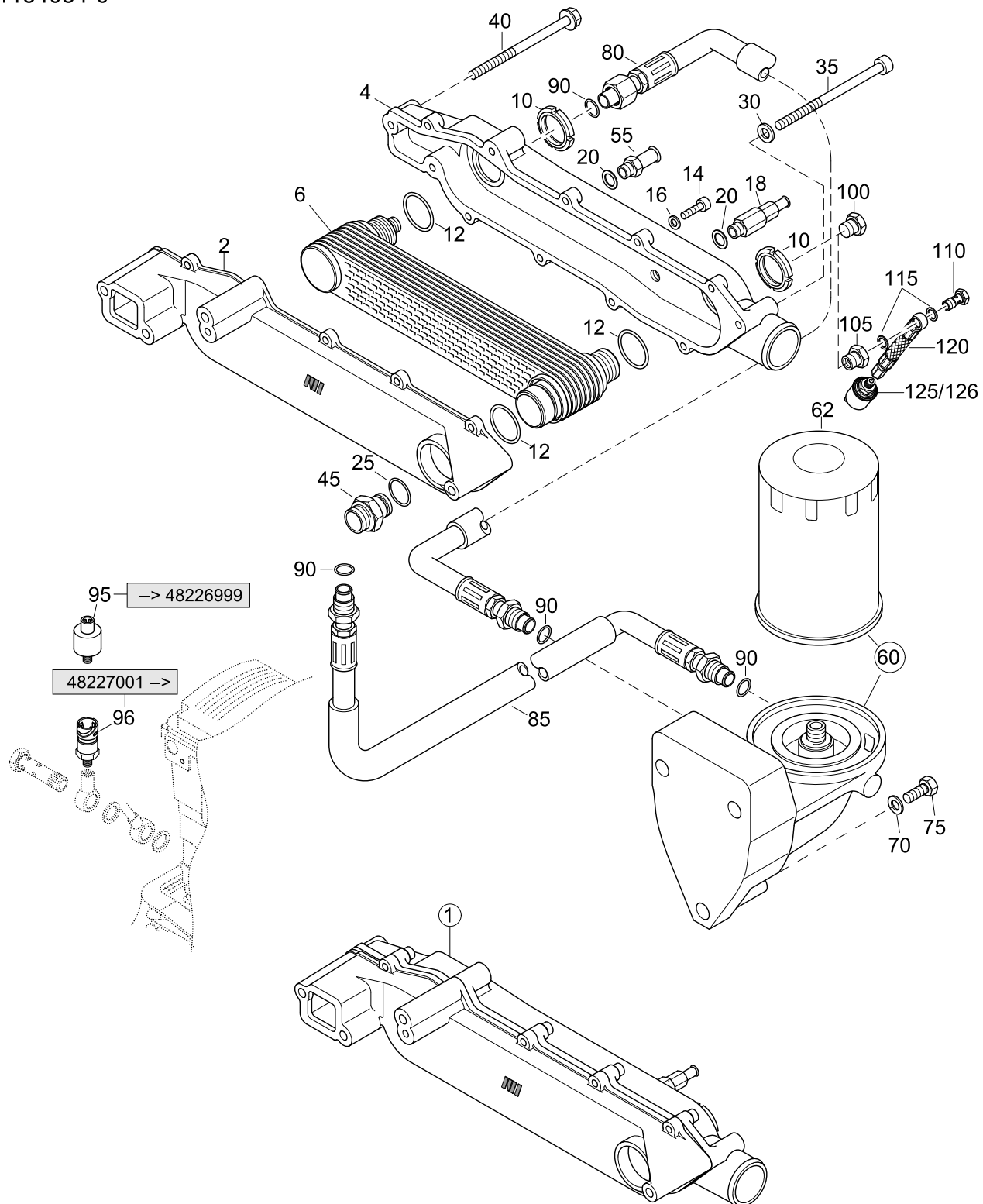
174 MARINE
TURBO DIESEL
+ **SOLAS**

01134084-0

Pos.	Part.-No.	Qty	Designation	Step
1	Z002402-0	1	OIL COOLER ASSY. 4 CYL. MARINE (PAINTED)	.2
2	2203260-9	1	HOUSING OIL COOLER, PAINTED	..3
4	2203262-9	1	COVER OIL COOLER, PAINTED	..3
6	2178632-1	1	OIL COOLER CARTRIDGE	..3
10	9000315-0	2	GROOVE NUT DIN 70852-M30x1.5-14H-A3C	..3
12	2177741-0	3	O-RING 32,92 x 3,53	..3
14	3862327-0	7	HEX.SOCK. HD.CAP SCR. DIN 912-M6x25-8.8-A2C	..3
16	3932008-0	7	SPRING WASHER DIN 137-B6-FST-A3C	..3
18	2178598-0	1	DRAIN COCK ASSY.	..3
20	9000786-0	1	DICHTRING DIN 7603-A12x16-CU	..3
25	2177742-1	1	O-RING 25 x 3,53	.2
30	3930103-0	2	WASHER DIN 125-8.4-140HV-A2	.2
35	9000312-0	2	HEX.SOCK. HD.CAP SCR. DIN 912-M8x120-8.8-A2C	.2
40	9000248-1	3	HEX.FLANGE BOLT EN 1665-M8x110-10.9-A2C	.2
45	Z002127-0	1	SPARE P. BUSHING, OIL COOLER	.2
55	2178698-0	1	NIPPLE HEATER ON OILCOOLER (ACCESSORY)	.2
60	Z002403-0	1	OIL FILTER & COVER ASSY. PAINTED	.2
62	2178582-1	1	OIL FILTER CARTRIDGE	..3
70	3930103-0	3	WASHER DIN 125-8.4-140HV-A2	.2
75	3862452-0	3	HEX.SOCK. HD.CAP SCR. DIN 912-M8x50-8.8-A2C	.2
80	2203740-0	1	HOSE, FILTER-OIL COOLER	.2
85	2203741-0	1	HOSE, OILPUMP TO FILTER	.2
90	2176170-0	4	O-RING 15 x 2	.2
95	2206122-0	1	OIL PRESSURE SENSOR —>48226999	.2
96	2206305-0	1	PRESSURE SENSOR 1/8-27 NPT 48227001—>	.2
100	9000290-0	1	SCREW PLUG 1/4-18 NPTF	.2
105	2203819-0	1	SCREW PLUG 1/4-18 NPTF - M10x1	.2
110	9000010-1	1	HOLLOW SCREW M10x1	.2
115	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	.2
120	Z002405-0	1	HOSE OIL PRESSURE SENSOR (ACCESSORY)	.2
125	Z002640-0	1	OIL PRESSURE SENSOR 2 WAY (ACCESSORY)	.2

OILCOOLER

01134084-0



OILCOOLER

174 MARINE
TURBO DIESEL
+ SOLAS

01134084-0

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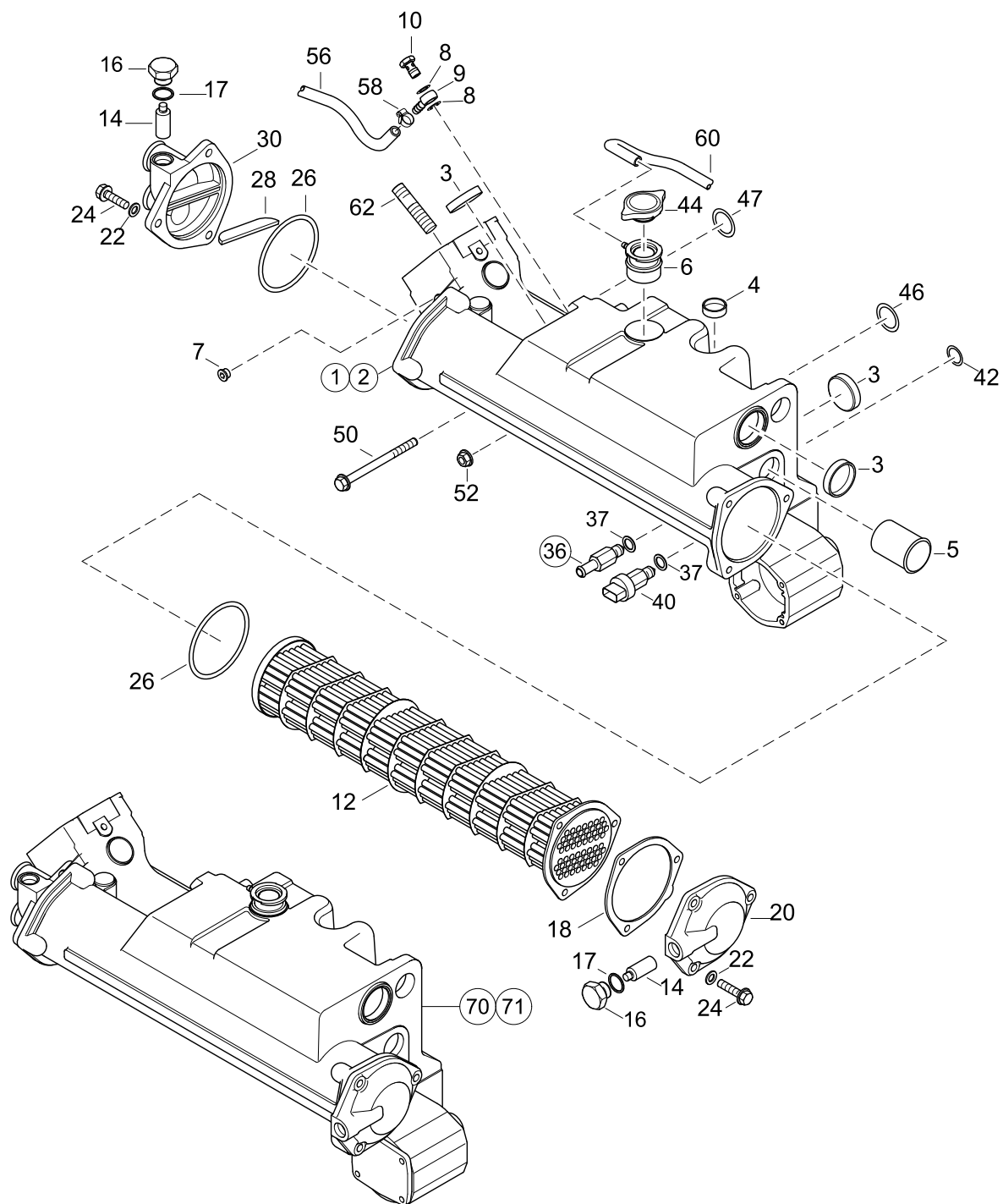
TA 0114



174 MARINE
TURBO DIESEL
+ SOLAS

EXHAUST, HEAT EXCHANGER, GASKET

01144084-0





EXHAUST, HEAT EXCHANGER, GASKET

174 MARINE
TURBO DIESEL
+ SOLAS

01144084-0

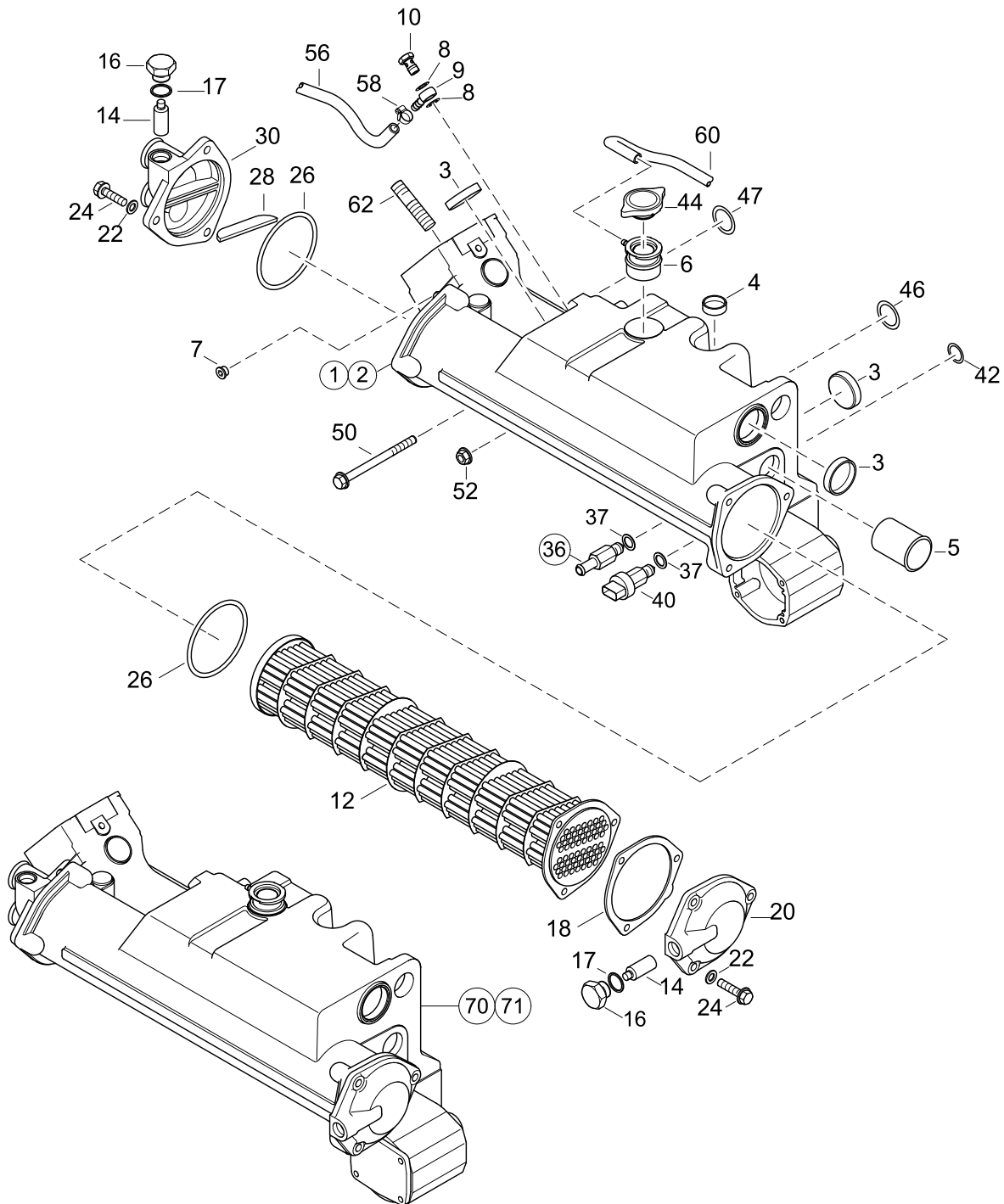
Pos.	Part.-No.	Qty	Designation	Step
1	2203703-0	1	EXHAUST MANIFOLD ASSY. PAINTED —>48227163	.2
2	Z002433-0	1	EXHAUST MANIFOLD ASSY. PAINTED 48227164—>	.2
3	2178112-0	3	CORE HOLE PLUG 40/8	..3
4	Z002048-0	9	CORE PLUG WITH O-RING	..3
5	2174617-0	1	PIPE FITTING	..3
6	2178331-0	1	FILLER NECK	..3
7	2170217-0	1	SCREW PLUG M10x1	..3
8	3098011-0	4	SEALING RING DIN 7603-A10x16-CU	.2
9	2174384-1	2	BANJO DN6 DIN 7642	.2
10	9000010-1	2	HOLLOW SCREW M10x1	.2
12	2203704-0	1	HEATEXCHANGER	.2
14	2178413-1	2	ZINC ANODE	.2
16	Z002017-0	2	PLUG & SEAL FOR ZINC-ANODE	.2
17	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..3
18	2174155-1	1	GASKET, HEAT EXCHANGER COVER	.2
20	2173510-9	1	COVER HEAT EXCHANGER, FRONT PAINTED	.2
24	9000431-0	6	HEX.FLANGE BOLT EN 1665-M8x30-10.9-DAC	.2
26	2173636-0	2	O-RING 90 x 3	.2
28	2174073-0	1	SEAL FOR HEAT EXCHANGER COVER	.2
30	2177450-9	1	COVER HEAT EXCHANGER REAR, PAINTED	.2
36	2178598-0	1	DRAIN COCK ASSY.	.2
37	3098013-0	2	SEALING RING DIN 7603-A12x18-CU	.2
40	2174623-3	1	COOLANT TEMPERATURE SENSOR	.2
42	2172412-1	1	O-RING 10,77X2,62	.2
44	2174693-7	1	FILLER CAP ENGINE COOLANT	.2
46	2203715-0	1	O-RING 23,47X2,62	.2
47	2172854-0	2	O-RING 29,82X2,62	.2
50	9000248-1	8	HEX.FLANGE BOLT EN 1665-M8x110-10.9-A2C	.2
52	3880049-0	2	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
56	2178552-1	1	HOSE L=275mm	.2
58	2174405-0	2	HOSE CLAMP 10-16/7,5	.2

TA 0114

174 MARINE
TURBO DIESEL
+ SOLAS

EXHAUST, HEAT EXCHANGER, GASKET

01144084-0



EXHAUST, HEAT EXCHANGER, GASKET

174 MARINE
TURBO DIESEL
+ SOLAS

01144084-0

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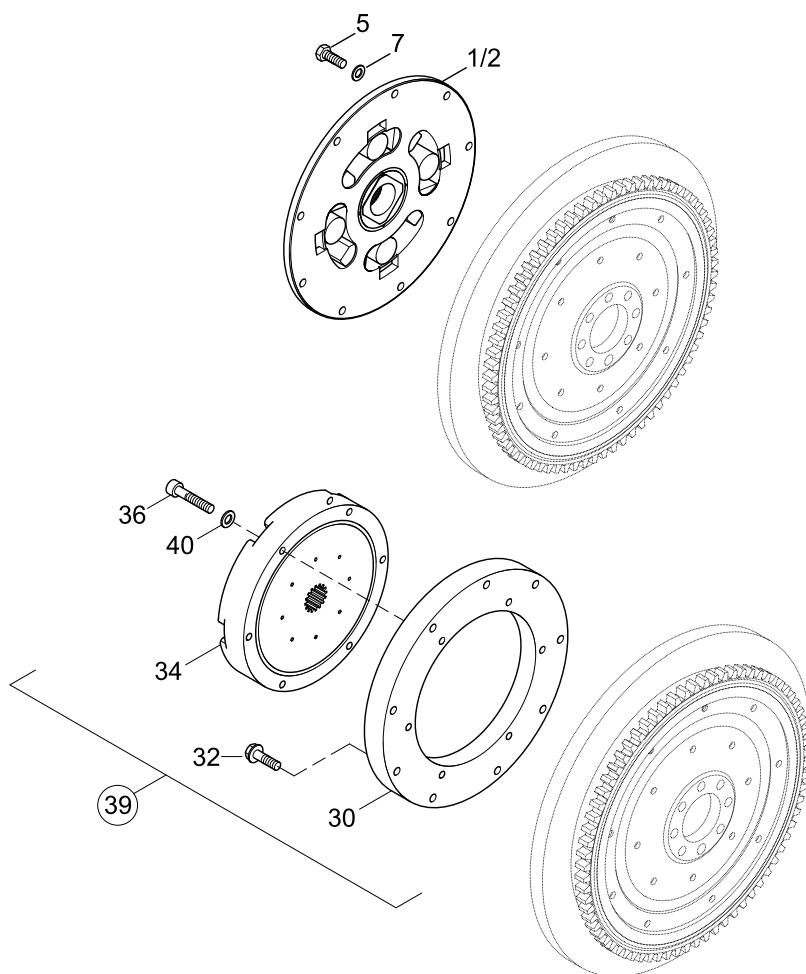
TA 0201



174 MARINE
TURBO DIESEL
+ SOLAS

COUPLER

02014084-1



COUPLER

174 MARINE
TURBO DIESEL
+ SOLAS

02014084-1

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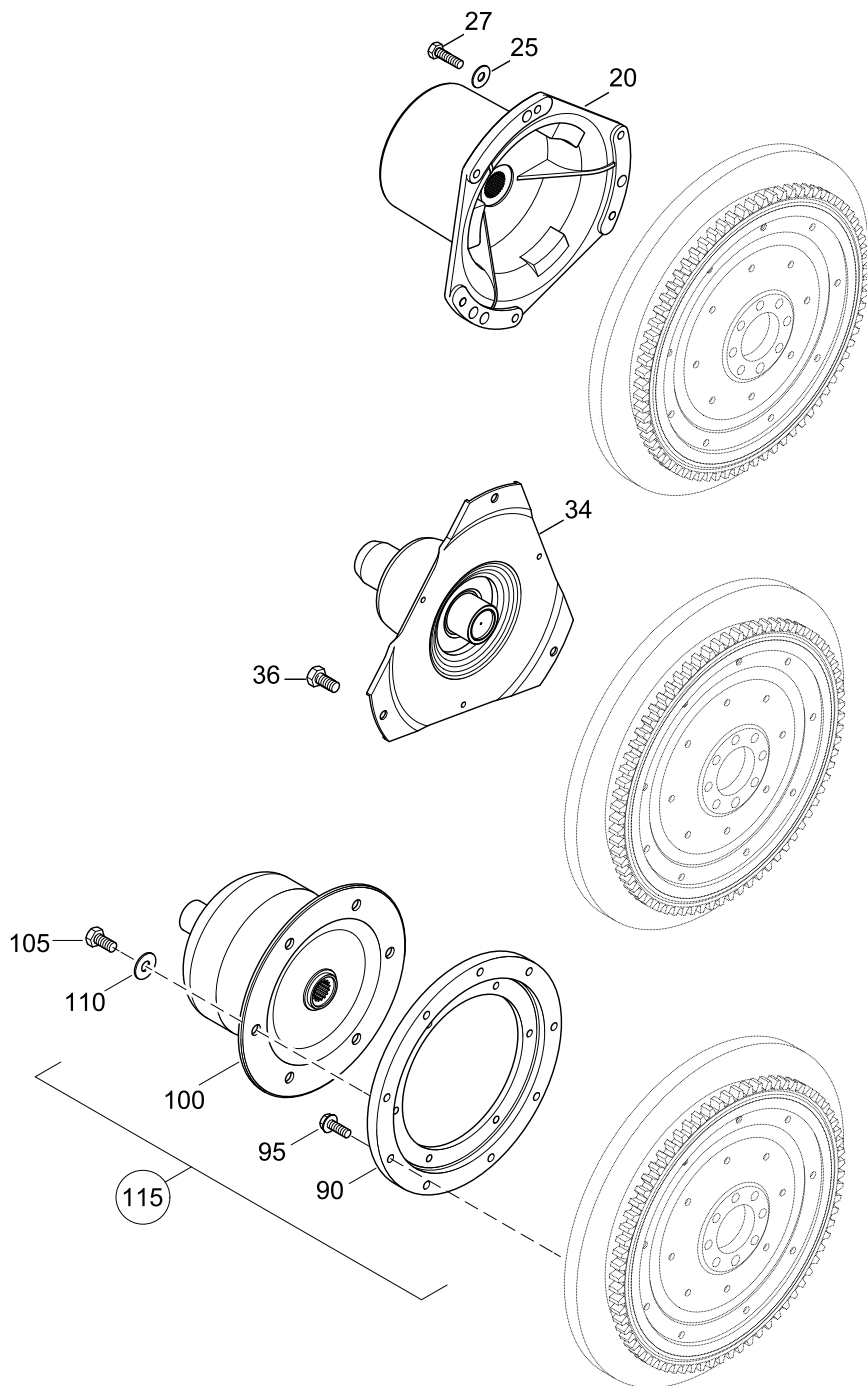
TA 0201



174 MARINE
TURBO DIESEL
+ SOLAS

COUPLER

02014084-3



COUPLER

174 MARINE
TURBO DIESEL
+ SOLAS

02014084-3

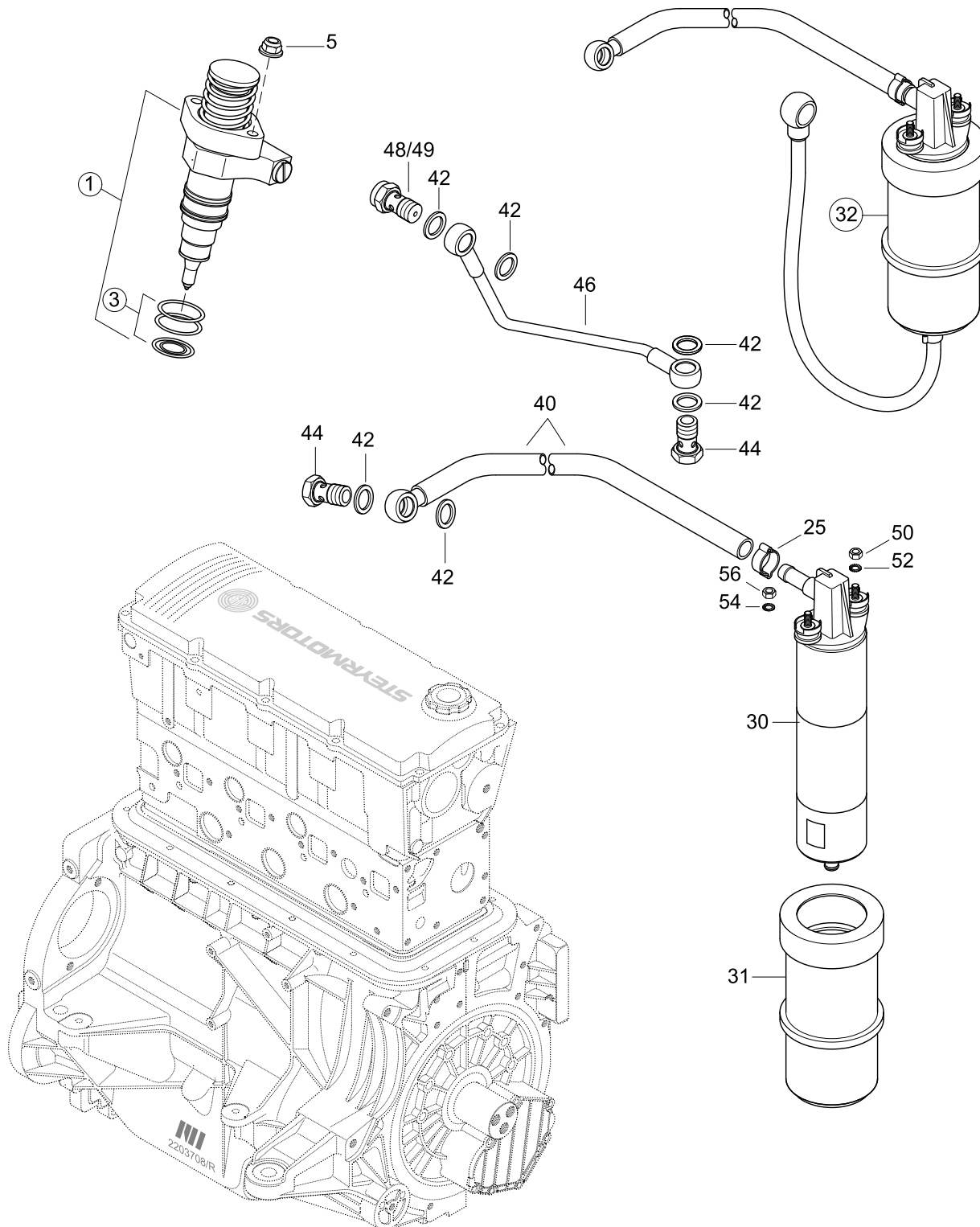
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TA 0302

174 MARINE
TURBO DIESEL
+ SOLAS

FUEL PUMP, UNIT INJECTOR, PIPE

03024094-0



174 MARINE
TURBO DIESEL
+ SOLAS

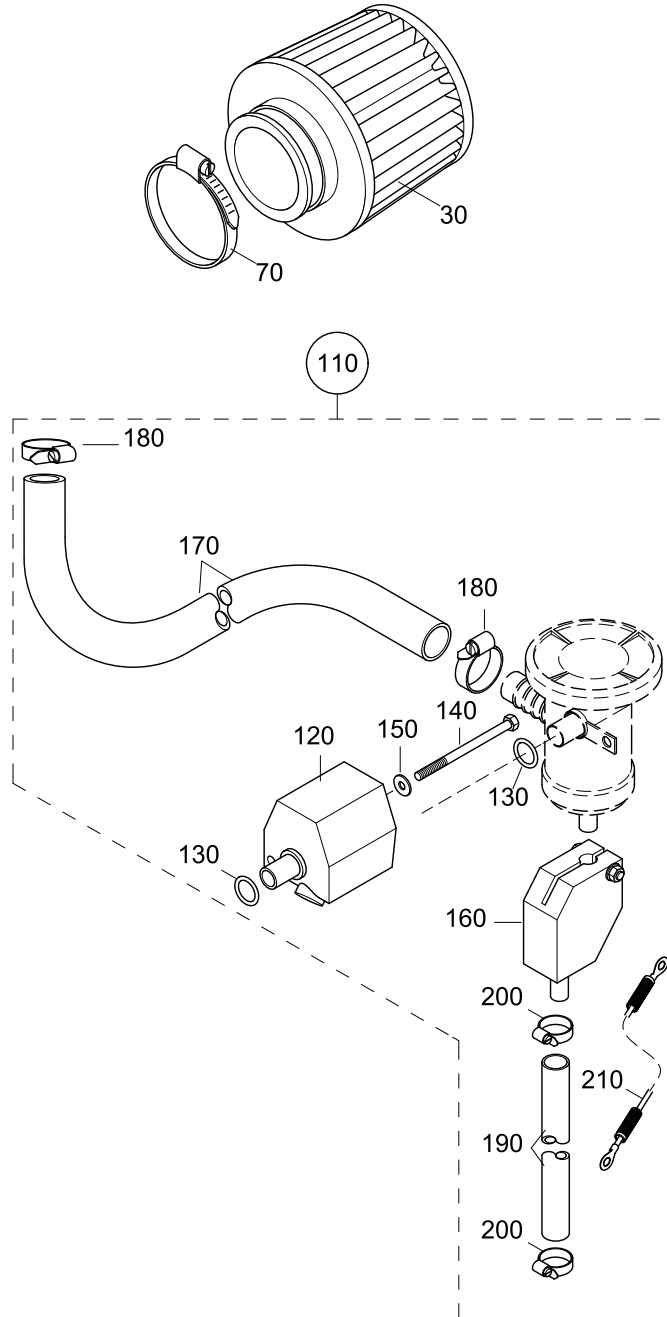
03024094-0

[illegible]



AIRFILTER - BALL VALVE SOLAS

03044064-0



AIRFILTER - BALL VALVE SOLAS

174 MARINE
TURBO DIESEL
+ SOLAS

03044064-0

[illegible]

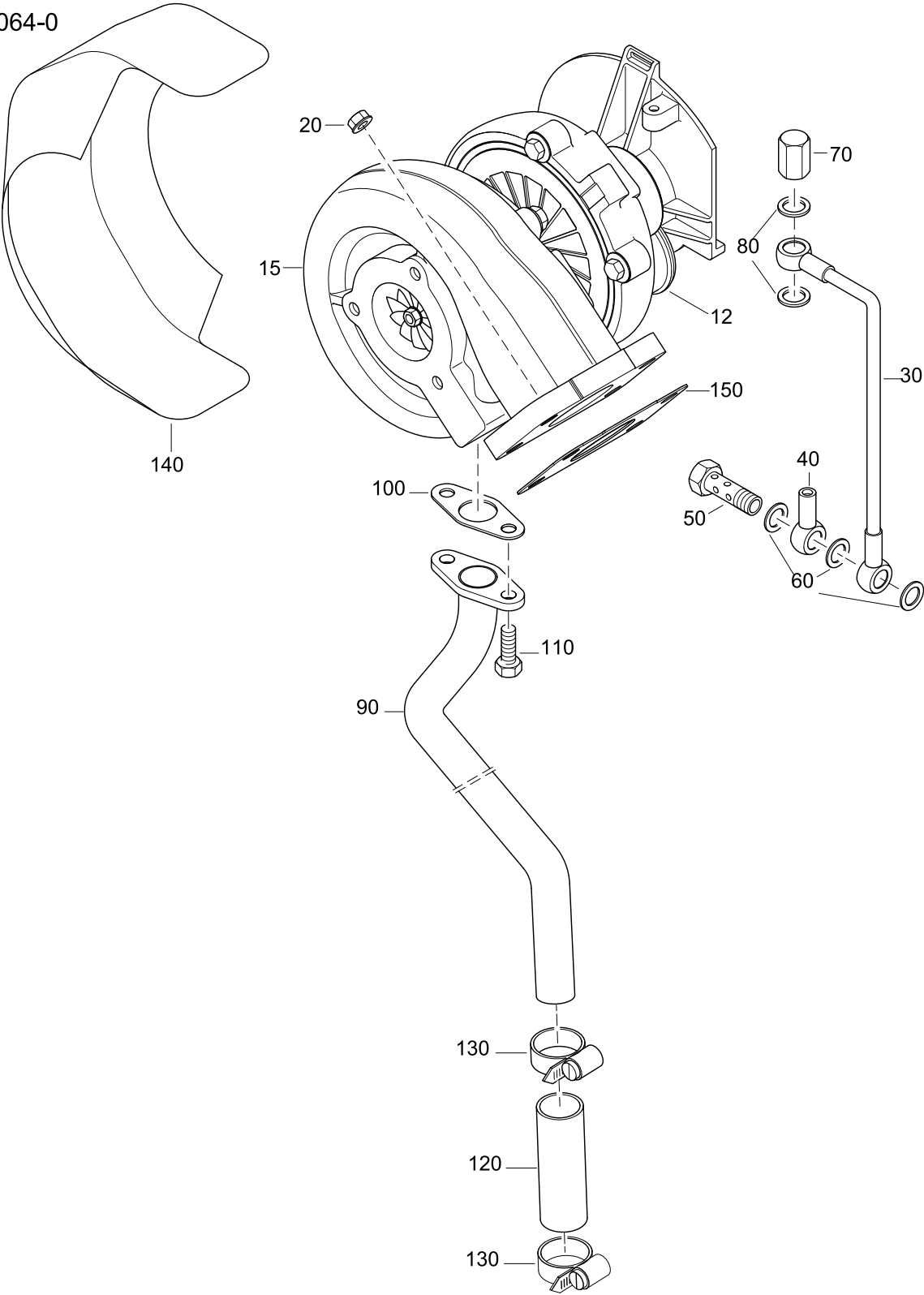
TA 0305



174 MARINE
TURBO DIESEL
+ SOLAS

TURBOCHARGER

03054064-0



TURBOCHARGER

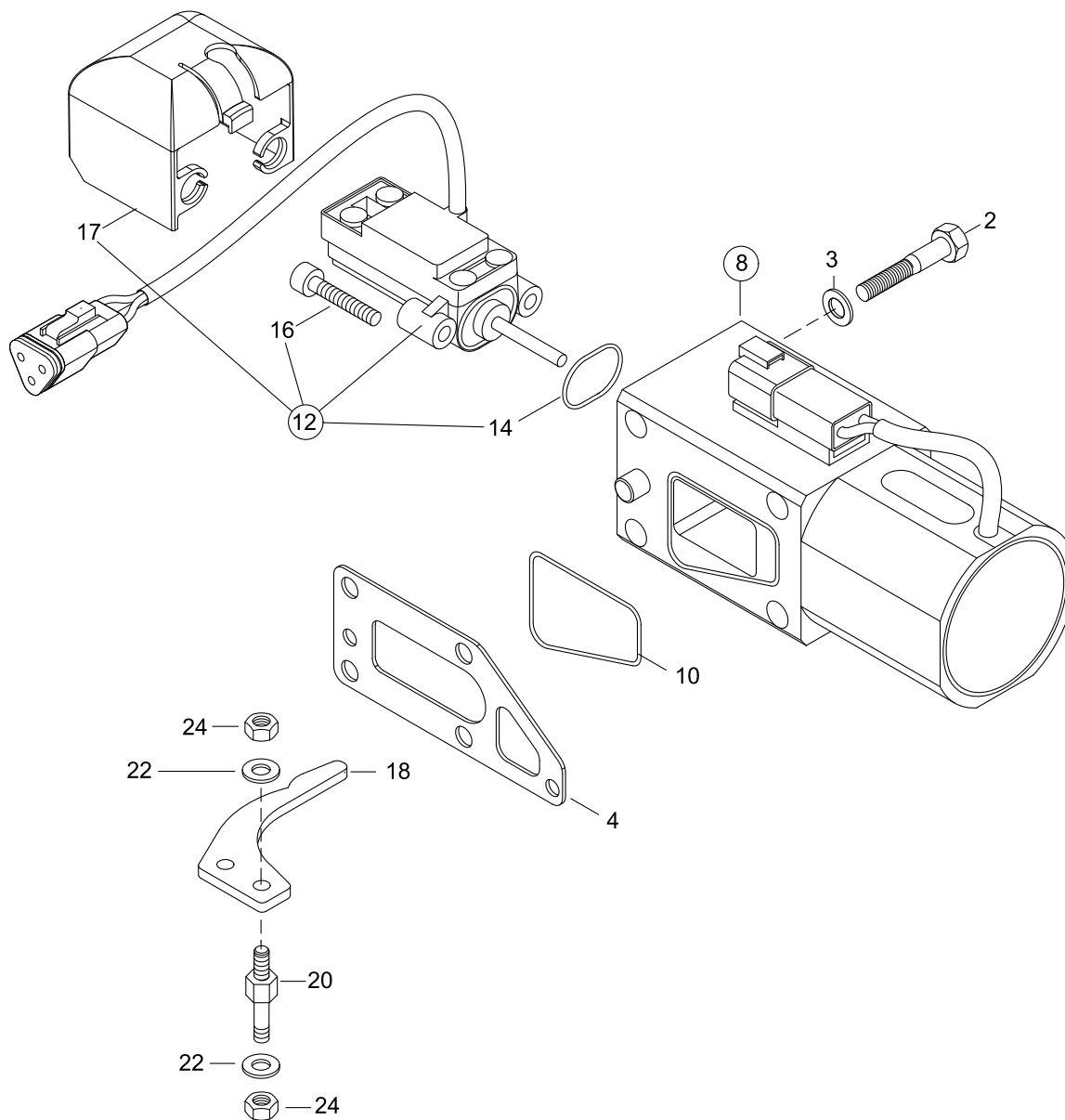
174 MARINE
TURBO DIESEL
+ SOLAS

03054064-0

[illegible]



03084084-1



174 MARINE
TURBO DIESEL
+ SOLAS

03084084-1

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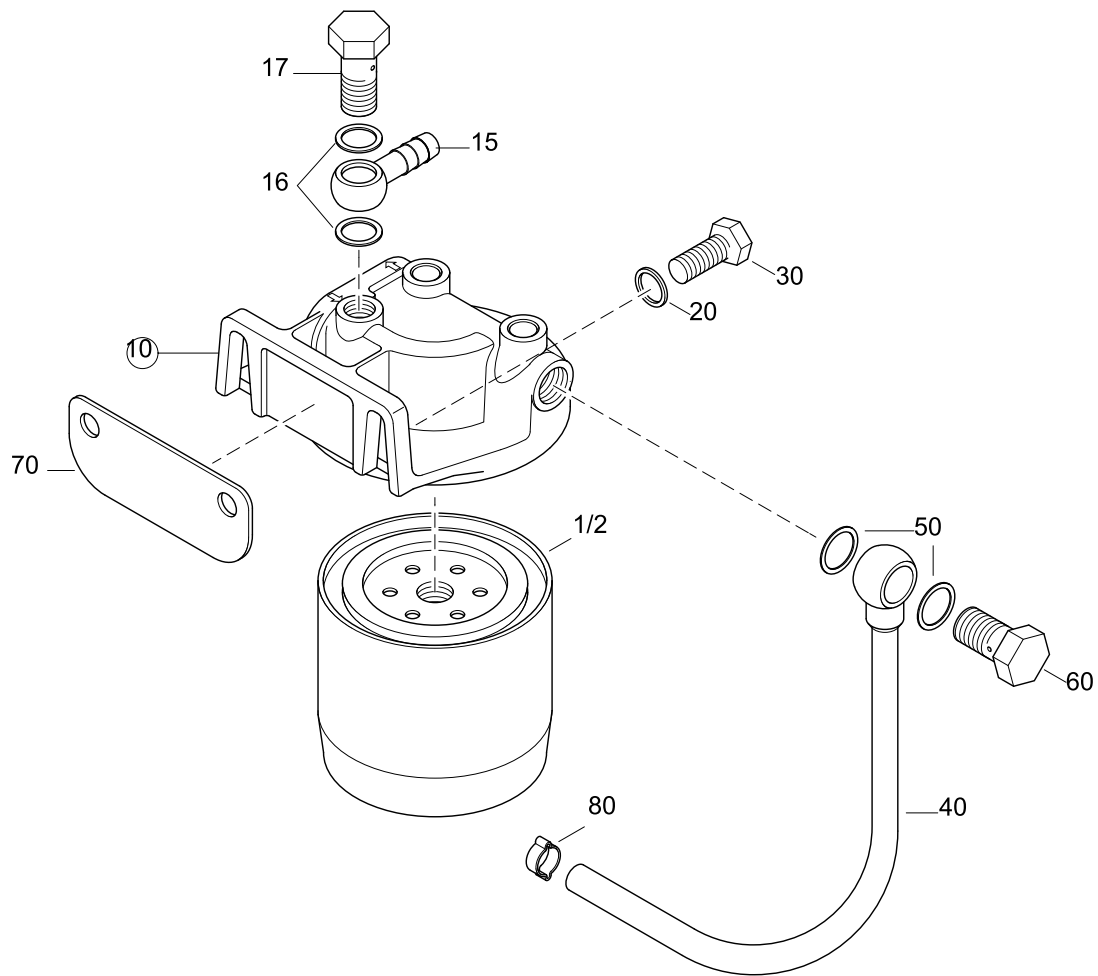
TA 0309



174 MARINE
TURBO DIESEL
+ SOLAS

FUEL FILTER

03094084-1



FUEL FILTER

174 MARINE
TURBO DIESEL
+ SOLAS

03094084-1

[illegible]

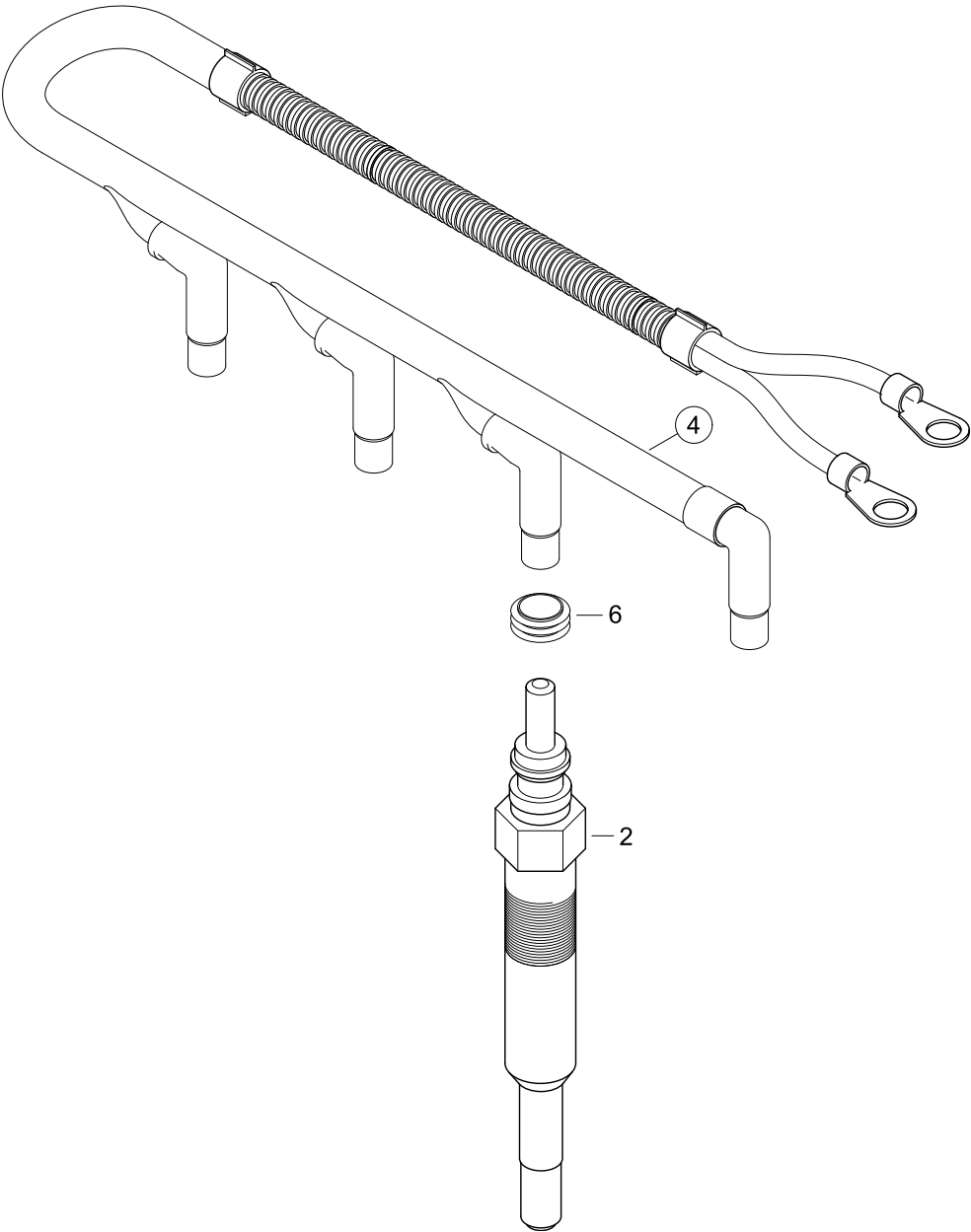
TA 0311



174 MARINE
TURBO DIESEL
+ SOLAS

GLOW PIN

03114084-0



GLOW PIN

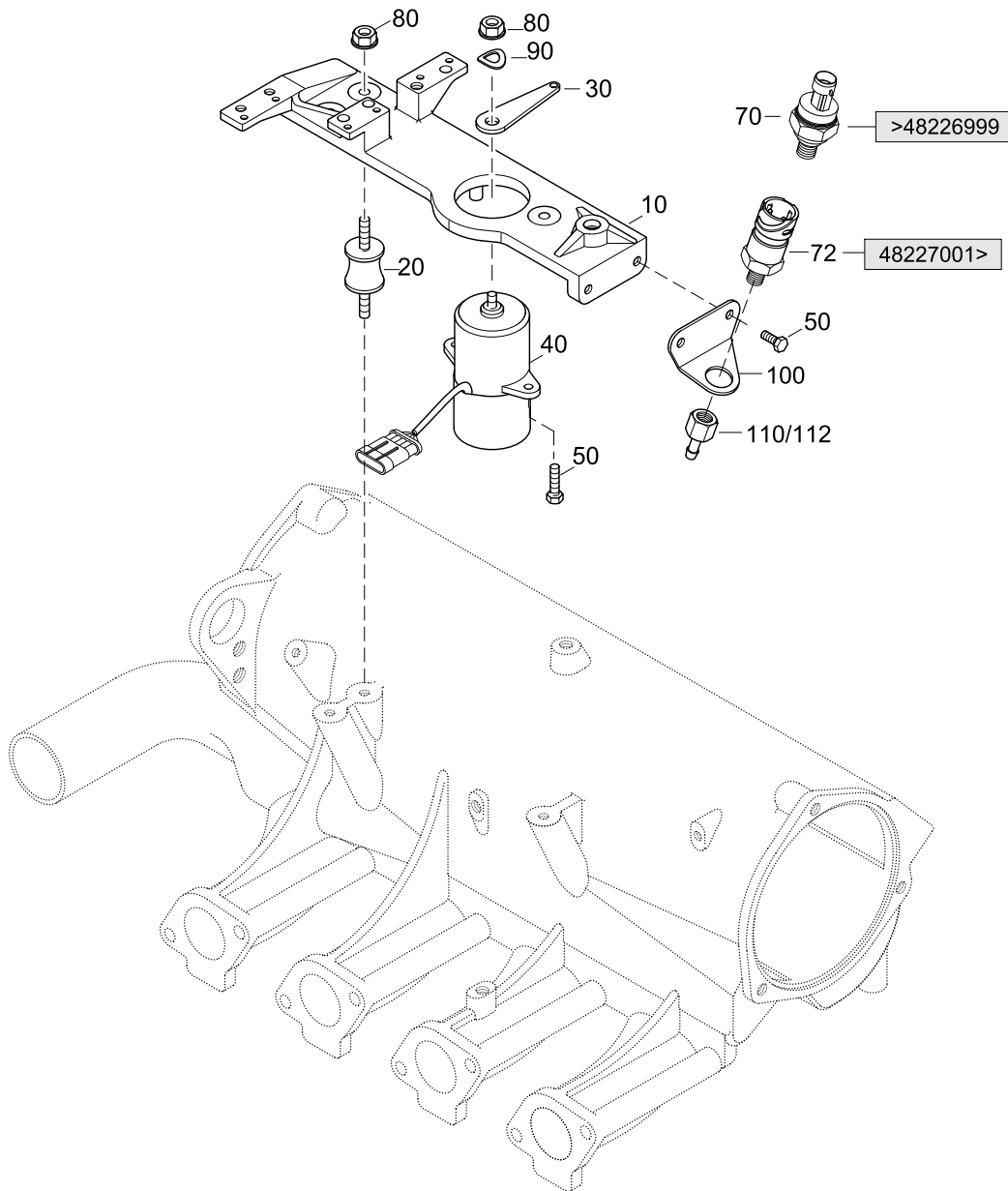
174 MARINE
TURBO DIESEL
+ SOLAS

03114084-0

[illegible]

POT. ACCELE., BOOST PRESSURE SENSOR

03124094-0



174 MARINE
TURBO DIESEL
+ SOLAS

03124094-0

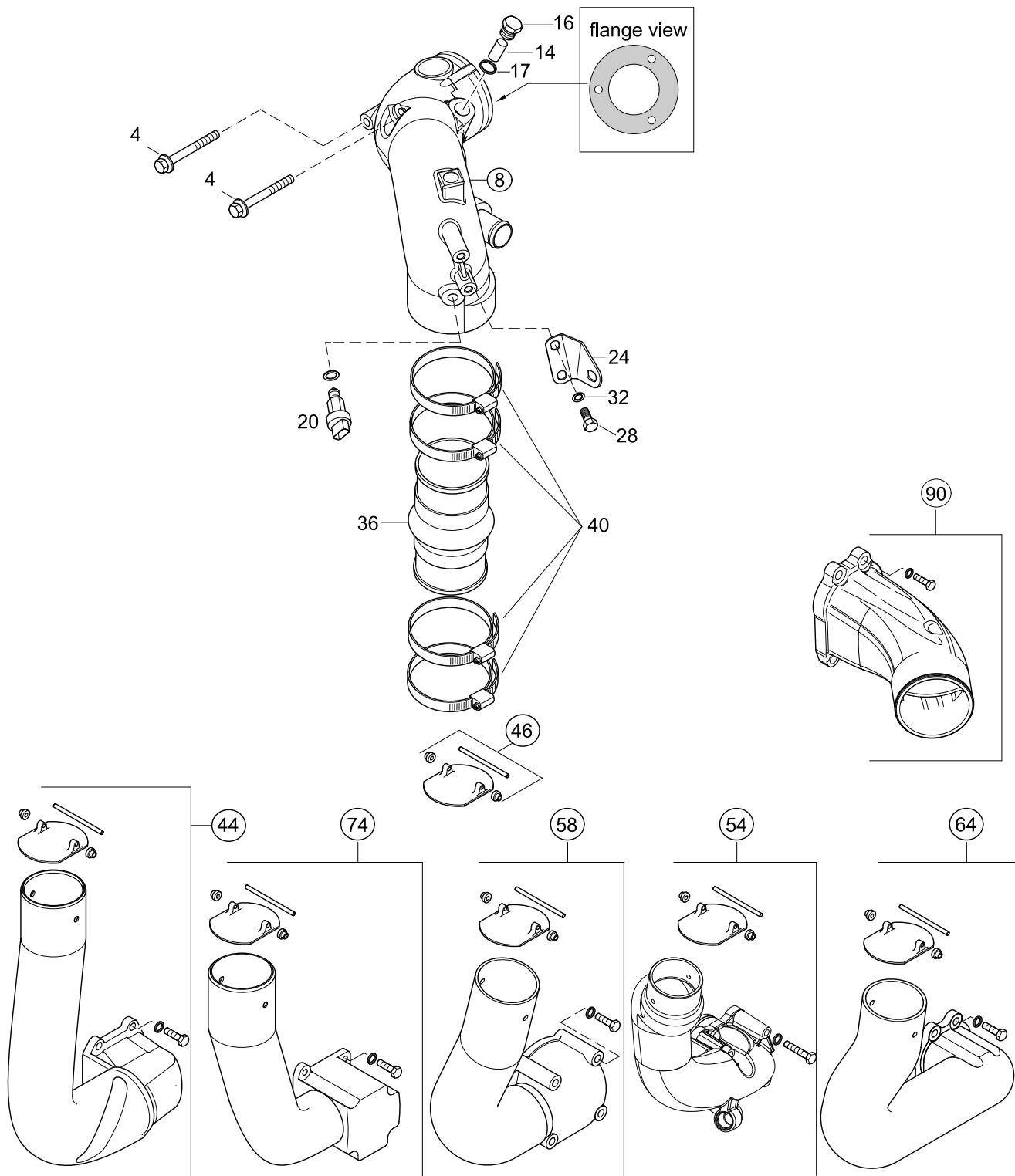
[illegible]



174 MARINE
TURBO DIESEL
+ **SOLAS**

HIGH RISER, EXHAUSTPIPE

04014084-0



174 MARINE
TURBO DIESEL
+ SOLAS

04014084-0

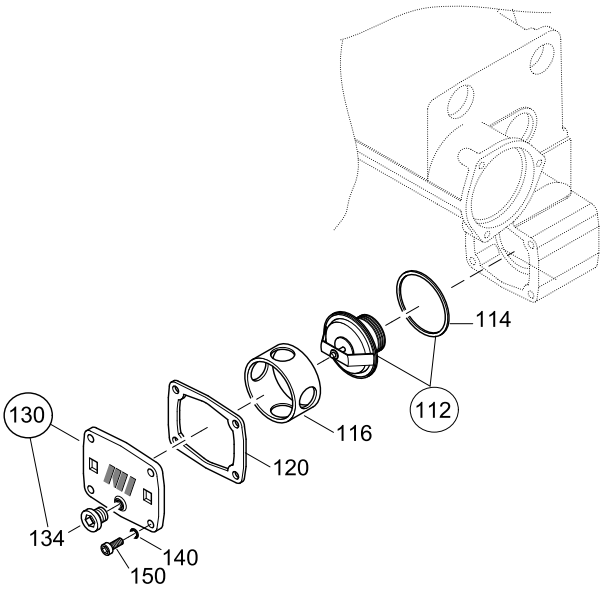
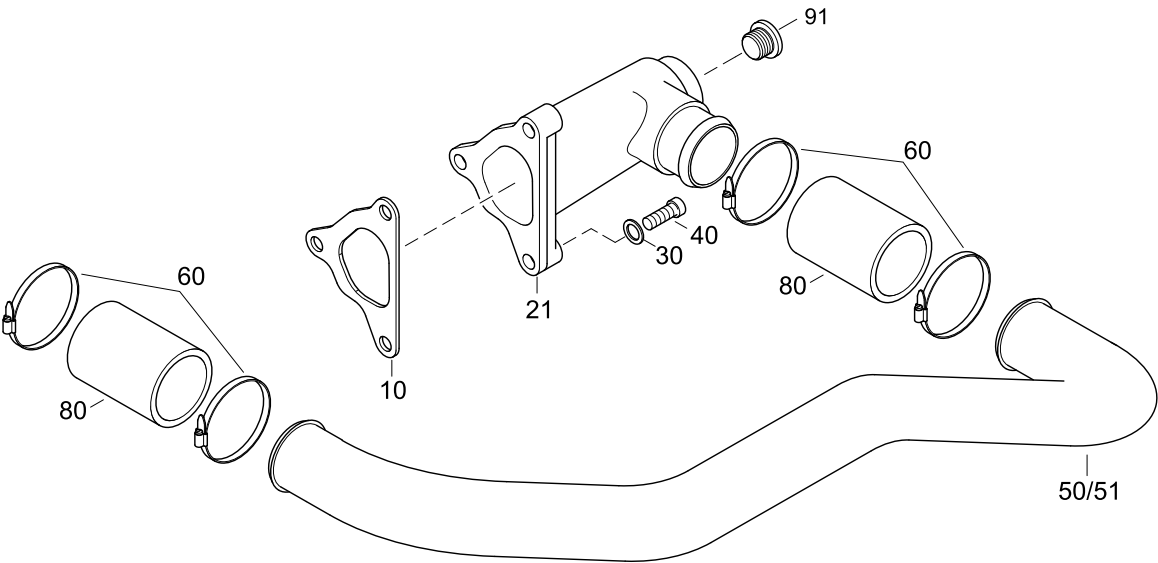
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TA 0503

174MARINE
TURBO DIESEL
+**SOLAS**

WATERPIPE, THERMOSTAT

05034064-0



174 MARINE
TURBO DIESEL
+ SOLAS

05034064-0

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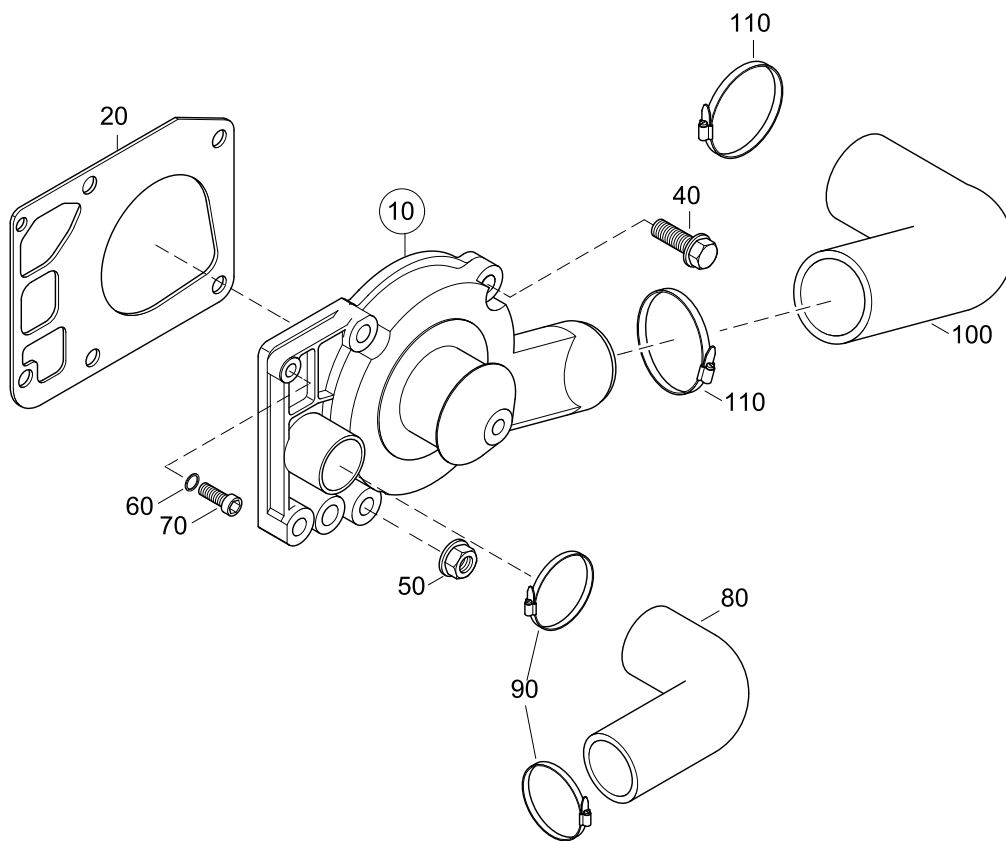
TA 0504



174 MARINE
TURBO DIESEL
+ SOLAS

WATERPUMP

05044084-0



174 MARINE
TURBO DIESEL
+ SOLAS

05044084-0

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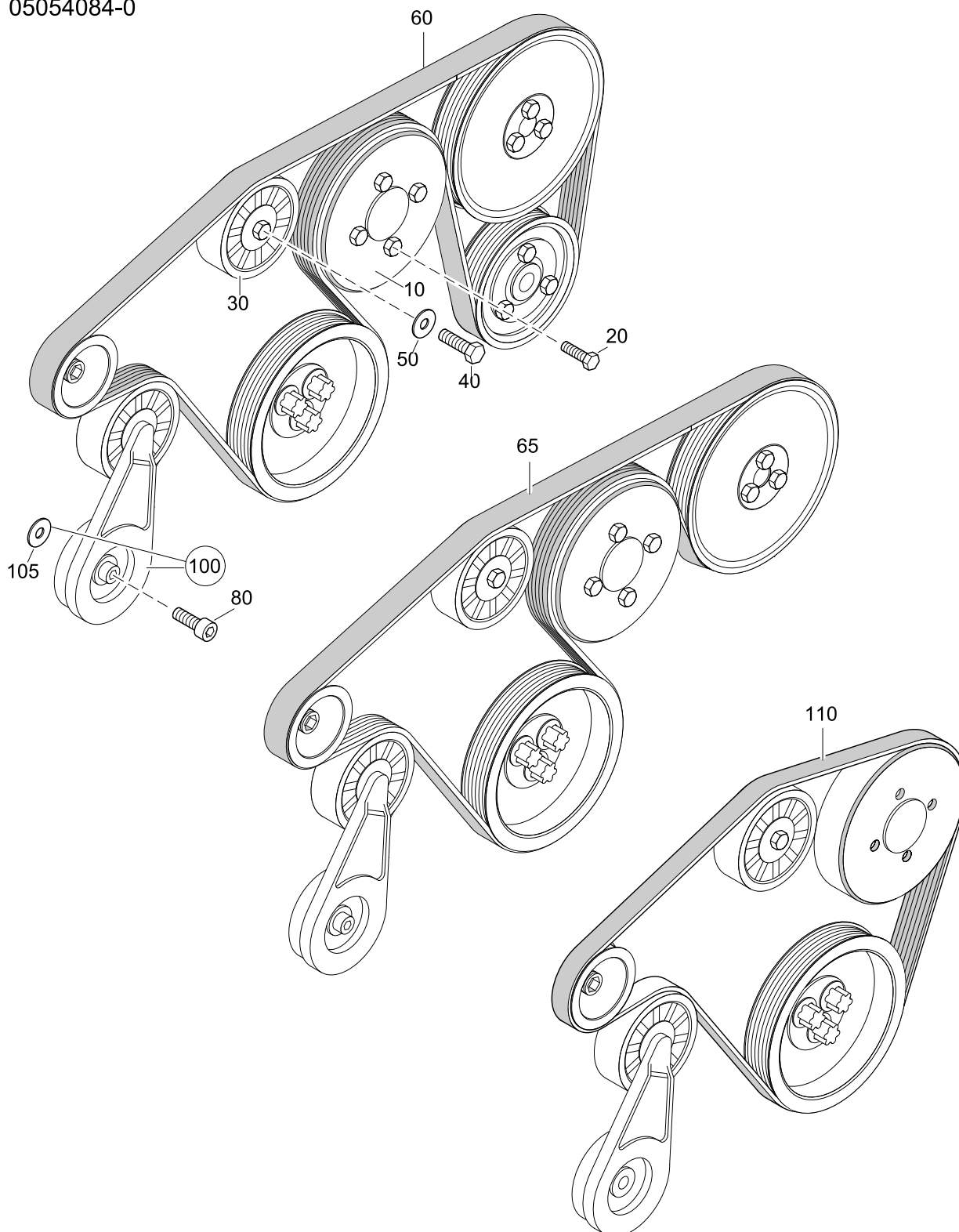
TA 0505



174 MARINE
TURBO DIESEL
+ SOLAS

DRIVE BELTS, PULLEYS, TENSIONER

05054084-0



DRIVE BELTS, PULLEYS, TENSIONER

174 MARINE
TURBO DIESEL
+ SOLAS

05054084-0

[illegible]

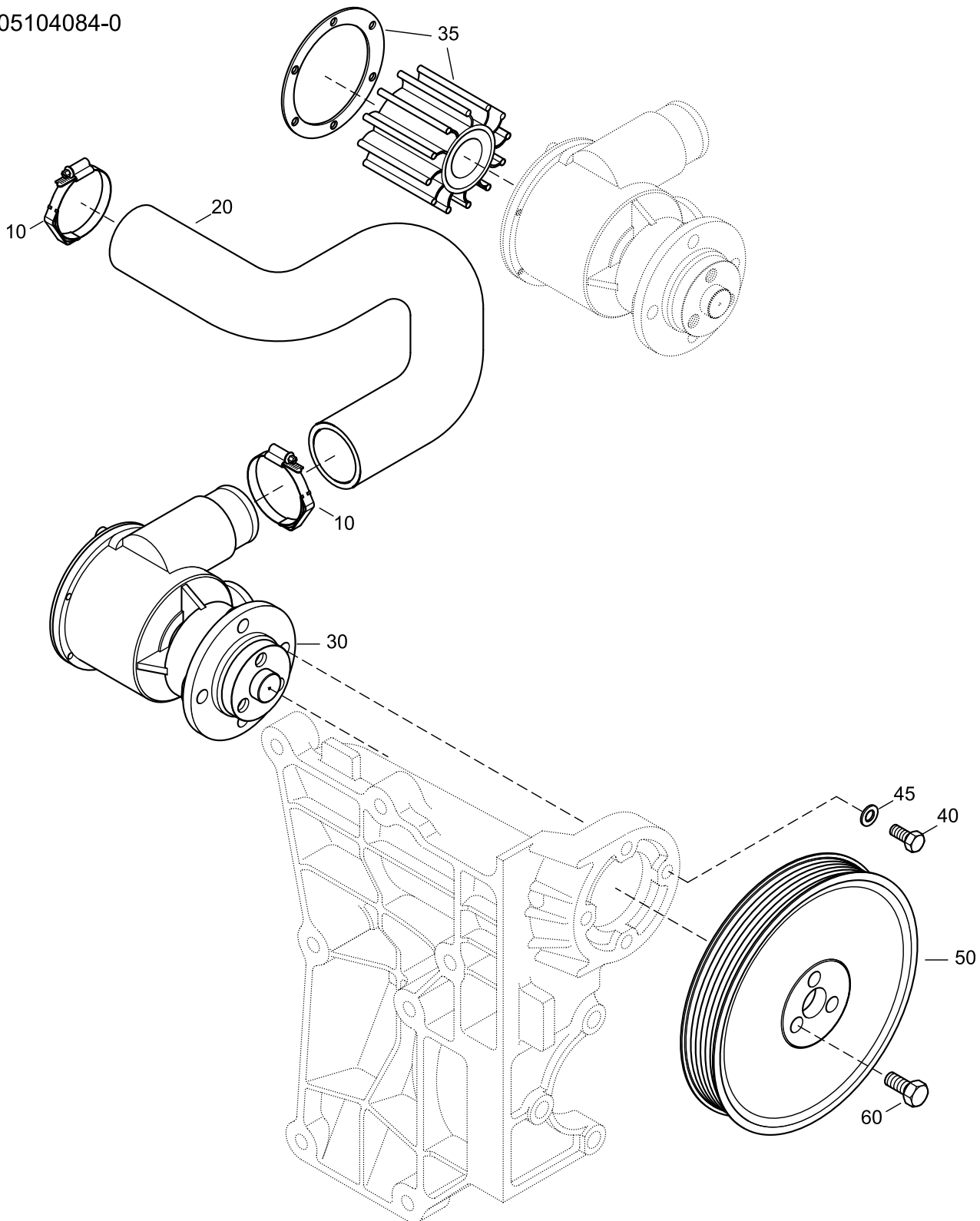
TA 0510



174 MARINE
TURBO DIESEL
+ SOLAS

RAW WATER PUMP

05104084-0



174 MARINE
TURBO DIESEL
+ SOLAS

05104084-0

[illegible]

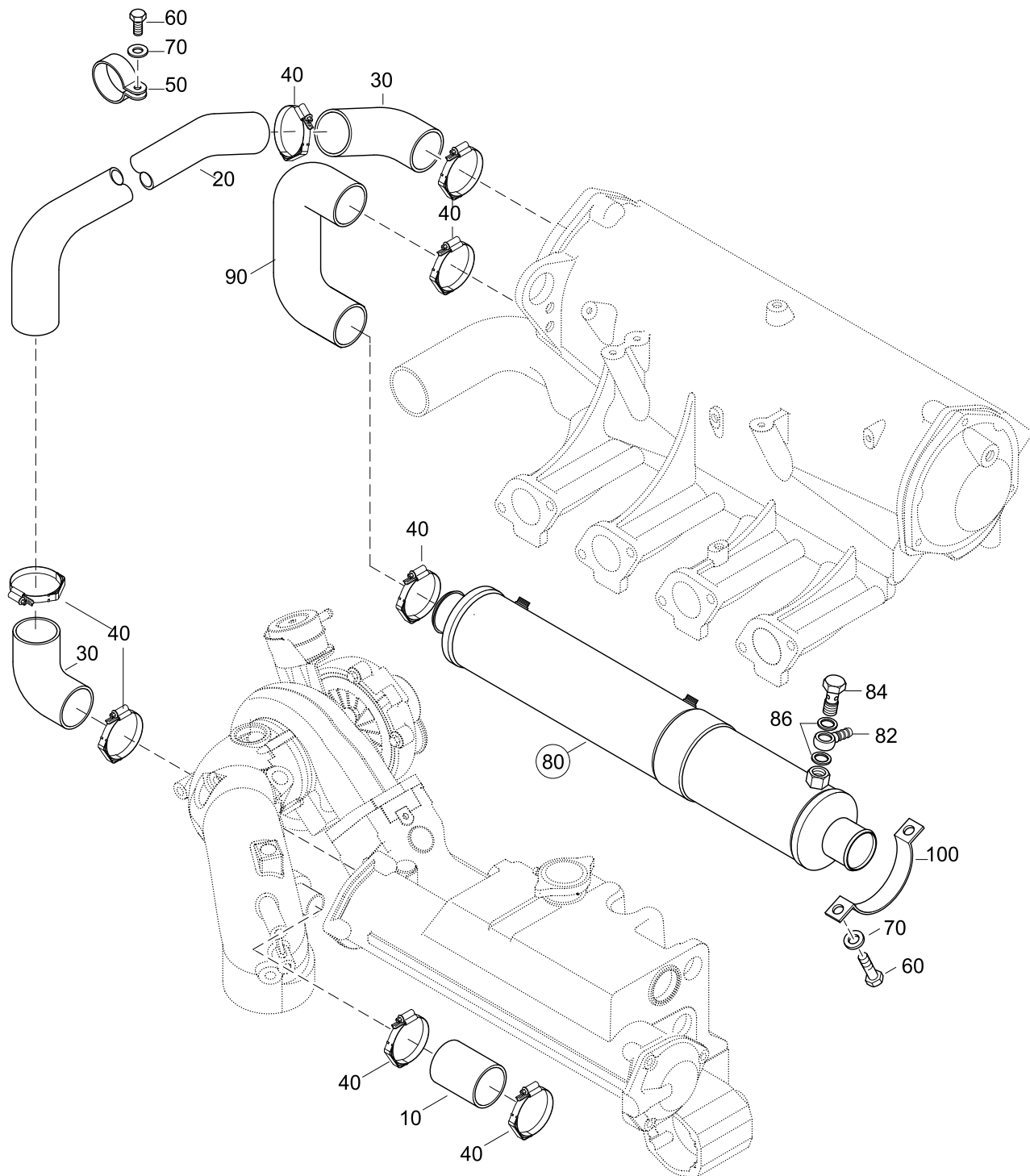
TA 0512



174 MARINE
TURBO DIESEL
+ SOLAS

RAW WATER PIPES, FUEL-OIL COOLER

05124064-0



RAW WATER PIPES, FUEL-OIL COOLER

174 MARINE
TURBO DIESEL
+ SOLAS

05124064-0

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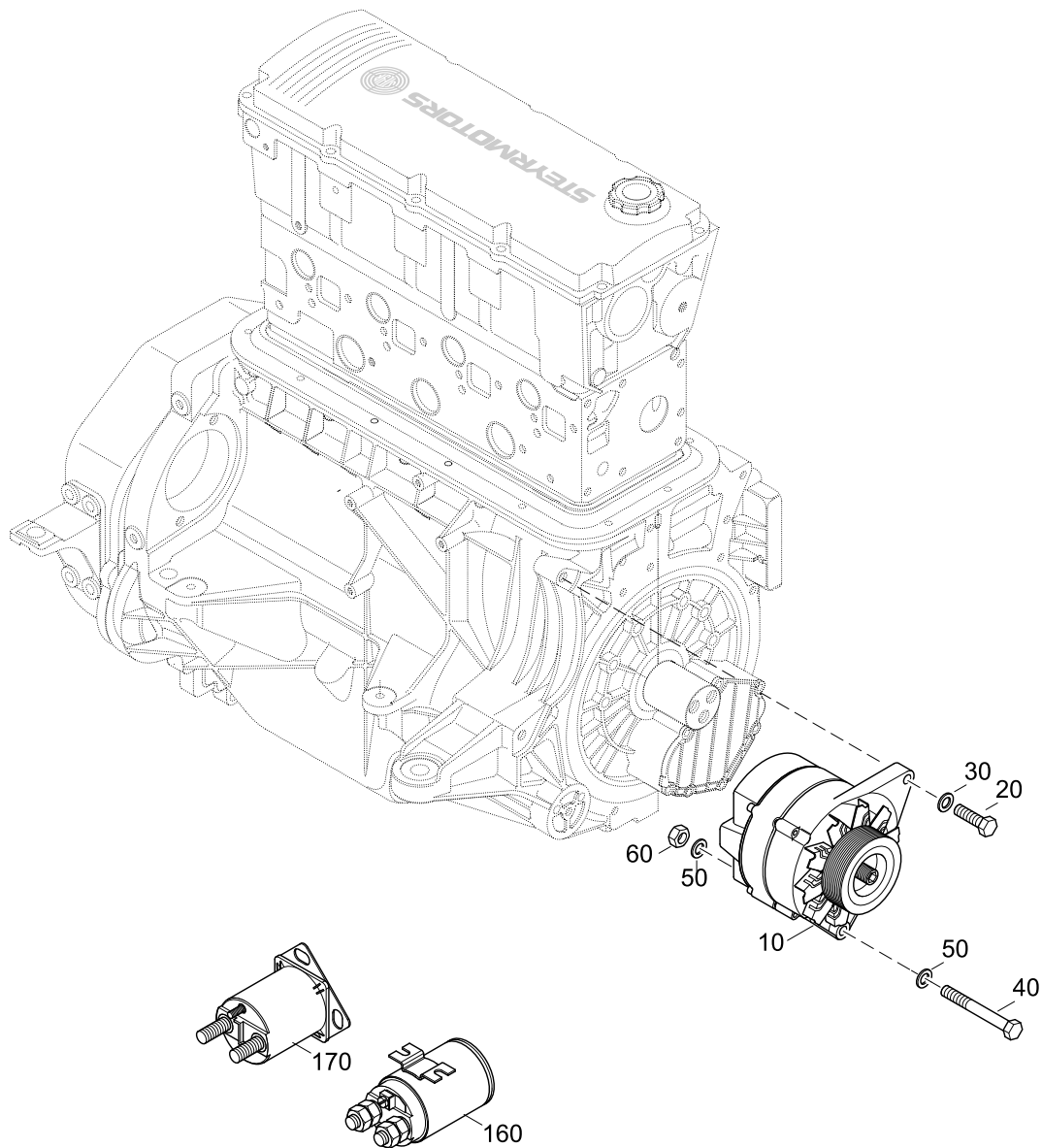


TA 0601

174 MARINE
TURBO DIESEL
+ SOLAS

ALTERNATOR

06014084-0



ALTERNATOR

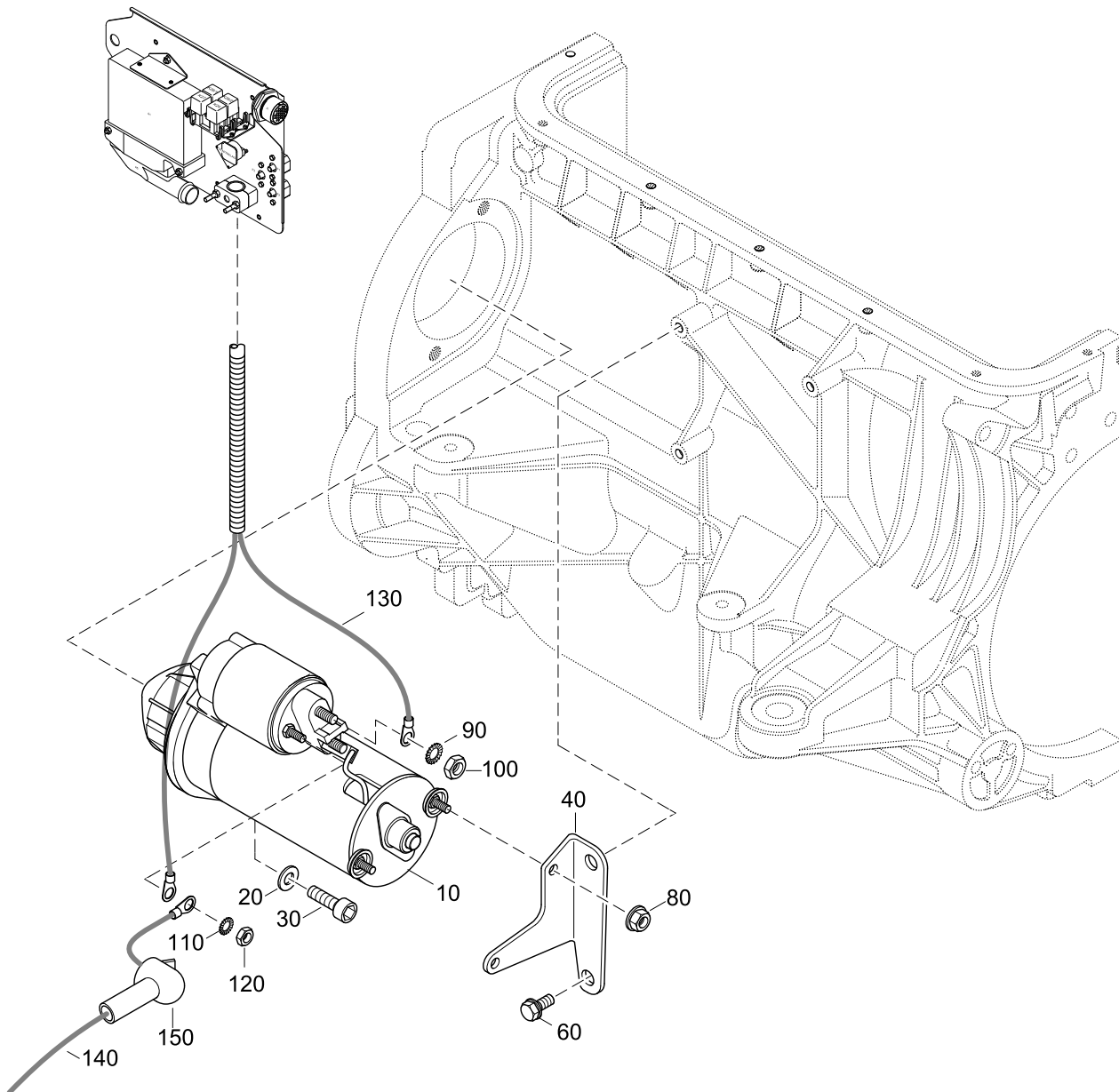
174 MARINE
TURBO DIESEL
+ SOLAS

06014084-0

[illegible]



06034084-0



STARTER

174 MARINE
TURBO DIESEL
+ SOLAS

06034084-0

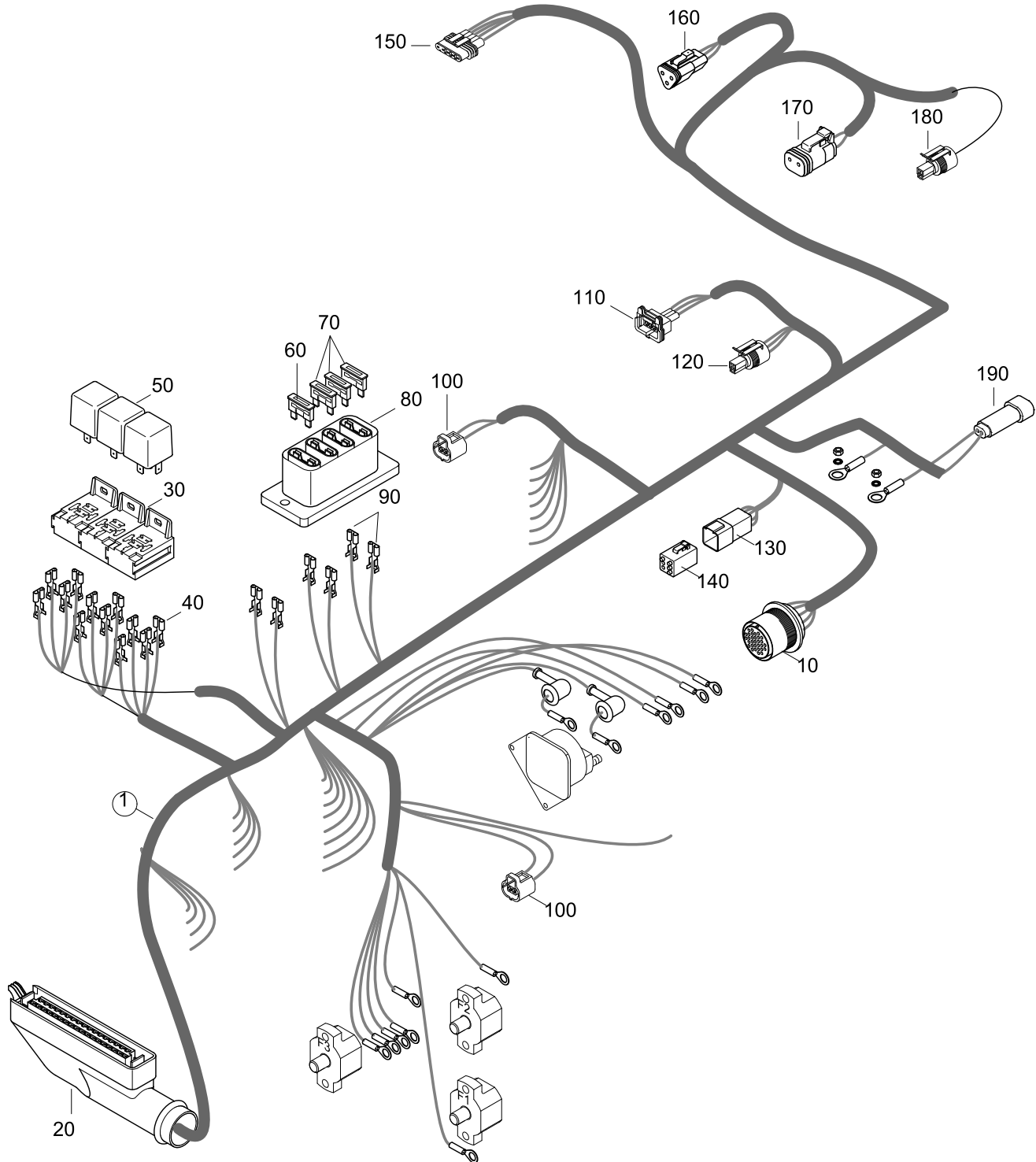
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TA 0605

174 MARINE
TURBO DIESEL
+ **SOLAS**

ENGINE HARNESS

06054094-1



ENGINE HARNESS

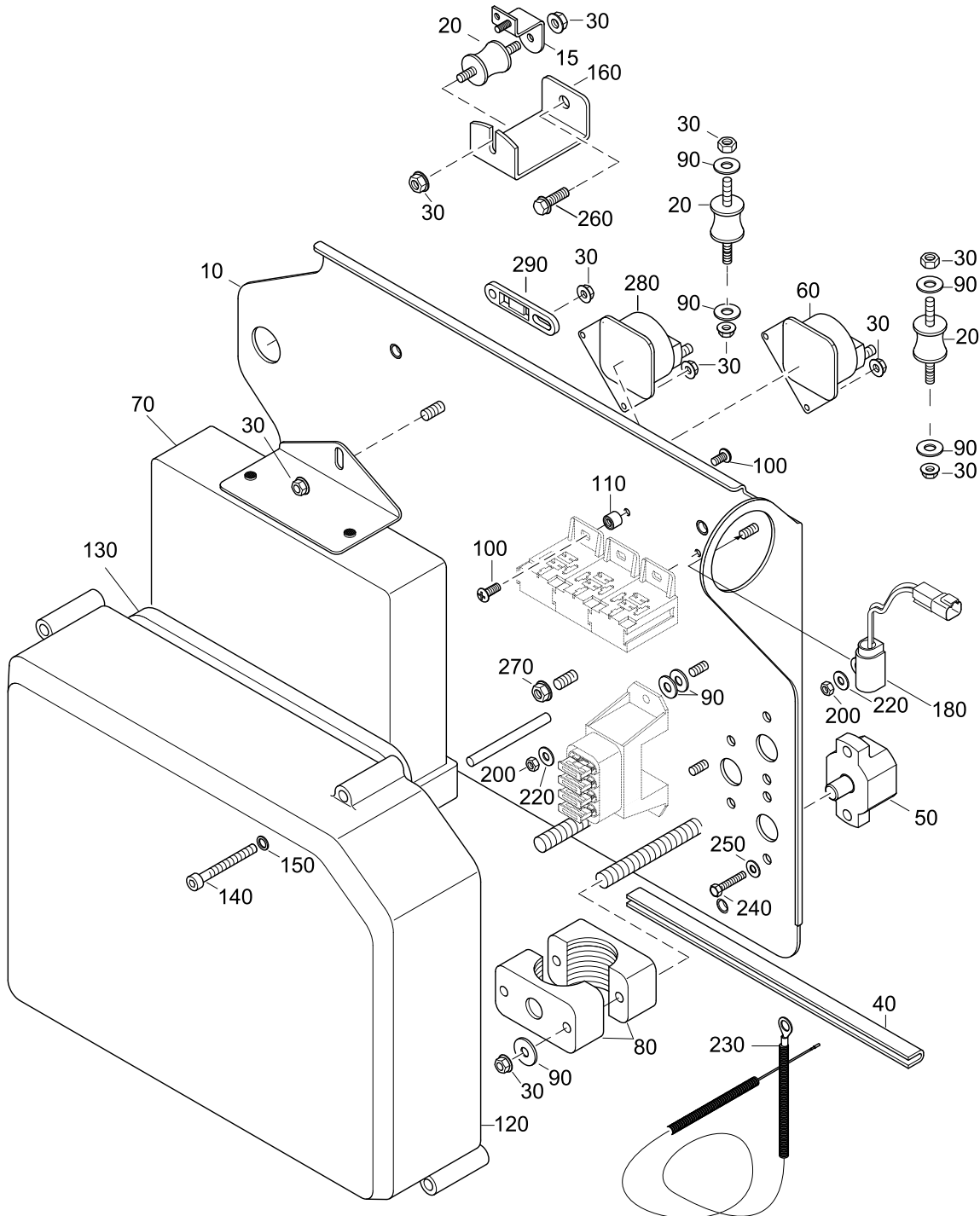
174 MARINE
TURBO DIESEL
+ SOLAS

06054094-1

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06064064-0





SECURETYSYSTEM, FUSES, ECU, E-BOX

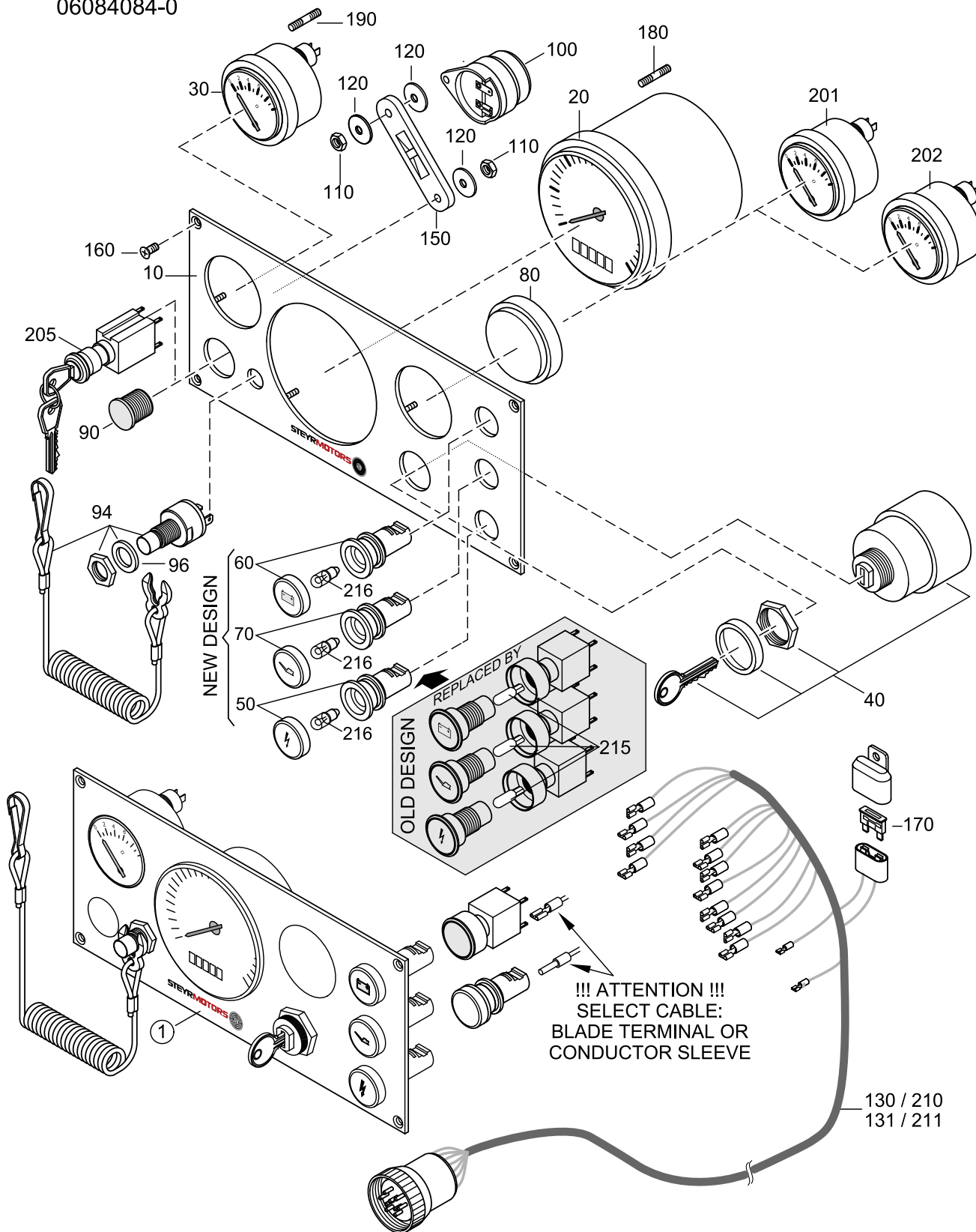
174 MARINE
TURBO DIESEL
+ **SOLAS**

06064064-0

Pos.	Part.-No.	Qty	Designation	Step
10	2203723-1	1	BASE PLATE	.2
15	2203723-B	2	BRACKET BASEPLATE	..3
20	2203744-0	4	RUBBER MOUNT	.2
30	3880049-0	13	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
40	2173329-0	0.2	EDGE PROTECTOR	.2
50	O913774-0	3	AUTOMATIC CIRCUIT BREAKER 50A	.2
60	9000187-0	1	SOLENOID STARTER	.2
70	2176821-7	1	ECU 174 122kW - 4000rpm	.2
80	2203753-0	2	CLAMP, FASTEN ENGINE-HARNESS	.2
90	9000012-0	2	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
100	9000215-1	4	CROSS RECESS PAN HD.SCR. ISO 7045-M5x6-A2-50-H	.2
110	2179004-0	2	SILENT BLOCK M5	.2
120	2203720-0	1	COVERING, ENGINE ELECTRIC	.2
130	2171410-1	1	SEAL, COVERING ENGINE ELECTRIC	.2
140	9000003-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M5x55-A2-70	.2
150	3930069-0	5	WASHER ISO 7089-5-200HV-A2	.2
160	2203724-0	2	SUPPORT BASE PLATE	.2
180	2178971-G	1	INVERSION-SWITCH ASSY	.2
200	3870050-0	1	HEX.NUT DIN 934-M5-A2-70	.2
220	3930069-0	1	WASHER ISO 7089-5-200HV-A2	.2
230	2178975-0	1	CABLE INVERSION-SWITCH SOLAS	.2
240	9000424-0	6	HEX.HD.SCR. ISO 4017-8/32UNCx20-A2-70	.2
250	3930072-0	6	WASHER LARGE SERIES DIN 9021-4.3-A2	.2
260	9000305-0	2	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
270	3880049-0	1	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
280	2206161-0	1	POWER SOLENOID 12V	.2
290	2178870-0	1	FIXTURE, CABLE TIE	.2


174 MARINE
 TURBO DIESEL
 + **SOLAS**
INSTRUMENTPANEL (STANDARD)

06084084-0





INSTRUMENTPANEL (STANDARD)

174 MARINE
TURBO DIESEL
+ SOLAS

06084084-0

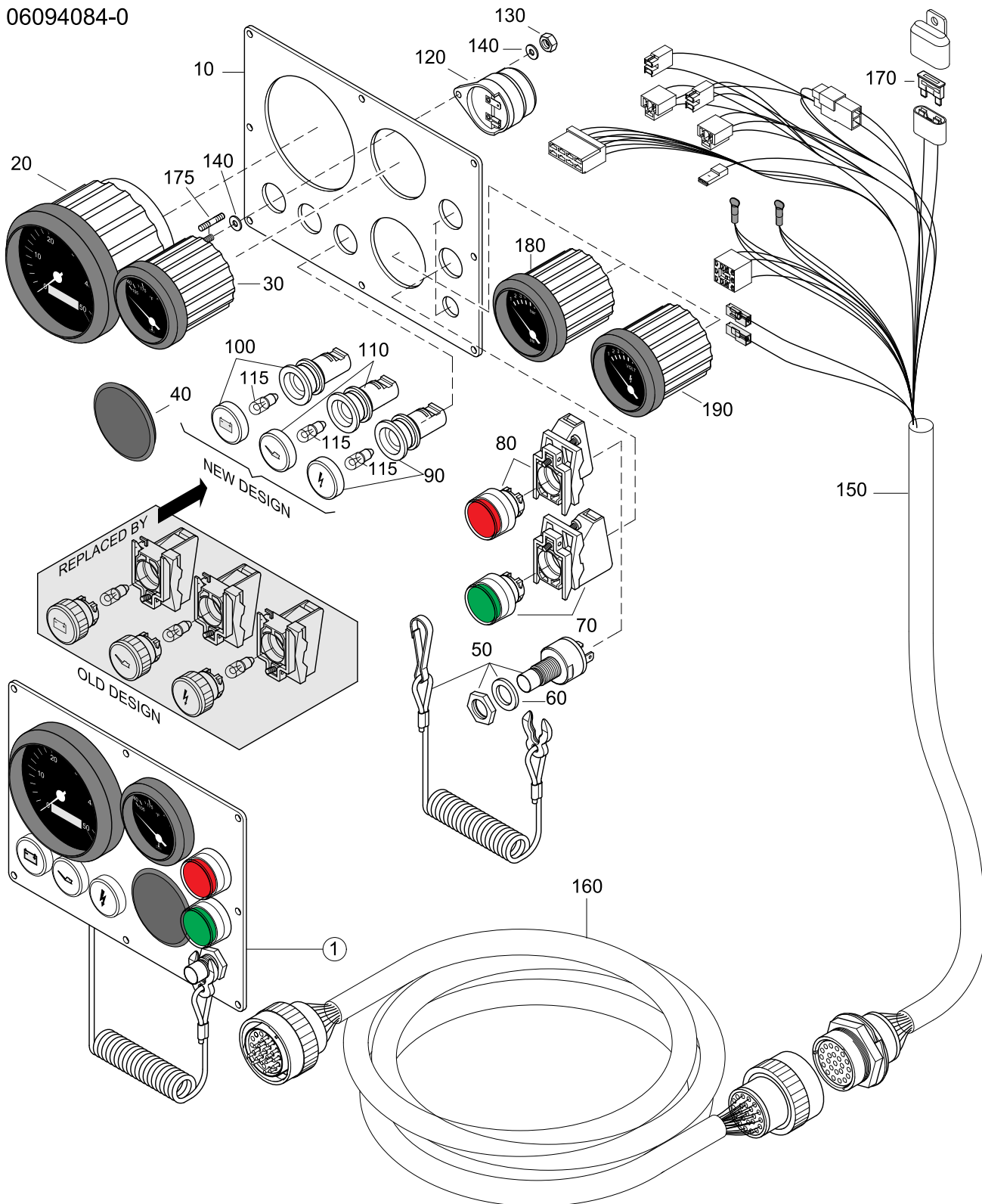
Pos.	Part.-No.	Qty	Designation	Step
1	Z002635-0	1	SPARE PANEL ASSY. (ALTERN. ISKRA)	.2
10	2178831-3	1	INSTRUMENT PANEL	..3
20	2178756-3	1	REVOLU. & OPERA. HOUR COUNTER	..3
30	2178229-2	1	COOLANT TEMPERATURE GAUGE	..3
40	2178761-4	1	GLOW-START SWITCH ASSY. (SPARE)	..3
50	2179290-0	1	WARNING-LIGHT CHECK ENGI. ASSY	..3
60	2179291-0	1	WARNING-LIGHT BATTERY CHARGE ASSY. 12V	..3
70	2179292-0	1	WARNING-LIGHT ENGINE-OIL ASSY.	..3
80	2178759-2	1	BLIND COVER	..3
90	2179320-0	1	BLIND PLUG, BLACK	..3
94	Z002073-0	1	EMERGENCY CUTOFF SWITCH KIT	..3
96	2176170-0	1	O-RING 15 x 2	..3
100	2178760-1	1	HORN AUDIBLE WARNING	..3
110	3870051-0	2	HEX. NUT ISO 4032-M4-A2-70	..3
120	3930072-0	2	WASHER LARGE SERIES DIN 9021-4.3-A2	..3
130	2206290-1	1	CABLE ASSY. INSTRUMENT 7m (BLADE TERMINAL)	..3
131	Z002669-0	1	CABLE ASSY. INSTRUMENT 7m (CONDUCTOR SLEEVE) SPARE PART	..3
160	9000192-0	4	CR.REC.COUNT.SUNK HD.TPG.SCR. ISO 7050-ST3.5x16	..3
170	11345	1	FUSE 10A, RED	..3
190	2206167-1	1	STUD	..3
201	2178227-2	1	OIL PRESSURE GAUGE 10 BAR (ACCESSORY)	.2
202	2178231-1	1	VOLTMETER 12V (ACCESSORY)	.2
205	2178761-2	1	KEY-SWITCH CONSTANT REVOLUTION (ACCESSORY)	.2
210	2206290-4	1	CABLE ASSY. INSTRUMENT 1,5m (BLADE TERMINAL)	.2
211	Z002670-0	1	CABLE ASSY. INSTRUMENT 1.5m (CONDUCTOR SLEEVE) SPARE PART	.2
215	2178242-4	3	GLASS SOCKET LAMP 12V 2W x 4,6D (OLD DESIGN)	.2
216	2179162-0	3	MINIATUR LAMP 12V/2W 10x28 (NEW DESIGN)	.2



174 MARINE
TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS (STANDARD)

06094084-0



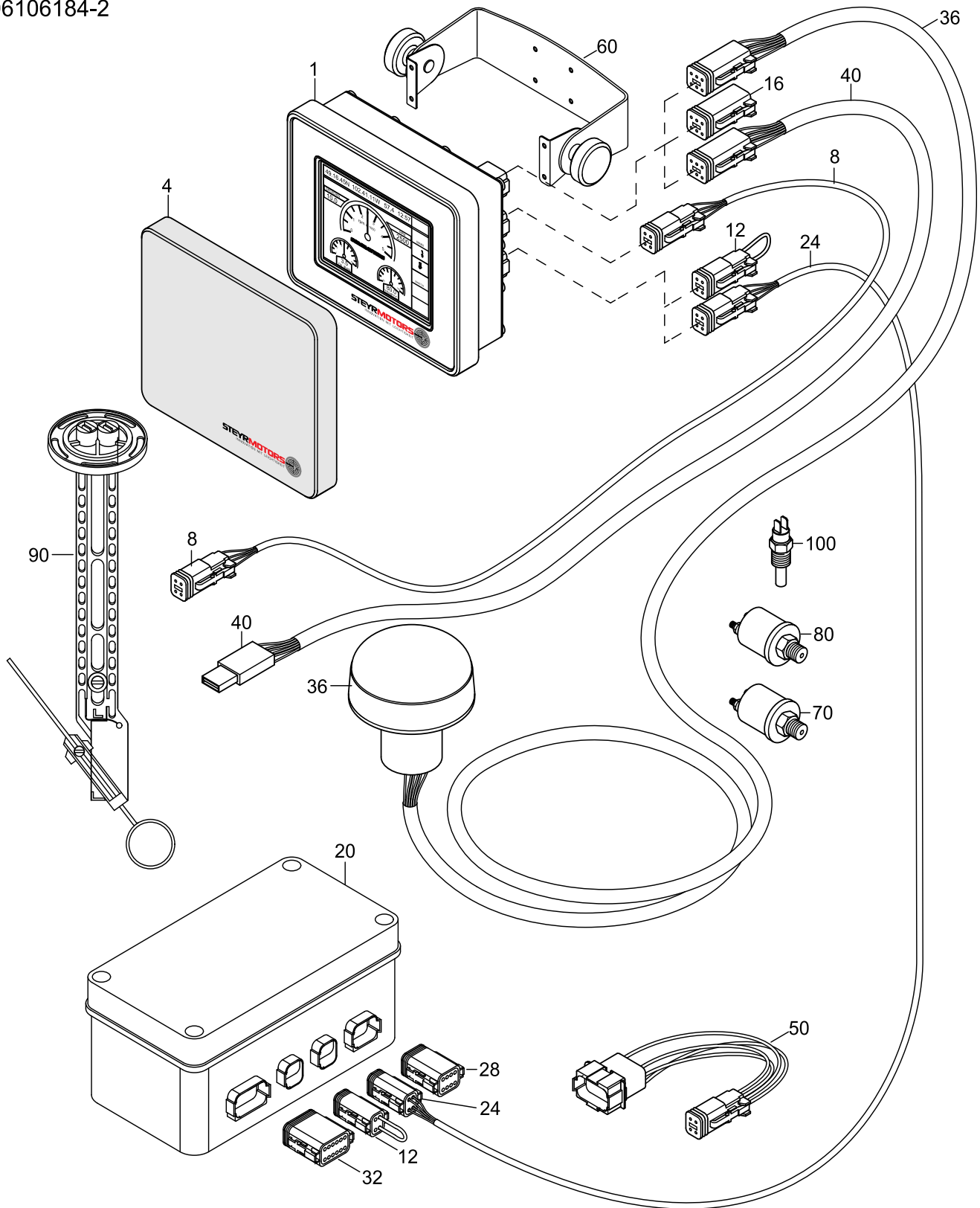
174 MARINE
TURBO DIESEL
+ SOLAS

06094084-0

[illegible]



06106184-2



174 MARINE
TURBO DIESEL
+ SOLAS

06106184-2

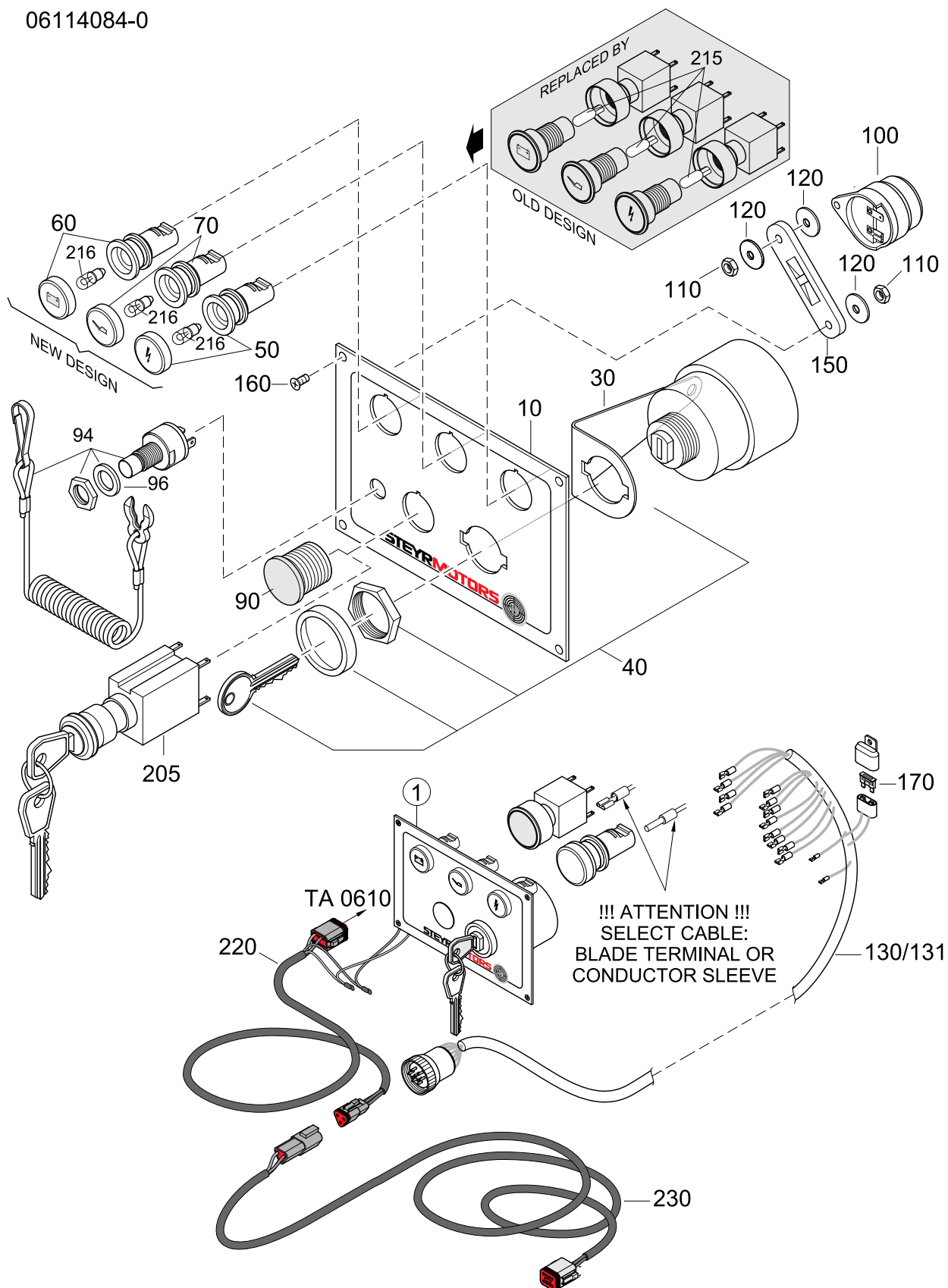
[illegible]



174 MARINE
TURBO DIESEL
+ **SOLAS**

**SWITCH PANEL FOR DISPLAY
(ACCESSORY)**

06114084-0



174 MARINE
TURBO DIESEL
+ SOLAS

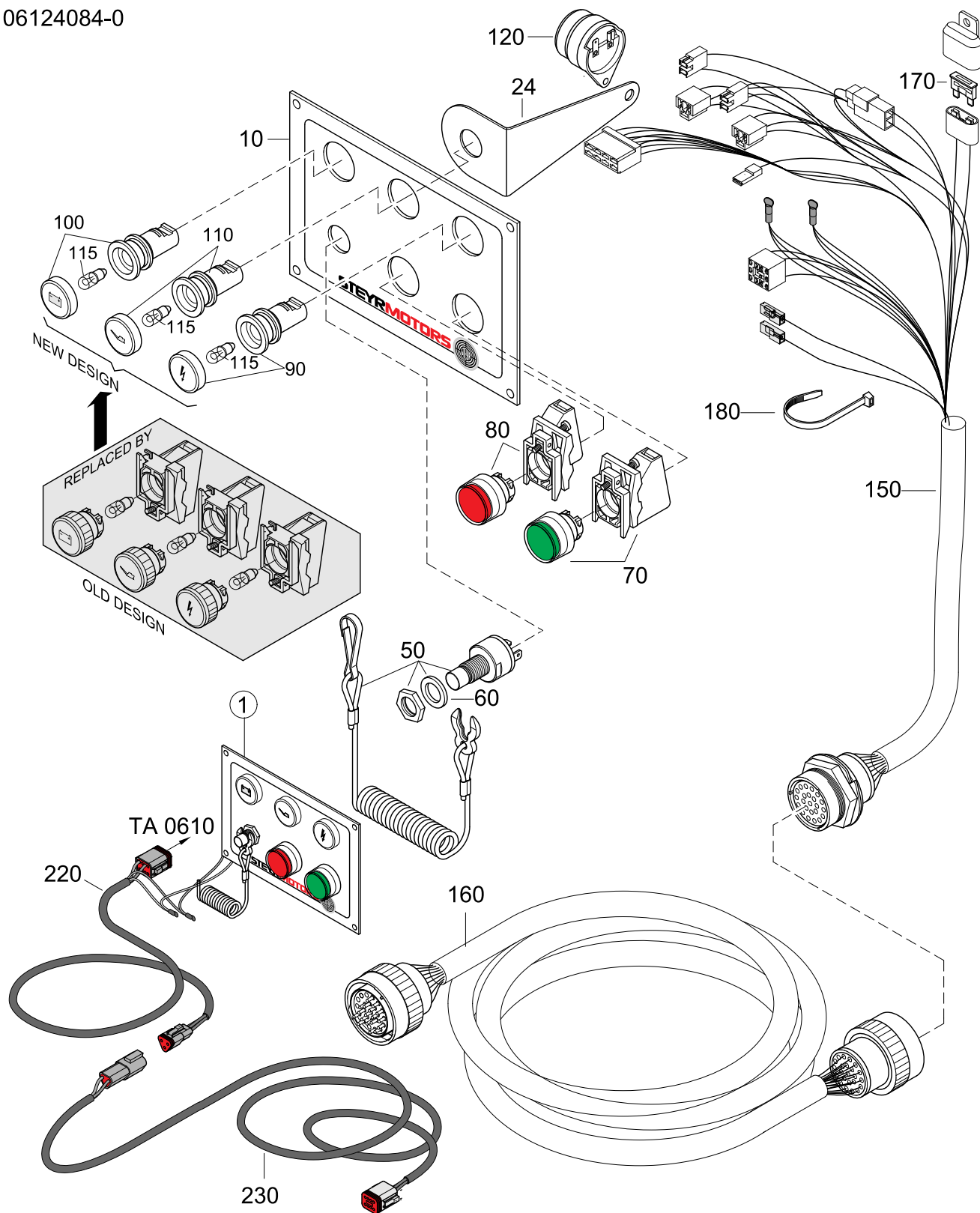
06114084-0

[illegible]



**PUSH BUTTON PANEL SOLAS FOR DISPLAY
(ACCESSORY)**

06124084-0



174 MARINE
TURBO DIESEL
+ SOLAS

06124084-0

[illegible]

TA 0613

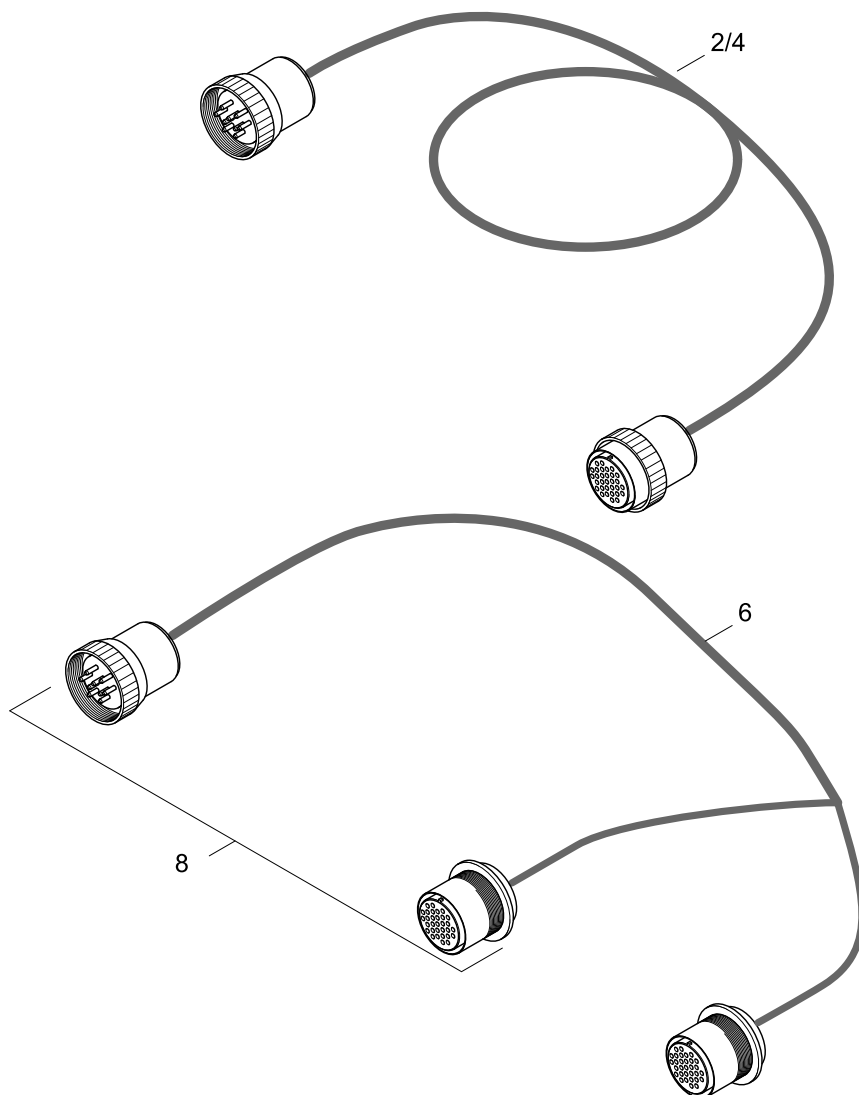


174 MARINE
TURBO DIESEL
+ SOLAS

**EXTENSION CABLE INSTRUMENTS
(ACCESSORY)**

06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL



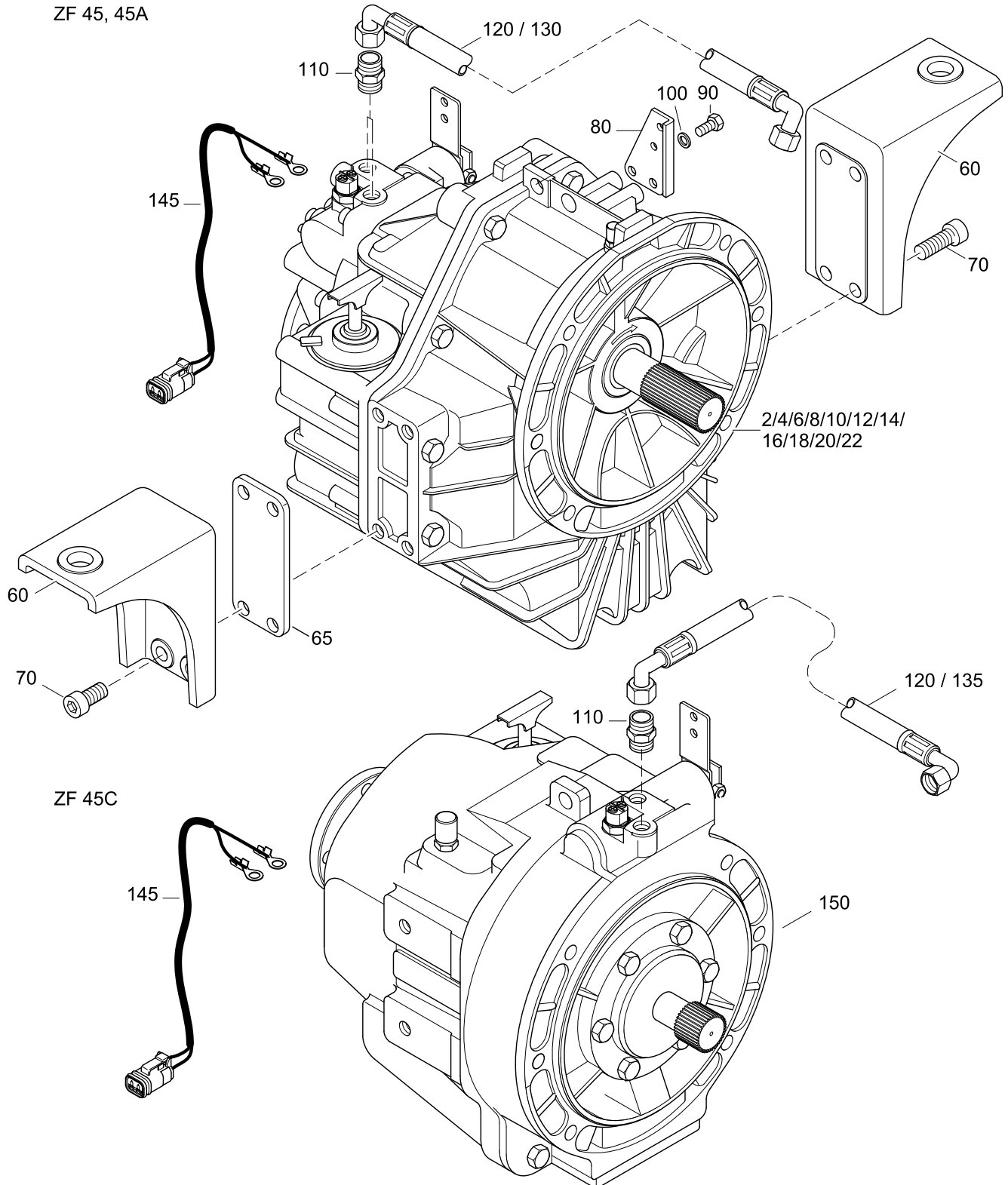
174 MARINE
TURBO DIESEL
+ SOLAS

06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL

07004084-0

ZF 45, 45A



174 MARINE
TURBO DIESEL
+ SOLAS

07004084-0

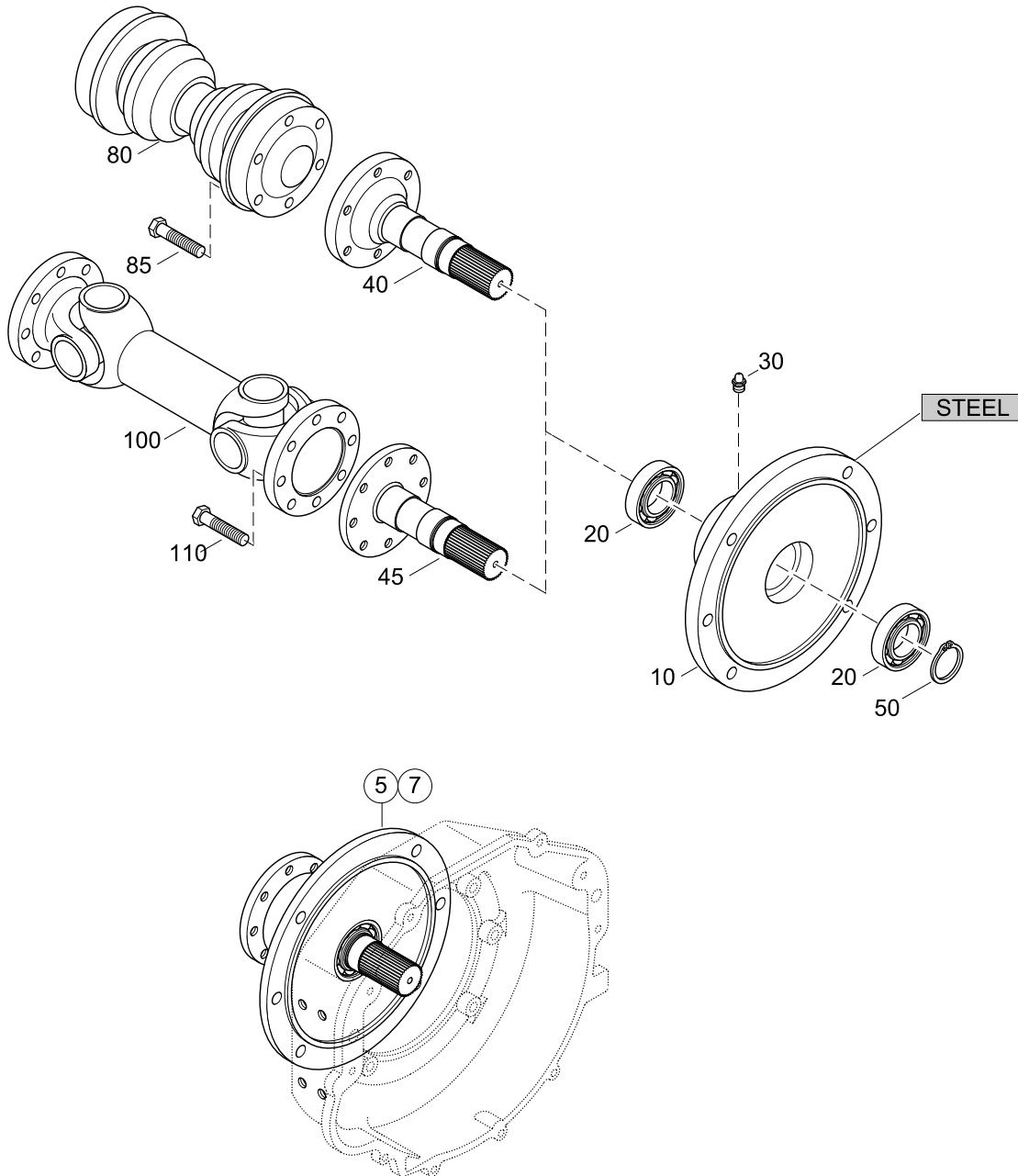
TA 0701



174 MARINE
TURBO DIESEL
+ SOLAS

TRANSMISSION-SHAFT, PTO-SHAFT (STEEL)

07016084-0



STEEL HOUSING

TRANSMISSION-SHAFT, PTO-SHAFT (STEEL)

174 MARINE
TURBO DIESEL
+ SOLAS

07016084-0

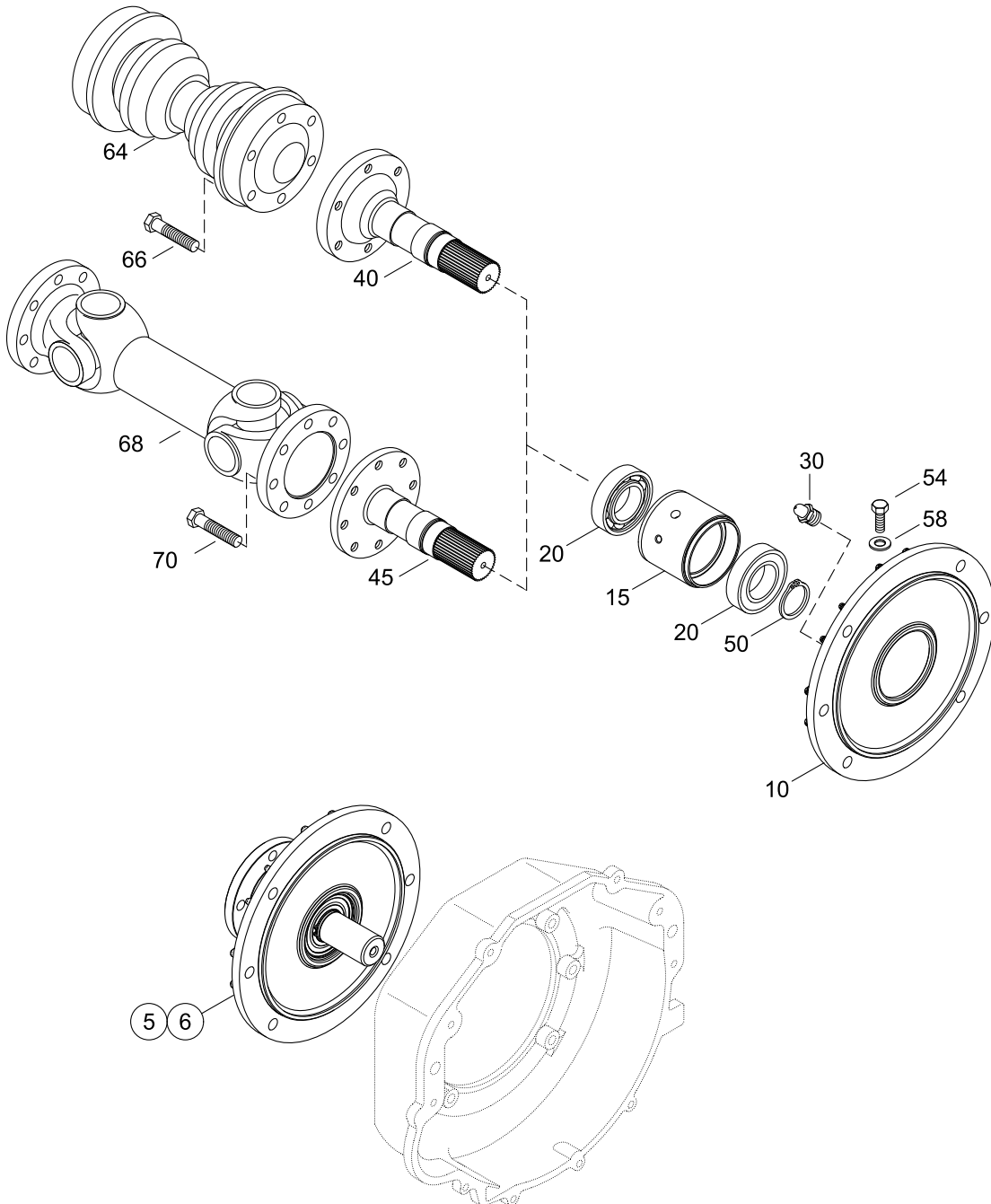
TA 0701



174 MARINE
TURBO DIESEL
+ SOLAS

TRANSMISSION-SHAFT, PTO-SHAFT (ALU)

07016184-0



ALU - HOUSING

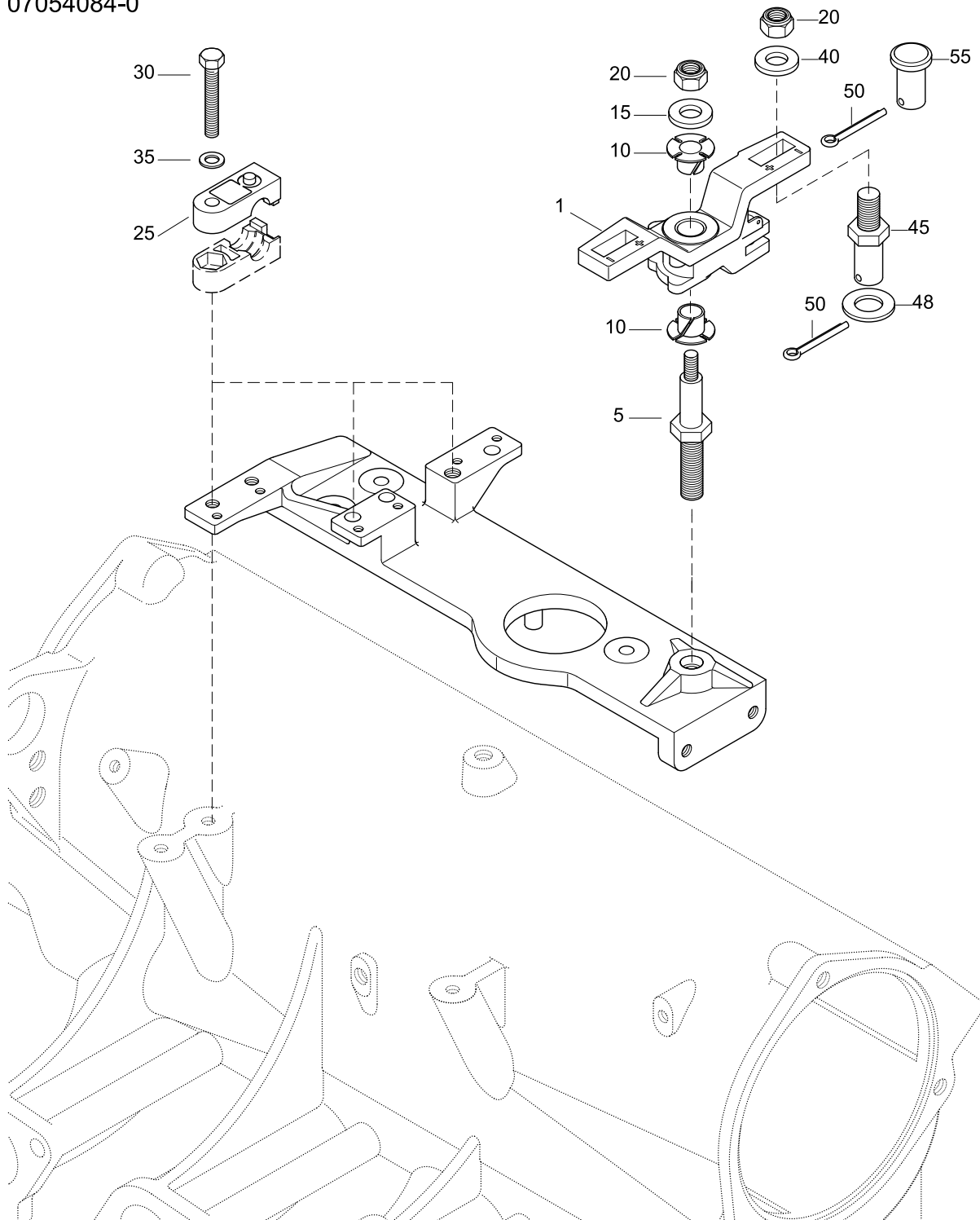
TRANSMISSION-SHAFT, PTO-SHAFT (ALU)

174 MARINE
TURBO DIESEL
+ SOLAS

07016184-0

TRANSMISSION GEAR SHIFT, CONTROLS

07054084-0



TRANSMISSION GEAR SHIFT, CONTROLS

174 MARINE
TURBO DIESEL
+ SOLAS

07054084-0

[illegible]

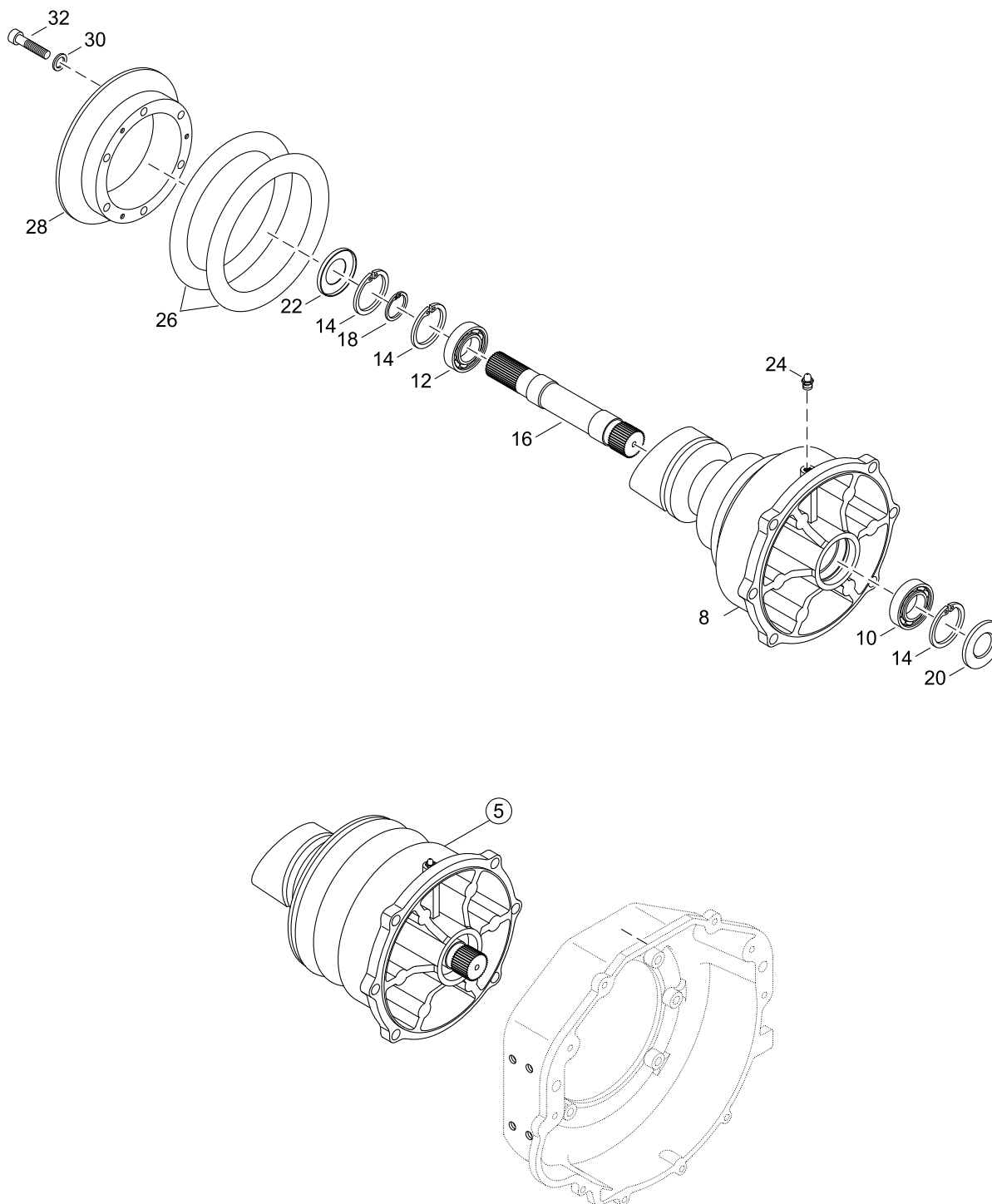
TA 0720



174 MARINE
TURBO DIESEL
+ SOLAS

**DRIVE ADAPTOR VOLVO STERNDRIVE
(ACCESSORY)**

07206084-0

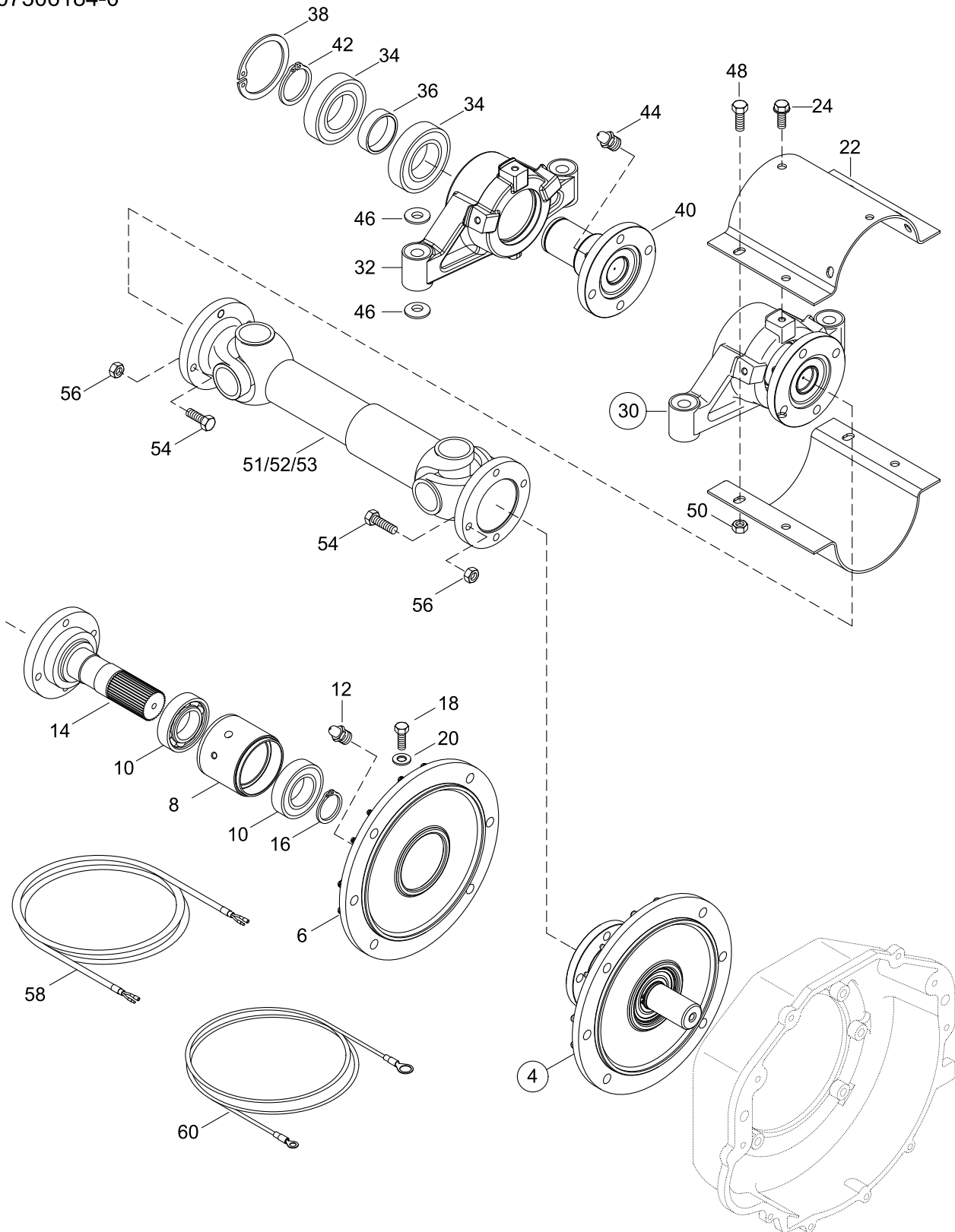


174 MARINE
TURBO DIESEL
+ SOLAS

07206084-0

**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

07306184-0





**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

174 MARINE
TURBO DIESEL
+ SOLAS

07306184-0

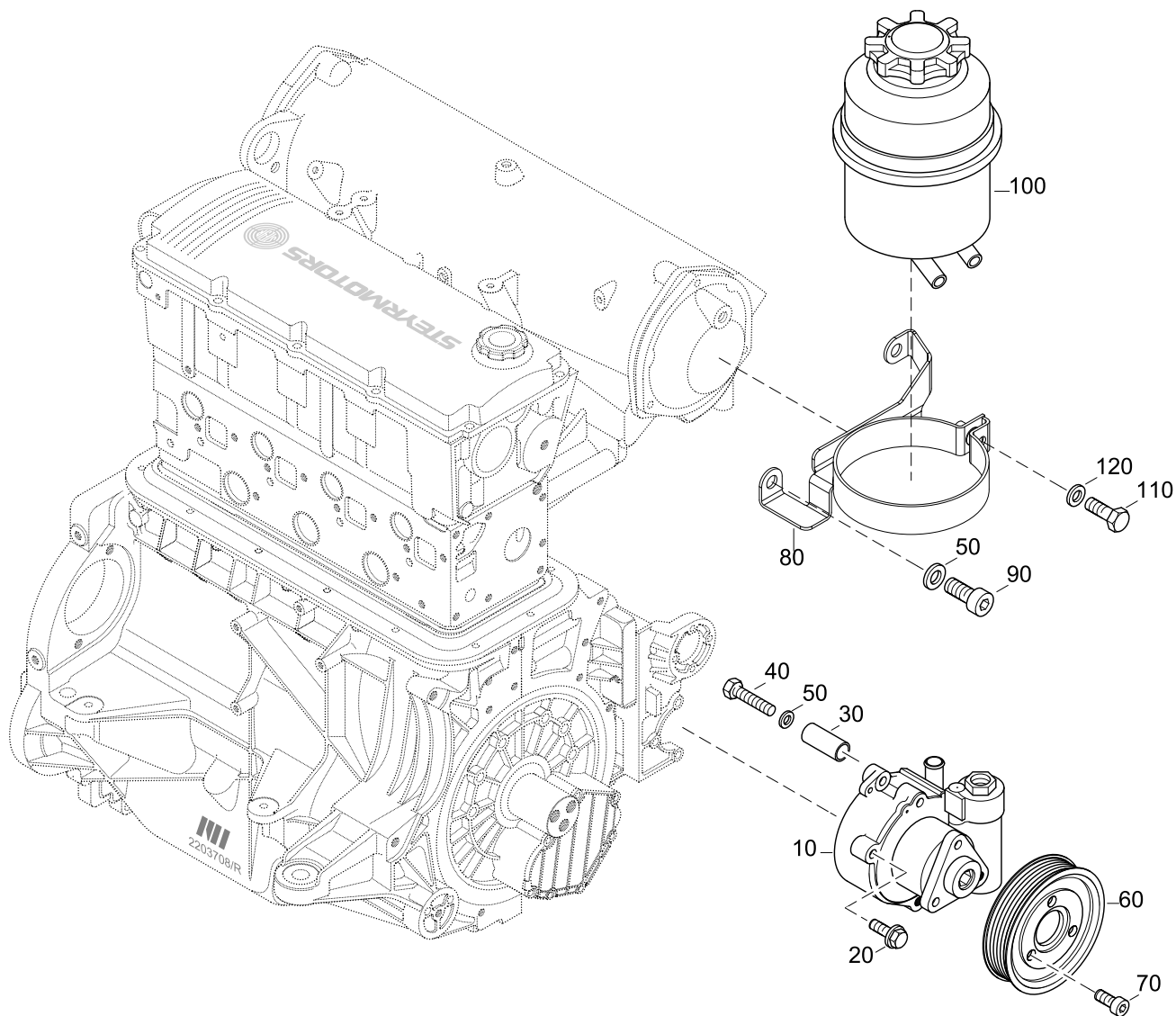
Pos.	Part.-No.	Qty	Designation	Step
4	Z002116-0	1	ADAPTER SHAFT ASSY. - MERCURY W.LENGTH BALANCE (PAINTED)	.2
6	Z002117-0	1	ADAPTER HOUSING - PAINTED (ALU CASTING)	..3
8	2179328-0	1	BEARING RETAINER	..3
10	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..3
12	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
14	2178814-2	1	ADAPTER SHAFT (MERCURY)	..3
16	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1,5	..3
18	3802442-0	2	HEX.HD.SCR. ISO 4017-M8x40-8.8-A2C	..3
20	O125134-0	2	WASHER LARGE	..3
22	2179273-0	4	COVER PLATE	.2
24	9000305-0	6	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
30	Z002118-0	1	BEARING BLOCK DRIVE SH. MERC. ASSY. (PAINTED)	.2
32	Z002119-0	1	BEARING BLOCK DRIVE SH. MERC. (PAINTED)	..3
34	9000486-0	2	DEEP GROOVE BALL BEARING DIN 625-6209 2RS1	..3
36	2179271-0	1	DISTANCE PLATE	..3
38	9000403-0	1	RETAINING RING BORE DIN 472-85x3	..3
40	Z002120-0	1	SHAFT-FLANGE DRIVE SHAFT MERC.	..3
42	3933350-0	1	RETAINING RING SHAFT DIN 471-45x1.75-BLANK	..3
44	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
46	2179274-0	4	WASHER SPHERIC	.2
48	3802515-0	8	HEX.HD.SCR. ISO 4017-M10x20-8.8-A3C	.2
50	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	.2
51	Z002079-0	1	DRIVE SHAFT L=432mm & SCREWS	.2
52	Z002080-0	1	DRIVE SHAFT L=1000mm & SCREWS	.2
53	Z002081-0	1	DRIVE SHAFT L=1500mm & SCREWS	.2
54	9000066-0	8	HEX.HD.BOLT ISO 4017-M10x35-12.9	..3
56	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	..3
58	2179352-0	1	EXTENSION CABLE - TRIMSSENSOR 1,5m	.2
60	2179353-0	1	GROUND WIRE FLYW.HSG-TRANSOM 1,8m	.2



174 MARINE
TURBO DIESEL
+ SOLAS

HYDRAULIC PUMP

14084084-0



174 MARINE
TURBO DIESEL
+ SOLAS

14084084-0

[illegible]

TA 1409

174MARINE

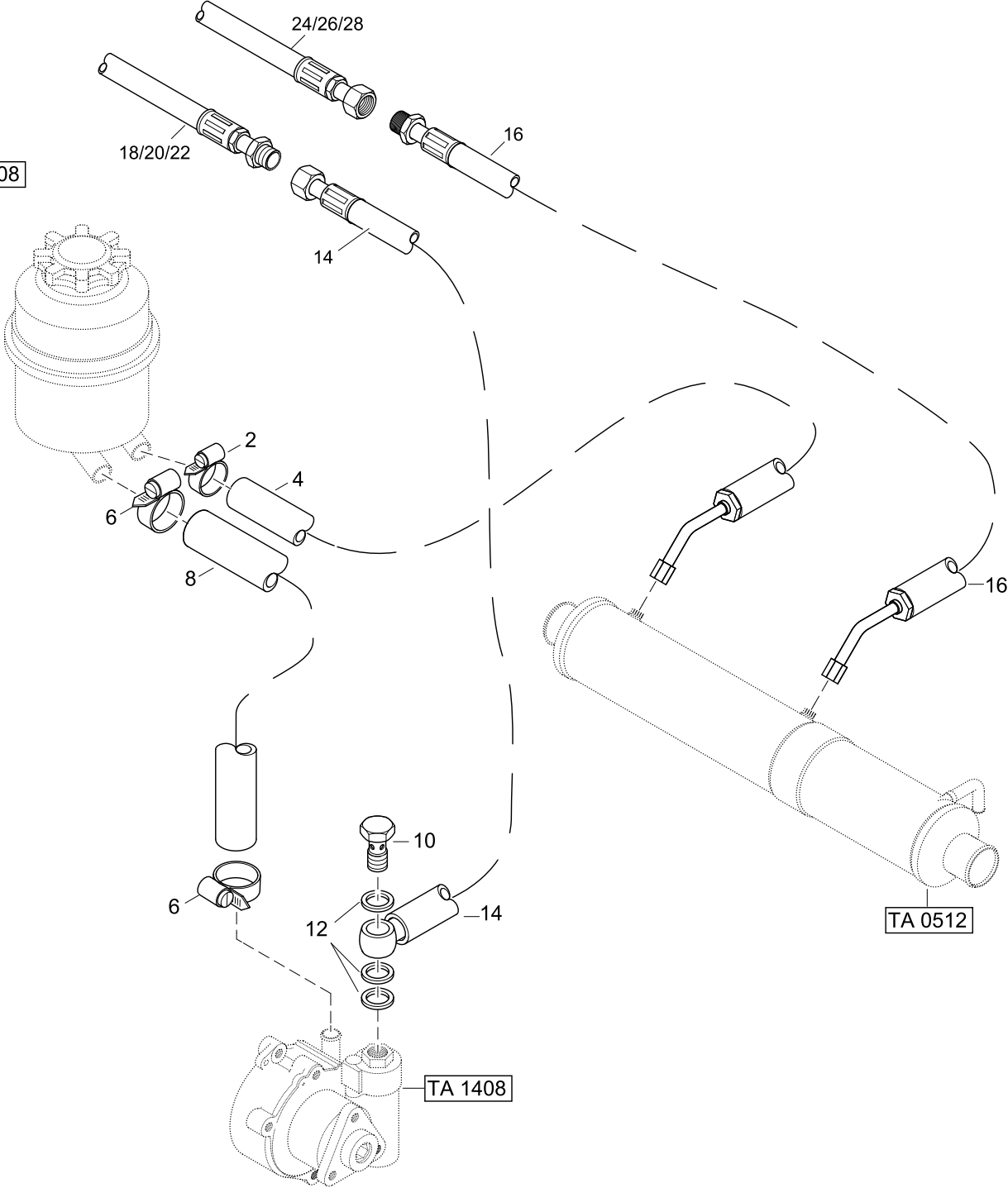
TURBO DIESEL

+SOLAS

HYDRAULIC PIPES

14094084-0

TA 1408



174 MARINE
TURBO DIESEL
+ SOLAS

14094084-0

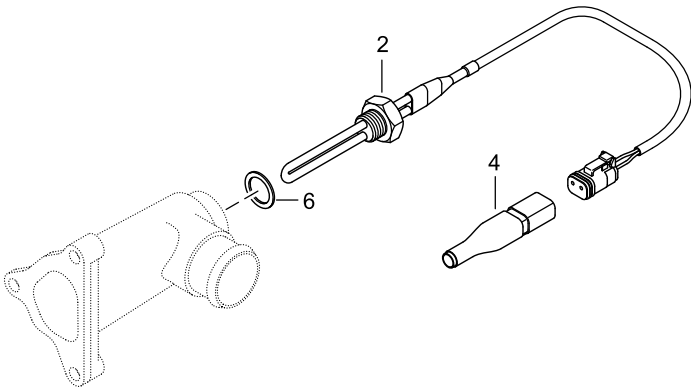
[illegible]



174 MARINE
TURBO DIESEL
+ SOLAS

**ENGINE PREHEATING
(ACCESSORY)**

22076184-0



174 MARINE
TURBO DIESEL
+ SOLAS

22076184-0

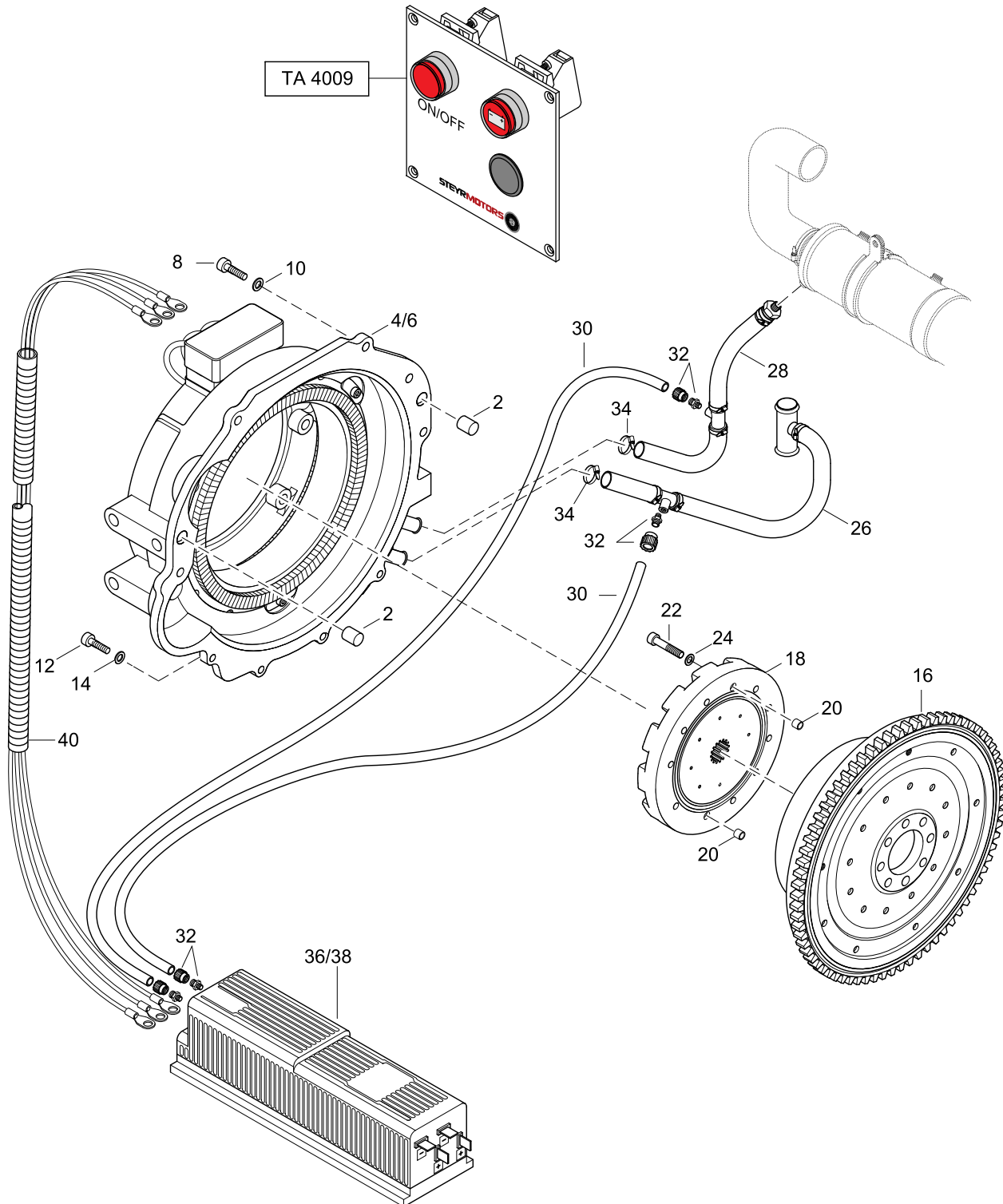
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TA 4000

174 MARINE
TURBO DIESEL
+ SOLAS

**INTEGR. FLYWHEELGENERATOR (IFG)
(ACCESSORY)**

40004084-0



174 MARINE
TURBO DIESEL
+ SOLAS

40004084-0

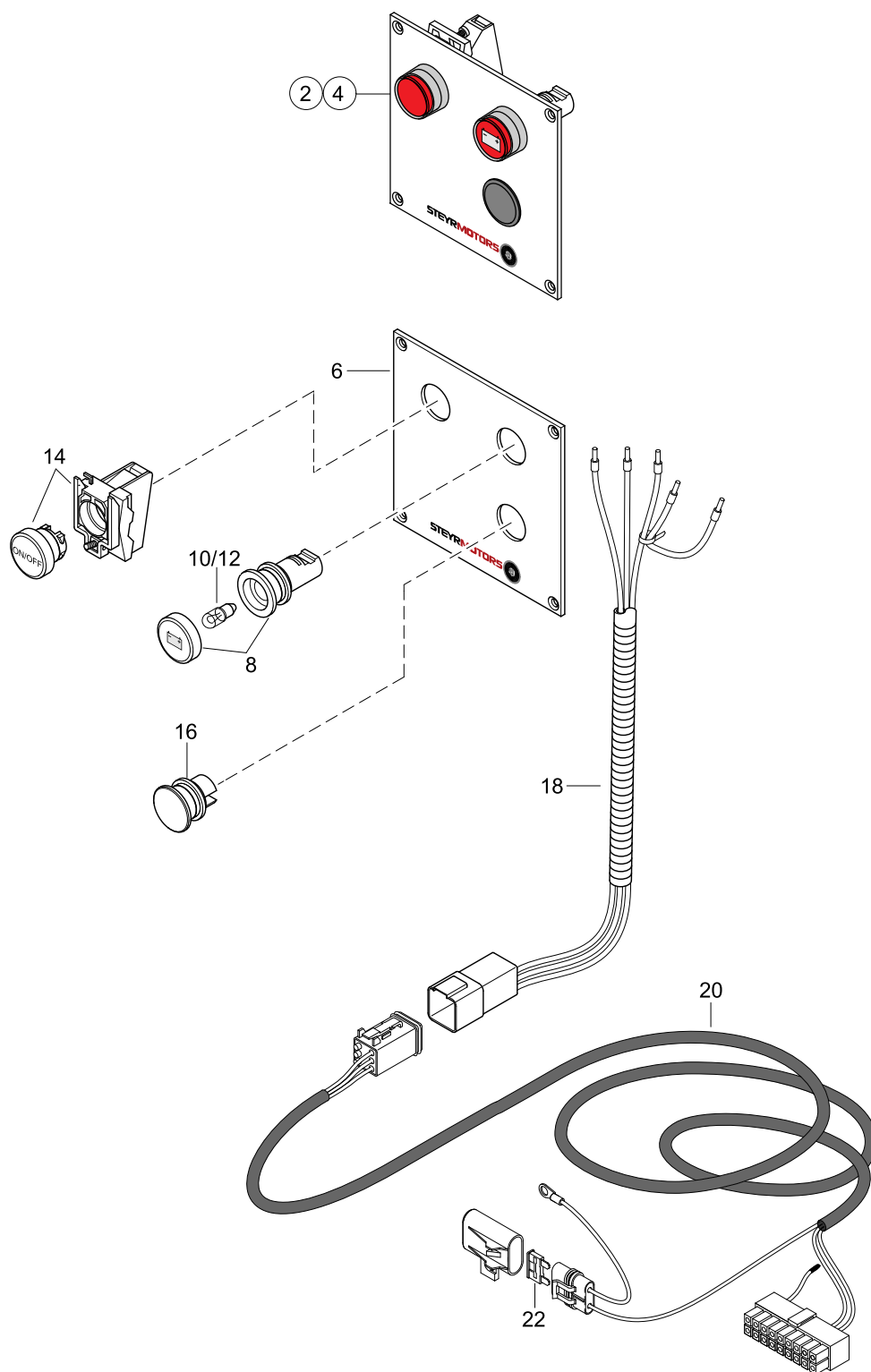
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174 MARINE
TURBO DIESEL
+ **SOLAS**

**PUSH BUTTON PANEL „IFG“
(ACCESSORY)**

40096184-0



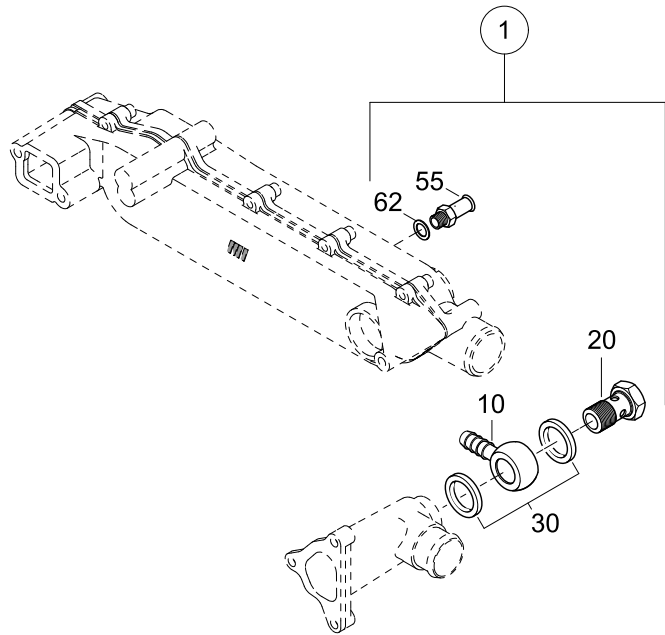
174 MARINE
TURBO DIESEL
+ SOLAS

40096184-0

[illegible]

HEATING UNIT, CIRCULATION PUMP
(ACCESSORY)

60124094-0



174 MARINE
TURBO DIESEL
+ SOLAS

60124094-0

[illegible]